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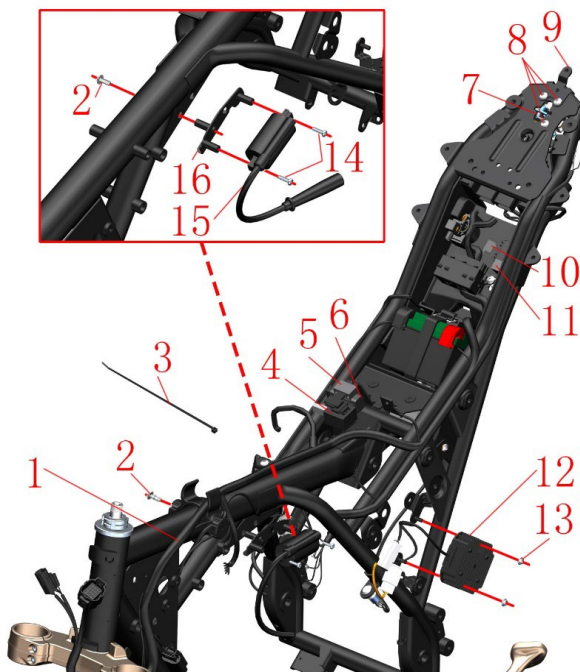
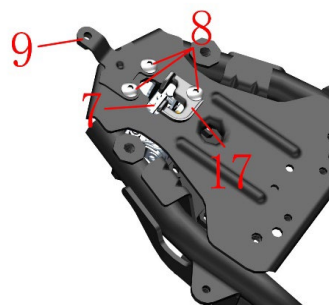
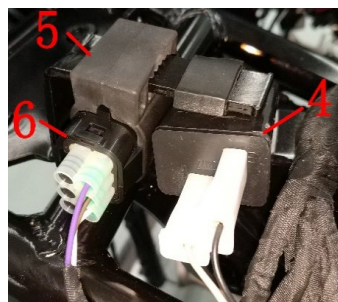
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All the information, illustrations and photographs collected in this manual are compiled according to the latest products. However, there may be some inconsistencies between your motorcycle and this manual due to the continuous improvement of the product and other changes.

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PROCEDURE:

● Main harness

Different plug-in methods are different, please unplug all the electrical components connected to the main thread according to the actual operation. It needs to use a word screwdriver, forceps, scissors and other tools to assist. The binding(3) can be picked out by using scissors.

● Flasher and dump switch

Remove the rubber sleeve(4) that connects the flasher(5) to the mounting bracket on the frame, and remove the dump switch with the same method, then separate the dump switch(6).

● Relay & head light diode

Pull out the side stand relay(10) and electric injection relay(11) directly.

● Ignition coil & support

Remove the crosshead bolts(14) with a cross screwdriver and remove the ignition coil(15). Remove the bolt (2) and remove the ignition coil support(16).

● Rectifier

Remove the nuts(13) and remove the rectifier(12).

● Rear light holder、seat lock

Find and take off the plug of the seat lock, and cut off binding(3). Remove bolts (8), then remove the rear light holder(9), seat lock guide block(17) and seat lock(7).

Fig.1 FRAME&ELECTRONIC PARTS COMPONENT		Electronic parts COMPONENT-1		CHK	CAUTION
				ADJ	
NO.	PART NO.	PART NAME		QTY	
1	1184100-104000	ZT310—R Wire Harness component		1	
2	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)		1	
3	1224100-037000	0 level antflaming binding (black 3.6×295)		11	
4	1184200-039000	ZT250—S Flasher		1	
5	1244100-082000	ZT250—S Dump switch rabber		1	
6	1184100-002000	ZT250—S Dump switch		1	
7	1274100-058000	ZT310 seat lock		1	
8	1251100-102000	Non-standard bolt M6×12 (304 stainless steel)		3	
9	1274200-017000	ZT310—R rear light holder		1	
10	1184200-024000	ZT310—R side stand relay		1	
11	1184100-017000	ZT250—S Electronic fuel injection relay		2	
12	1184200-033000	ZT310—R Rectifier		1	
13	1250303-010093	GB6177.1 M6		2	
14	1250201-032093	GB818M5×16 bolt		2	
15		ZT310 EFI ignition coil		1	
16	1274100-085000	ZT250—R Ignition coil installing holder		1	
17	1224200-205000	ZT310 electronic seat lock guide block		1	

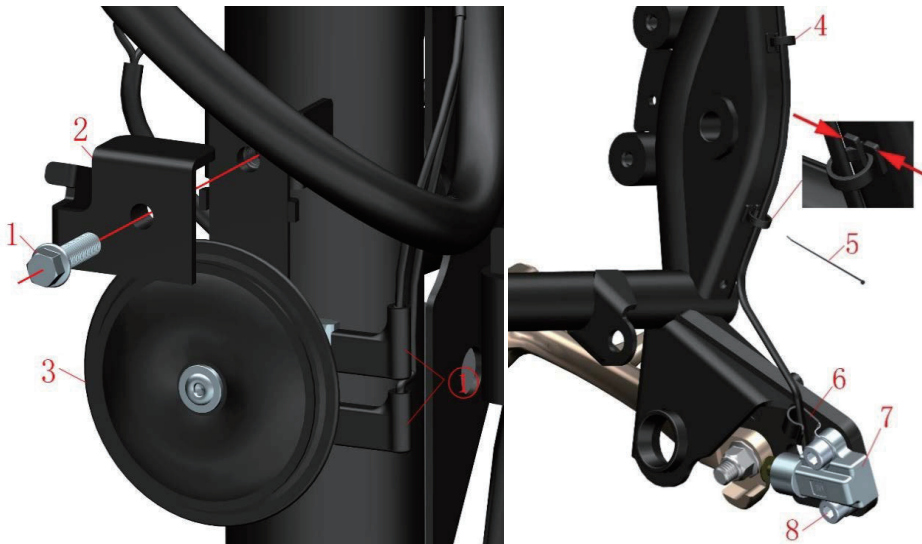
CAUTION:

● In order to avoid the improper contact of the bending electrical parts, please pay attention to the direction and angle of force when plugging the electrical parts, so as to avoid the improper contact of the bending electrical parts. No violent operation.

● Please notice the limit of the bracket when dismantling flasher and dump switch sleeve, beware of hurting your fingers.

● The type of side stand relay: G8HN-1C4T-RJ. The type of EFI Ignition coil installing: KH-1A4T.

● From the end of October 2020, a new seat lock guide block (17).



ZT310 lithium battery

ZT310 lithium wake up switch

ZT250 lithium battery

Fig.2 FRAME&ELECTRONIC PARTS COMPONENT		Electronic parts COMPONENT-2		CHK	
		PART NAME		ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1251100-061093	M6×22 Screw bolt		1	
2	1274200-033000	ZT310—R No.2 holder of front disc oil pipe		1	
3	1184200-004000	ZT310 Horn		1	
4	1274100-017000	ZT250—S Cable clip		2	
5	1224100-037000	frame retardant ribbon		2	
6	1274100-095000	ZT250—S Holder of flameout switch cable		1	
7	1184100-012000	ZT250—S Flameout switch		1	
8	1250205-040095	GB70.1M8×16 Screw		2	
9	1184200-018000	ZT310 Lithium battery wake-up switch		1	【1】

PROCEDURE:

- Horn
Take off the plug of horn① take the horn(3) by one hand use tool rotate the screw(1) by another hand remove the holder(2) then take off the horn.
- Flameout switch
Find and take off the plug of the flameout switch(7) press and take off the cable clip(4) cut ribbon (5).Using the inner hexagon tool, remove the holder(6) and the flameout switch(7).
- Wake up switch
Find the plug of the wake up switch②, hold the plug tightly in one hand rotate the plug near the battery and then pull out after it is completely released.
Hold cable of wake up switch by one hand and use a wrench to rotate the nut③ then take off it by another hand , removing the recu switch and cable from the frame holder.
When the unlock button④ " " is not unlocked or the battery voltage falls below the protection value and goes to sleep, press the wake-up switch button to activate the lithium battery control system. Awake switch warning bright indicates that the battery is fully charged. Slow flashing indicates that the battery is running out. At least idle or riding for half an hour. The flash indicates that the battery is depleted and the battery must be awakened before manual charging. A qualified lithium battery charger should be used for manual charging. Pay attention to fire prevention and ventilation during charging. Pay attention not to overcharge the charging time.

CAUTION:

- When Take off the plug①、②can't drag any cable.
- Attention the the strength and direction of force when removing cable clip.
- Can't overcharge the charging time. Please refer to the manual for details about tthe battery.
- 【1】 Since April 26,2019,cancel lithium wake up switch. Wake up switch should be used with ZT310 lithium battery. The ZT250 lithium battery don't need wake up swith.

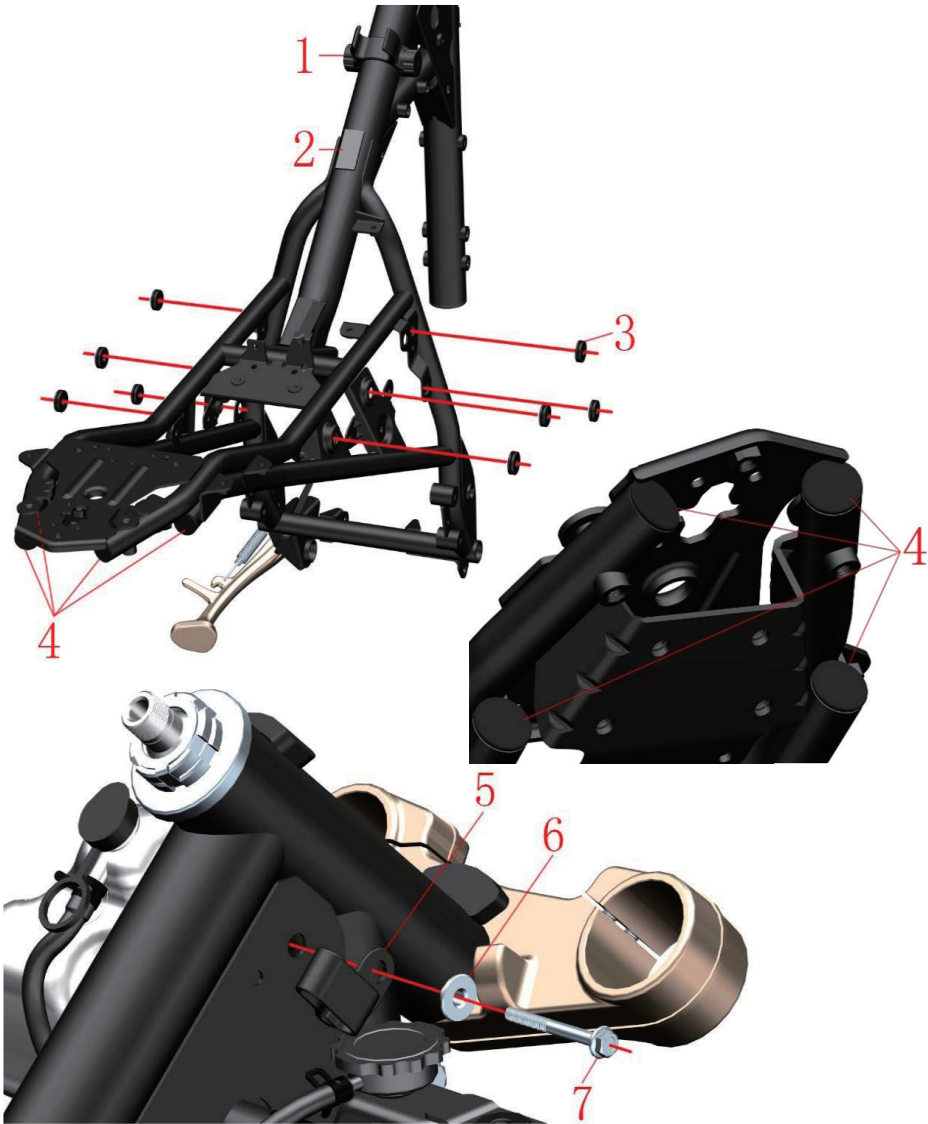


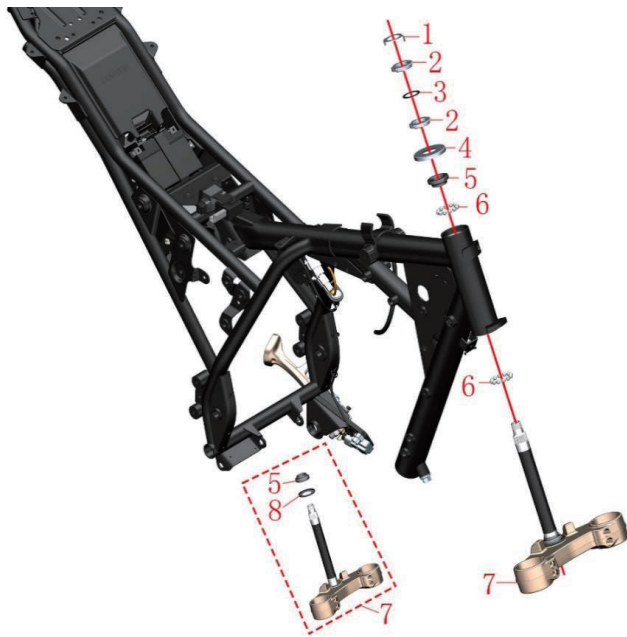
Fig.3 FRAME&ELECTRONIC PARTS COMPONENT		Frame plastic parts		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1244100-019000	ZT250—S Inner fuel tank fix glue cushion		1	
2	1240300-007000	HJ125—6 battery cushion		1	
3	1244100-002000	ZT250—S side cover cushion		10	
4	1244100-061000	ZT250 Frame water proof rubber plug		4	
5	1224200-016000	ZT250—R Cable collection clip		1	
6	1274100-007000	ZT250-S flanging sleeve (φ6.4×φ9×6+φ20×2)		1	
7	1250105-236093	GB5789M6×55 (environmental color zinc)		1	

PROCEDURE:

- Inner fuel tank fix glue cushion
Use both hands to hold the two ends cylinder parts of the inner fuel tank limited glue cushion(1)and should push it out.
- Side cover cushion
Remove the side cover cushion(3)with your hand directly.
- Frame waterproof rubber plug
Remove the frame waterproof rubber plug (4)with your hand directly.
- Cable collection clip
First, take the cable and the main thread out from the collection clip, then use the straight screwdriver to pick up the screw(7)and then take the cushion (6) and cable collection clip(5) off.
- Battery cushion
Put off the battery cushion (2)directly by hand.

CAUTION:

- It must be dismantled them first, such as the cushion, fuel tank cover, inner fuel tank, sider cover, tail dress and so on.
- All parts should be correctly assembled.



PROCEDURE:

●Disassembly

- Remove the lock washer(1).
- Remove the top adjusting nut (2) by using a special four-jaw or hook wrench tools.
- Remove the rubber pad (3).
- With one hand to hold down the down connected plate assembly (7), the other hand use a special four-jaw set or hook wrench to remove the adjusting nut(2).
- Remove the upper dustproof cover(4).
- Remove the down connected plate component(7).
- Remove the axletee ring (5) of the upper riser and the steel ball(6).
- Remove the down connected plate component(7).
- Remove the steel ball of the down connected plate component(7).

●Assemble

- When reassembling, the conjoined steel beads should be painted lubricating grease,attention to the dosage.
- The torque of rating nut which closes to upper dustproof cover is required to about 14N.m.so as to be able to rotate out of nimbleness.
- The top adjusting nut only needs to rotate to the bottom of the nut groove alignment, not too tight to prevent the rubber pad (3) from deformation too larg.

Fig.4 FRAME&ELECTRONIC PARTS COMPONENT		Steering rack component		CHK	
		PART NAME		ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1134100-007000	ZT250—S Rating nut lock washer	1		
2	1251300-046093	ZT250—S Steering column rating nut (color zinc)	2		
3	1244100-015000	ZT250—S Rating nut glue cushion	1		
4	1224100-005000	ZT250—S Steering column upper dustproof cover	1		
5	1130900-024000	ZT250—S Blowout patch	1		
6	1130900-022000	ZT250—S One-piece steel ball	2		
7	1134100-015000	ZT250—S Down connected plate (selfmade/with blowout patch) component	1		
8	1224100-006000	ZT250—S Steering column down dustproof cover	1		【1】

CAUTION:

- Remove the head part component, handlebarcomponent and front shock absorber component first.
- Please pay attentin to fix the awaiting repair motorcycles during disassembly,prevent dumping by accident.
- Please check whether the steel beads of the conjoined body have abnormal phenomena such as partial abrasion and rust.If YES, please buy the regular accessories on ZONTES official website, if not, please be sure to grease the old grease and repaint the lubricating grease on it.
- It must be to check whether the steel ball is available during reassembly.
- It must be reasonable to adjust the steering, too loose will cause the locomotive to brake slightly, and the locomotive will shake slightly, too tight can lead to inflexibility, resulting in safety hazards.
- If you have the ability and the right tool, you can change the shaft ring (5) and the dustproof cover (8).During the replacement process, pay attention to the protection of the lower connected plate. After replacement, it must be to check the parallelism of the column and the damping hole, the vertical degree of the vertical column and the lower connected plate.
- 【1】 the down connected plate (selfmade/with blowout patch) component(7), has been contains the Steering column down dustproof cover(8).



PROCEDURE:

●Checking the cushion loop

Checking whether the cushion loop (2) is frayed, if as it, please replace it on ZONTES website, fix the cushion loop well and paint the lubricating grease on it with appropriate tool.

●Replacing the engine oil filter screen

Put the oil pan on the bottom and use the appropriate tools to remove the oil cold joint (5), O ring (4), and oil filter screen(3). When replacing the oil filter screen (3), the O-ring(4) must be replaced at the same time. The oil cooling joint(5) must be tightened well when re-assembling which meets the standard torque value.

●Release the frame tube enging oil

Put the oil pan at the bottom, use the appropriate tool to remove the oil bolts(7) and the sealing gasket (6), and remove the oil from the frame tube. Refer to the instructions for detailed steps to replace the oil. It is recommended that the engine oil should be replaced with oil bolts (7) and sealing gasket(6) to prevent oil leakage.

●Sider support

Use the cross screwdriver to remove the side support spring, and guard against the personal injury caused by spring contraction, remove the nuts (8) and bolts (11) with the appropriate tools. Remove the side support (10) and bush(9), paint the lubricating grease on the bush(9) when re-assembling ,then put it into the frame(1).

Fig.5 FRAME&ELECTRONIC PARTS COMPONENT		Frame, Side support, the operation of releasing engine oil	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	4014200-012000	ZT310—R frame after-sales component	1	【1】
2	1130900-026000	ZT250—S Fix loop	2	
3	1274100-006000	ZT250—S Frame engine oil filter screen	1	
4	1051453-003000	27.4×2.65 Acrylate O gule cushion loop	1	
5	1274100-024000	ZT250—S Oil cooling joint	1	
6	1244100-033000	Sealing gasketφ12×φ20×2	1	
7	1251100-066093	M12×1.5×15 Ablassschraube (color zinc)	1	24±4N.m
8	1251300-057093	Non-standard bolt M10×1.5 (dacromet)	1	
9	1251700-025091	ZT250—S Side support bush	1	
10	1274200-050000	ZT310—R side support	1	【2】
	1274200-200000	ZT310—T side support(short)		
11	1251100-088094	Non-standard bol M10×1.5×43 (dacromet)	1	
12	1264100-001000	ZT250—S side support spring	1	

CAUTION:

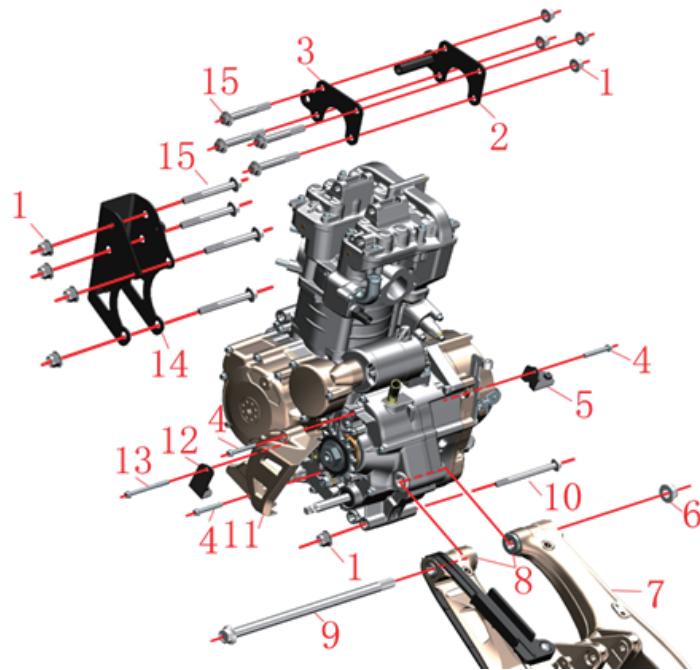
- Remove the wind deflector component, handle bar component, steering column component first.
- Paint the lubricating grease on the cushion ring to decrease the rotary resistance of front forklift.
- The waste oil needs to be collected and returned to qualified institutions. It is forbidden to dump and pollute the environment and the source of water.
- Pay attention to safety when mounting side support spring.
- All parts should be correctly assembled.
- 【1】 the frame after-sales component contains fix loop and nameplate.
- 【2】 ZT310-R side support for ZT310-R shock absorption.ZT310-T side support(short) for ZT310-X shock absorption.



ZT310-R side support



ZT310—T side support(short)



PROCEDURE:

●Chain wheel cover&Wind deflector support

Remove the bolts (4) with the sleeve then remove the Chain wheel cover(11). Remove the bolts (4) and (13) with the sleeve then remove the left holder (12) and right holder (5) of the wind deflector. The bolts (13) and (4) reload to the engine to prevent seepage.

●Connect with mid-engine and frame and rear fork

Use the sleeve to cover the head of the bolt (9) then dismantle the nut (6) with the sleeve. Other parts can't Remove.

●Hanging piece

Use the sleeve to cover the head of the bolt (5) and remove the nut (1) with the sleeve. Can not remove the bolt and the hanging piece (2) and (3).

●Bracket engine hanging

Use the sleeve to cover the head of the bolt (15) then dismantle the nut (1) with the sleeve. Remove the bolt then dismantle the bracket (14). Remove the bolt (10) and the nut (1).

Both persons hold the left and right boxes of the engine. One person takes the bolt (15) and hanging piece (2) and (3) off. Remove the rear flat fork ASSY (7). Support the engine to shift to one side, and pay attention to safety during the movement. Put the engine flat on the ground. Then remove the rear forklift sleeve (8) from the rear flat fork ASSY (7).

Fig.1 FRAME&ENGINE		FRAME&ENGINE	CHK ADJ	CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1251300-057093	Non-standard nut M10×1.5 (dacromet)	9	
2	1020242-186000	ZT310—R Right upper hanging piece	1	
3	1020242-185000	ZT310—R Left upper hanging piece	1	
4	1251112-003093	M6×45 Hexagonal flange face 9.8 level bolt. (color zinc)	3	
5	1274200-016000	ZT310—R Right support of down wind deflector	1	
6	1251300-059093	125 rear fork screw M14×1.5	1	
7	4024100-024000	ZT250 Aluminum alloy rear forklift ASSY (with axletree/ oil seal)	1	
8	1274100-009000	rear forklift sleeve	2	
9	1252200-016093	250 Rear forklift axle 14×310 (dacromet)	1	
10	1251100-086093	Non-standard bolts M10×1.5×112 (dacromet)	1	
11	4044201-022051	ZT310—R rear left engine cover	1	
12	1274200-015000	ZT310—R Left Wind deflector support	1	
13	1251112-005093	M6×75 screw	1	
14	4024200-005000	ZT310—R Bracket	1	
15	1251100-132003	Non-standard bolts M10×1.5×80 (dacromet)	8	

CAUTION:

●It is necessary to remove the seat cushion, fuel tank, side cover, pedal support, wind deflector, shift lever, muffler, radiator and pipe, cable, air filter joint, chain, engine negative pole, etc.

●Use appropriate tools to support the motorcycle to prevent motorcycle dumping during disassembly. Single operation is forbidden.

●The waste oil needs to be collected and returned to qualified institutions. It is forbidden to dump and pollute the environment and the source of water.

●Please pay attention to safety to prevent accident.

●It must be operated the engine with more than one people at the same time when removing the engine.

●All standard parts must meet the standard torque value when reassembling, and refill the engine oil according to the operation instruction.

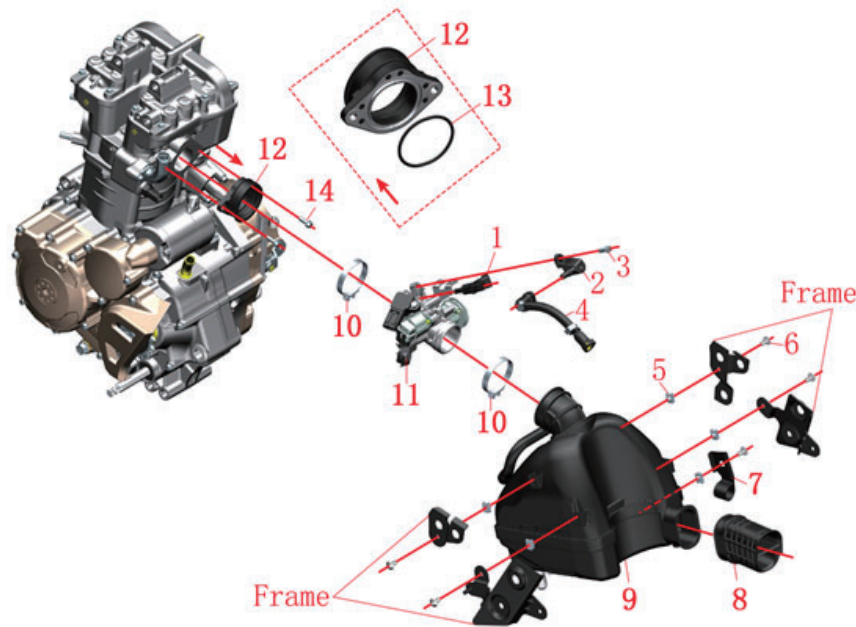


FIG.1 INTAKE SYSTEM COMPONENT		Intake system component	CHK	
NO.	PART NO.	PART NAME	QTY	
1	1050954-007000	39—N008 Fuel injector	1	
2	1050954-008000	39—N008 Fuel injector fixator	1	
3	1251112-001093	M6×16 Hexagon flange bolt (color zinc)	1	
4	1050954-006000	ZT250-R Fuel injector high pressure oil pipe unit	1	
5	1251300-063093	Plywood M6×11×15 (Environmental protection)	5	
6	1251100-101000	Non-standard bolt M6×12 (304stainless steel)	5	
7	1274200-034000	ZT310—R Rear disc brake tubing clamp (steel)	1	
8	1244200-017000	ZT310—R Air filter large air inlet	1	
9	1224200-058000	ZT310—R Air filter second generation	1	
10	1051354-004000	Φ56×10 Hoop assembly	1	
11	1050954-005000	TB39 Throttle body part	1	
12	1050954-012000	TB39 Intake pipe assembly	1	
13	1051453-007000	45×2.1 Fluorine rubber O-ring	1	
14	1251100-061093	M6×22 Hexagon flange bolt (color zinc)	2	

PROCEDURE:**● High-pressure oil pipe**

First press the high pressure oil pipe(4),the anti-loose snap ring close to the fuel pump connector and pull it out directly.A small amount of fuel in the oil pipe needs to be caught in the oil can; prevent fuel from dripping to any part of the vehicle.Then press the anti-loose snap ring near the injector holder(2) and remove the high pressure oil pipe,as shown in the lower right figure. Fireworks should be strictly forbidden during the disassembly process.

● Air filter

Fisrt use the inner hexagon tool to remove the bolt(6),Pull off the brake oil pipe from the oil pipe clamp(7) and remove it. Loosen the pipe clamp assembly(10) on the end of the air filter, Clamp the clamp on the exhaust pipe with pliers and unplug the exhaust pipe connected to the exhaust port of the engine.Then use the rubber plug that is delivered with the car when buying the car to prevent foreign matter from entering the damaged engine.Remove the air filter(9) and the plywood nut(5),finally pull out the air inlet(8).

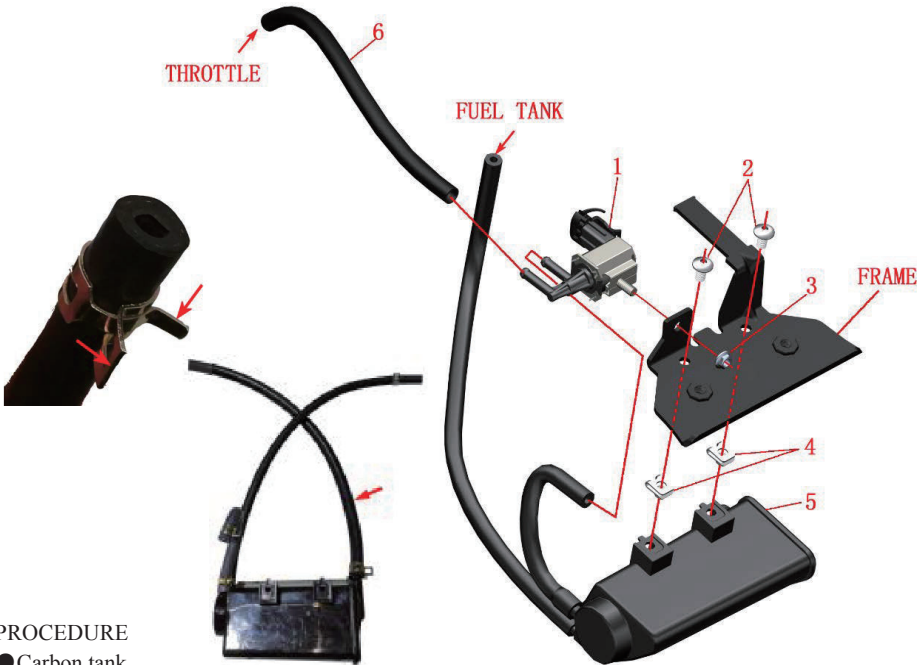
● Throttle assembly

Use the plum blossom wrench to loosen the bolt(14),and remove the throttle assembly.Loosen the hoop between the intake pipe assembly (12) and throttle assembly(11), and then remove them separately.Remove the O-ring (13) from the intake oipe assembly.Loosen the bolt (3) on the injector holder (2)with a sleeve. Remove the holder and remove the injector (1).

CAUTION:

- First it need to remove the cushion,side cover,oil tank outside cover and liner,rear shock absorber and electrical device box etc.
- When removing the high pressure oil pipe,It is sure to operate until the engine and muffler are completely cooled.
- Fireworks, answering or dialing should be strictly prohibited near the car-breaking site to prevent accidents.





PROCEDURE

● Carbon tank

Clamp the pipe clamp on the exit of the oil and gas separator at the bottom of the tank with pliers and pull out the tubing. Unplug carbon tank solenoid valve (1) with the same method. Remove the bolts with the inner hex tool (2). Remove the carbon tank (5) from the left side of the frame and remove the plywood nut (4).

● Desorption tubing

Clamp the pipe clamp on both ends of the desorption tubing, and take it (6) out.

● Carbon tank electromagnetic valve

Remove the plug of the solenoid valve (1), then remove the nut (3) with the sleeve and remove the electromagnetic valve.

Fig.2 INDUCTION SYSTEM COMPONENT		Induction system component	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1050954-009000	YH Carbon tank electromagnetic valve	1	
2	1251100-101000	Non-standard bolts M6×12 (304 stainless steel)	2	
3	1250303-010093	GB6177.1M6 (color zinc)	1	
4	1251300-063093	Plywood M6×11×15 (color zinc)	2	
5	1224200-158000	ZT310—R Carbon tank II (with fuel pipe)	1	
6	1244200-004000	TB41 Throttle valve desorption rubber tubing	1	

CAUTION:

- It needs to remove the seat cushion, side cover, oil tank cover, bladder and so on.
- Regularly check whether the filter element of the carbon tank and air filter is not ventilated, otherwise it may cause the oil supply to affect the driving experience.
- It should be no crimp, entanglement and other phenomena.
- Add a fuel pipe on March 13, 2019 to prevent fuel dropping onto the muffler surface.

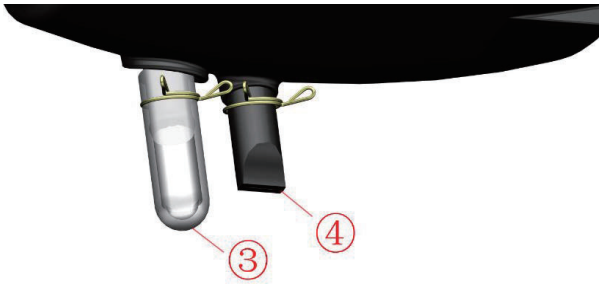
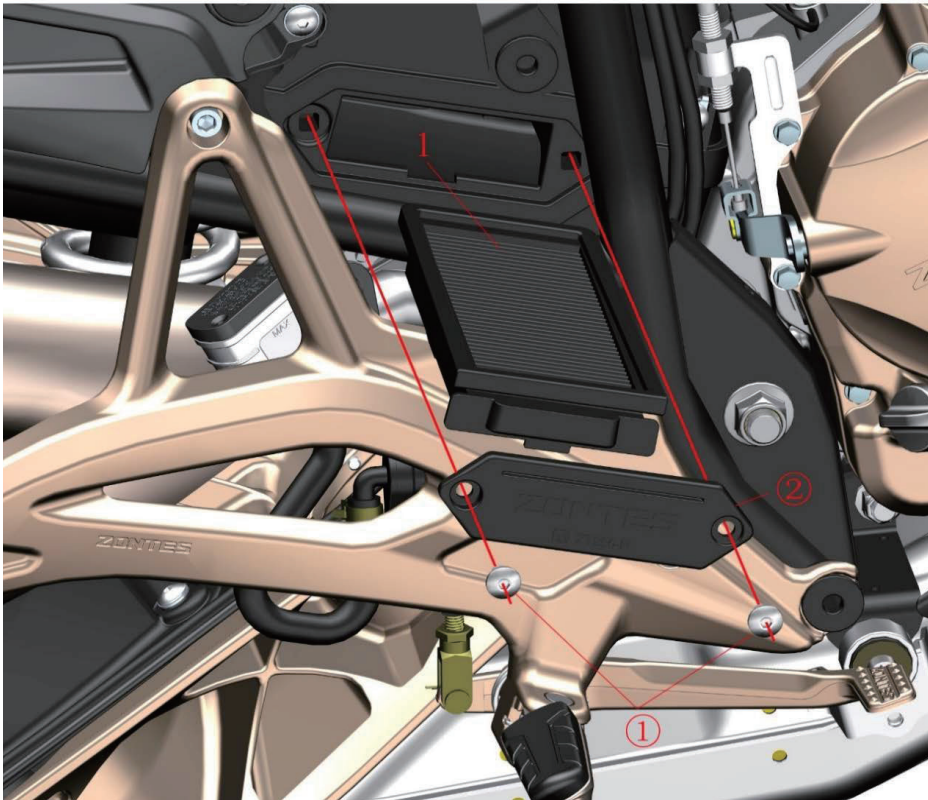


Fig.3 INDUCTION SYSTEM COMPONENT		Induction system component	CHK ADJ	
NO.	PART NO.	PART NAME	QTY	
1	4134200-002000	ZT310 Air filter sponge filter element (carton packaging)	1	CAUTION

PROCEDURE:

●Filter element

If you need to maintain the filter element of the air filter, remove the seat cushion, the right side cover Take the two standard parts ① out of air filter with the tool, dismantle the box cover ②, then extract the filter element (1). Blow the dust off the filter core by blowing dust gun in the filter element. If the blowback causes the dust to be unable to clean up, the engine will be damaged or the induction resistance will become larger and affect the driving experience. If there is any damage, please log on the official website and purchase another parts.

● Oil pipe and water pipe

Avoid water into the air filter when washing the motorcycle. Can pulled out the oil pipe③ and water pipe④ to release if into small water.keep no water inside before staring the engine. Inspecte the oil pipe regularly if more oil is accumulated should be released in time.

CAUTION:

- Regularly check whether the filter element of the carbon tank and air filter is not ventilated, otherwise it may cause the oil supply to affect the driving experience.
- When blowing dust, pay attention to maintain a certain distance to avoid excessive damage to the filter element.

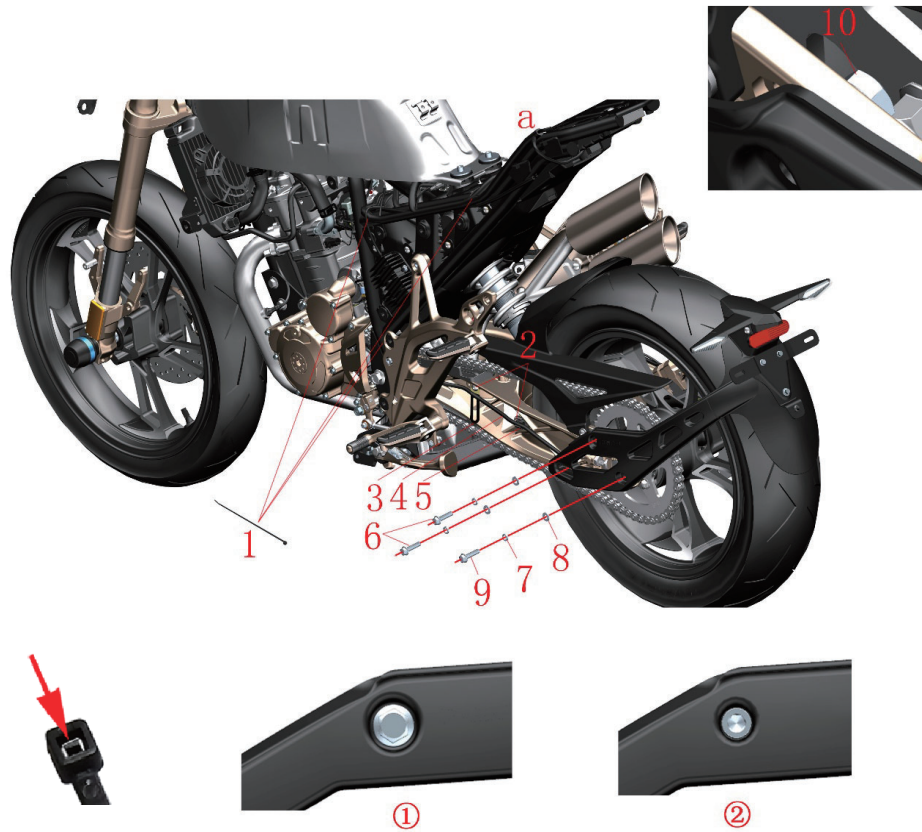


Fig.1 Rear wheel, swinging arm assembly		Rear sub mudguard component 1		CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1224100-037000	0 degree antiflaming cable tie (black3.6×295)	3		
2	1251100-101000	Non standard bolt M6×12 (304 stainless steel)	2		
3	1270300-273000	φ8 cleat (L=73)	1		
4	1184200-030000	ZT310—R sub mudguard connecting cable(L=2000)	1		
5	1224200-003000	ZT310—Z rear disc brake oil tube cleat	1		
6	1250105-143093	GB5789M8×35 (environmental color zinc)	2		
7	1250501-007093	GB93φ8 (environmental color zinc)	3		
8	1250503-021093	GB97.1φ8 (environmental color zinc)	3		
9	1250105-148093	GB5789M8×25 (environmental color zinc)	1		
10	1250303-011093	GB6177.1M8 (environmental color zinc)	1		

PROCEDURE:

●Rear fender assembly

Find interface a and unplug all of them.

Cut off or use a tool to untie the cable tie.

Pull straight the cleat(3). Disassemble bolt(2), take off the cleat(3) and disc brake oil tube cleat(5).

Use ring spanner to tighten the nut(10) and disassemble bolt(6) which is close to "ZONTES" mark with a sleeve.

Hold the sub mudguard assembly and disassemble bolt(6) and bolt(9) with a sleeve. Take off spring washer(7) and washer(8).

Take off the sub mudguard connecting cable and rear sub mudguard assembly.

CAUTION:

●Take off the seat and side cover before hand.

●Do not pull too hard when disassembling the sub mudguard connecting cable.

●Ensure the torque on 3 pieces of bolt M8 reaches 35N.m. Apply thread fastener before hand. Avoid the cable while fastening the bolt, in case of short circuit.

●① is hex bolt for new construction. ② is hex socket bolt for old construction. Models after May 9th, 2018 are using new construction. If aluminum holder on old construction are broken, change holder with new construction and buy parts No.6, 7,8,9 along with it. If it needs to change the bolt only, find bolt GB70.1 Hex socket M8×35 (environmental color zinc) in foot pedal holder assembly. Find bolt GB70.1 Hex socket bolt M8×16 (environmental color zinc) in Chassis electric parts assembly-2.



Fig.2Rear wheel, swinging arm assembly		Rear sub mudguard component 2	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1020242-149022	rear sub mudguard aluminum holder	1	
2	1224200-014000	ZT310—R rear sub mudguard cable board	1	
3	1244100-052000	gum cushion of bush (φ8.5×φ14×1)	5	
4	1274100-057095	Bush φ6.2×φ8.4×3.5+φ14×1.5	5	
5	1251100-101000	Non standard bolt M6×12 (304 stainless steel)	4	
6	1020242-150022	rear sub mudguard aluminum fender	1	
7	1251300-063093	Cleat M6×11×15 (environmental color zinc)	2	
8	1174200-011000	ZT310—X rear turning light (license lamp included)	1	
9	1270300-039000	HJ125—6 rear license holder	1	
10	1251112-001093	M6×16 Hex flange bolt (environmental color zinc)	2	
11	1251100-061093	M6×22 Hex flange bolt	1	
12	1244100-006000	ZT250—S rear license rubber	1	
13	1224200-015000	ZT310—R rear license lamp holder	1	
14	1174100-002000	ZT250—S rear reflector	1	
15	1184200-030000	ZT310—R sub mudguard connection cable(L=2000)	1	

PROCEDURE:

●Rear sub mudguard cable board

Disassemble bolt(5). Take off bush(4), gasket(3). Take off the sub mudguard cable board(2).

●Rear license lamp holder assembly

Disassemble bolt(10) and (11) on license lamp holder(9). Take off license lamp holder(9). Remove the rear license rubber(12) from the holder. Hold the rear turning light assembly. Take off bolt(10) at position "b". Take off bush (4), gasket(3). Take off rear license lamp holder(13), connecting cable, rear turning light assembly. Pull out connecting cable from cable hole of aluminum alloy holder(1) and mudguard(6). Take off the mudguard board (6). Turn over to the back and disassemble bolt(1) on rear reflector(14). See previous page for more details about the construction of aluminum alloy holder. Disassemble the bolts(5) on both sides of position "a". Take down bush(4) gasket(3). Pull off the interface between sub mudguard connecting cable(15) and rear turning light assembly(8). Disassemble cleat nut(7) after the turning lights are taken off.

CAUTION:

- Do not drag too hard the cable while disassembling the sub mudguard connection cable.
- Avoid fastening the bolt on the cable while reassembling in case of short circuit.
- If models manufactured before March 1st, 2018 needs to change ZT310—X rear turning light (license lamp included), purchase extra part: 1184200-032000 ZT310—R rear turning light connecting cable(L=600). Models manufactured after March 1st does not need.
- Models manufactured since April, 2018 use bolt+bush+gasket instead of 2 expanding bolts at position "a". If models manufactured before this time need to change the turning lights, to buy at the same time circlip nut + non standard bolt M6×12+ bush gum cushion+ bush each 2 pieces is required.

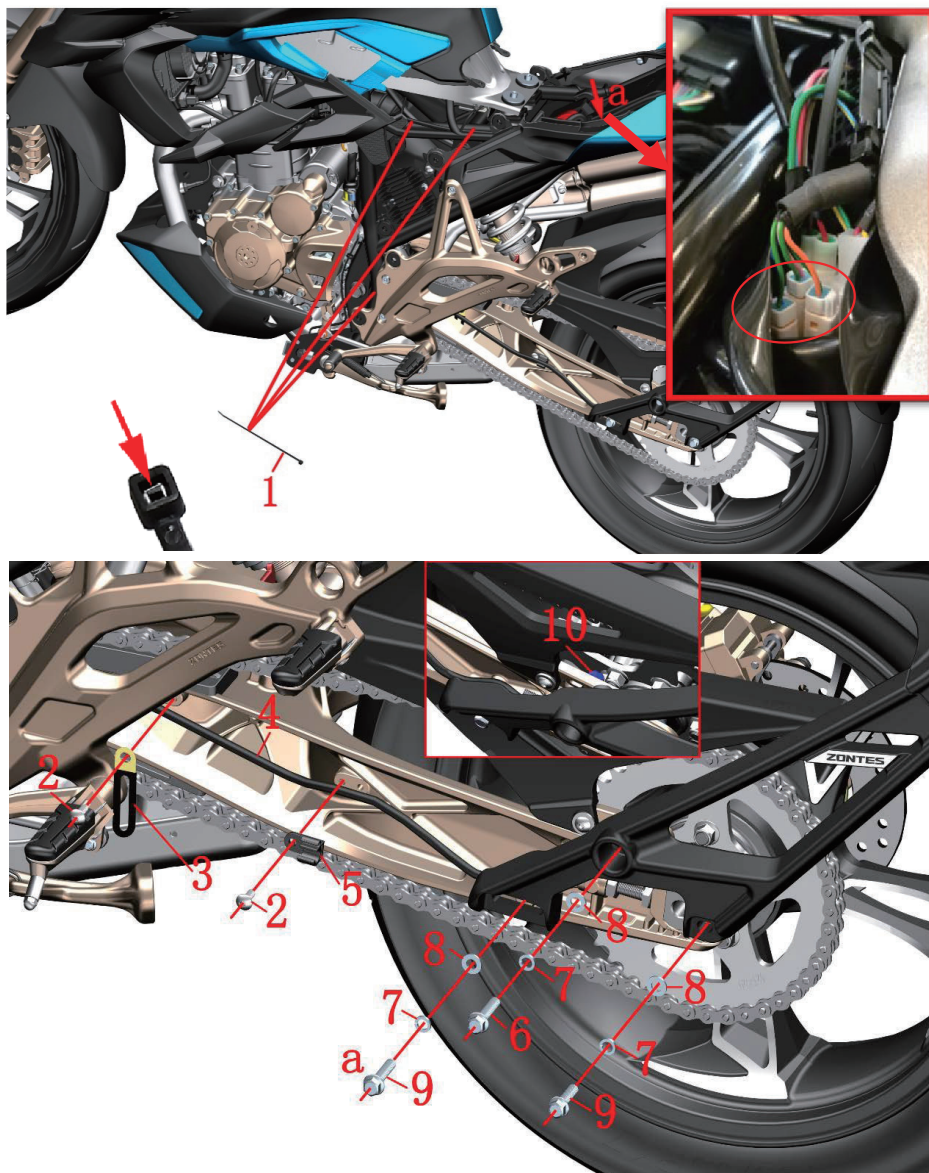



Fig.3 Rear wheel, swinging arm assembly		New rear sub-mud assembly 1	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1224100-037000	0 grade flame retardant cable tie (black 3.6×295)	3	
2	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)	2	
3	1270300-273000	Φ8 line clamp (L=73)	1	
4	1184200-030000	ZT310-R sub-mud board adapter cable (L=2000)	1	
5	1224200-003000	ZT310-Z rear disc brake pipe clamp	1	
6	1250105-143093	GB5789M8×35 (environmental color)	1	
7	1250501-007093	GB93φ8 (environmental color)	3	
8	1250503-021093	GB97.1φ8 (environmental color)	3	
9	1250105-149093	GB5789M8×30 (environmental color)	2	
10	1250303-011093	GB6177.1M8 (environmental color)	1	

PROCEDURE:

●Rear auxiliary mud board assembly

Locate the 3 plugs shown in the plug-in plug a.

Cut or use a tool to pick up the strap(1) head stop.

Straighten the clamp(3); remove the bolt(2), and remove the clamp(3) and the disc brake tubing clamp(5).

After fixing the nut (10) with a wrench, remove the bolt(6) at the arrow indication with a sleeve, and remove the spring washer(7) and the flat washer(8) and the nut(10).

After holding the rear sub-slab assembly, remove the bolts(6) and(9) with a sleeve and remove the spring washer(7) and the flat washer(8), respectively.

Remove the sub-mud switch cable(4) and the rear sub-mud assembly.

CAUTION:

- The seat cushion, left side cover, etc. must be removed in advance.
- Do not pull the cable hard when removing the sub-mud switch.
- When reassembling, make sure that the torque of the three M8 bolts reaches 35N.m, and you need to apply the thread fastening glue first. Before tightening the bolts, check that there is any pressure on the wires to prevent short circuits when tightening the bolts.
- From 12 November 2019 "a" bolt length changed from 35 to 30.

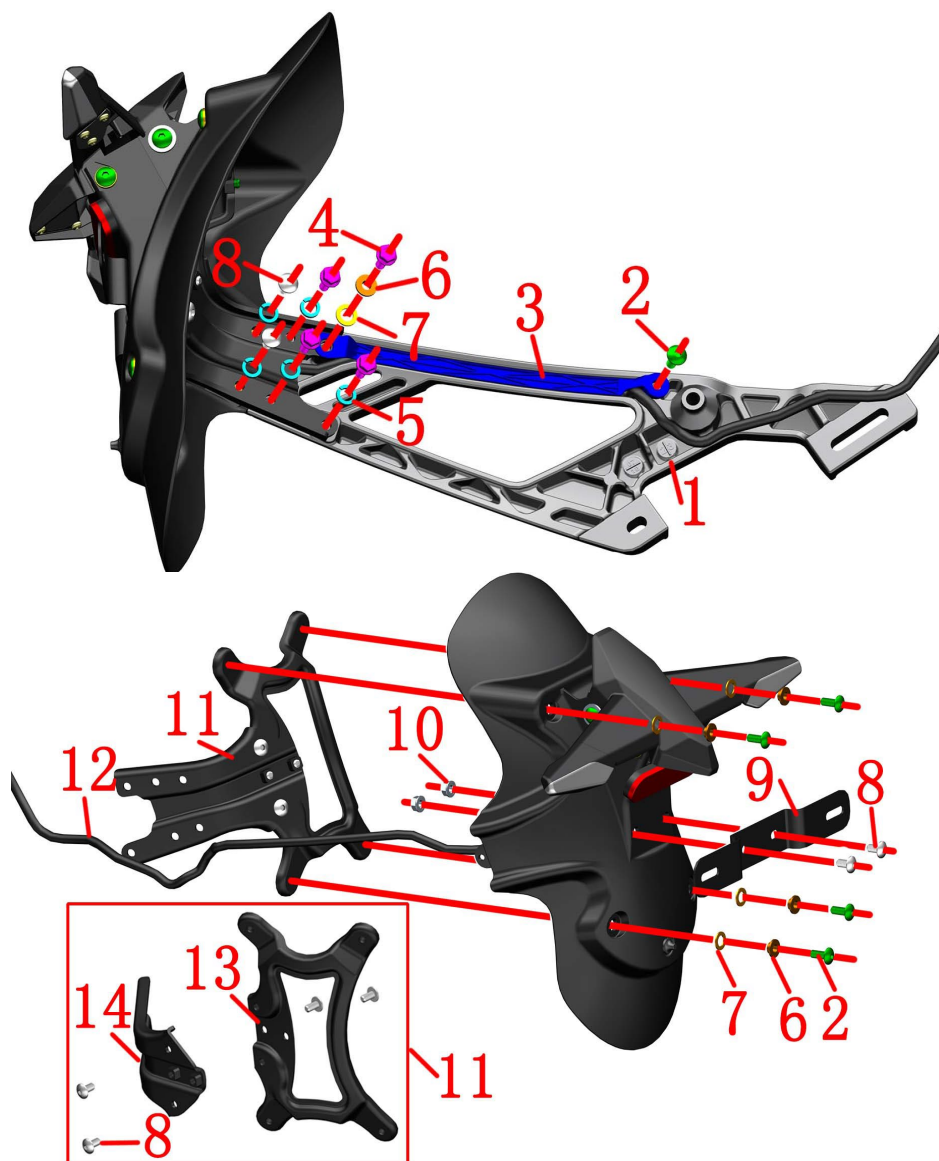


Fig.4 Rear wheel, swinging arm assembly		New rear sub-mud assembly 2		CHK	CAUTION
				ADJ	
NO.	PART NO.	PART NAME		QTY	
1	1020242-263021	Rear auxiliary mud plate aluminum alloy bracket (home made)		1	
2	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)		5	
3	1224200-090000	Rear auxiliary mud board retaining plate		1	
4	1250105-137093	GB5789M6×16 (environmental color)		4	
5	1250501-007093	GB93φ8 (environmental color)		5	
6	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5		5	
7	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)		5	
8	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)		8	
9	1270300-039000	HJ125-6 rear license plate bracket		1	
10	1250303-010093	GB6177.1M6 (environmental color)		2	
11	4024200-102000	ZT310-R rear sub-plate iron bracket (Improvement)		1	
12	1184200-030000	ZT310-R sub-mud board adapter cable (L=2000)		1	
13	4024200-036000	ZT310-V rear auxiliary fender iron support rear section		1	after-sale
14	4024200-101000	ZT310 rear auxiliary fender iron support front section		1	

PROCEDURE:

● Retaining plate

Remove the bolts(2)and (4), remove the flange bushing (6) the rubber pad(7), and finally remove the retaining plate(3).

● Aluminum alloy bracket

Remove the 2 pcs of bolt(8) and 3 pcs of (4), then remove 5 pcs of spring washer(5).

● Back license plate bracket assembly

Remove the bolt(8) and nut(10) at the license bracket(9) and remove the license bracket(9).

● Rear auxiliary mud plate iron bracket

Hold the rear turn signal assembly, remove the bolt(2), and remove the flange bushing(6) and rubber pad(7). Remove the rear sub-mud iron bracket(11)and rear turn signal assembly.

The old one-piece iron bracket has been discontinued, and the integrated iron bracket assembly (11) needs to be replaced. The assembly already contains the front section (14), the rear section (13) and 4 bolts (8).

CAUTION:

● Do not pull the cable hard when removing the sub-mud switch.

● When reassembling, first check if there is any pressure on the wire to prevent short circuit when tightening the bolt.

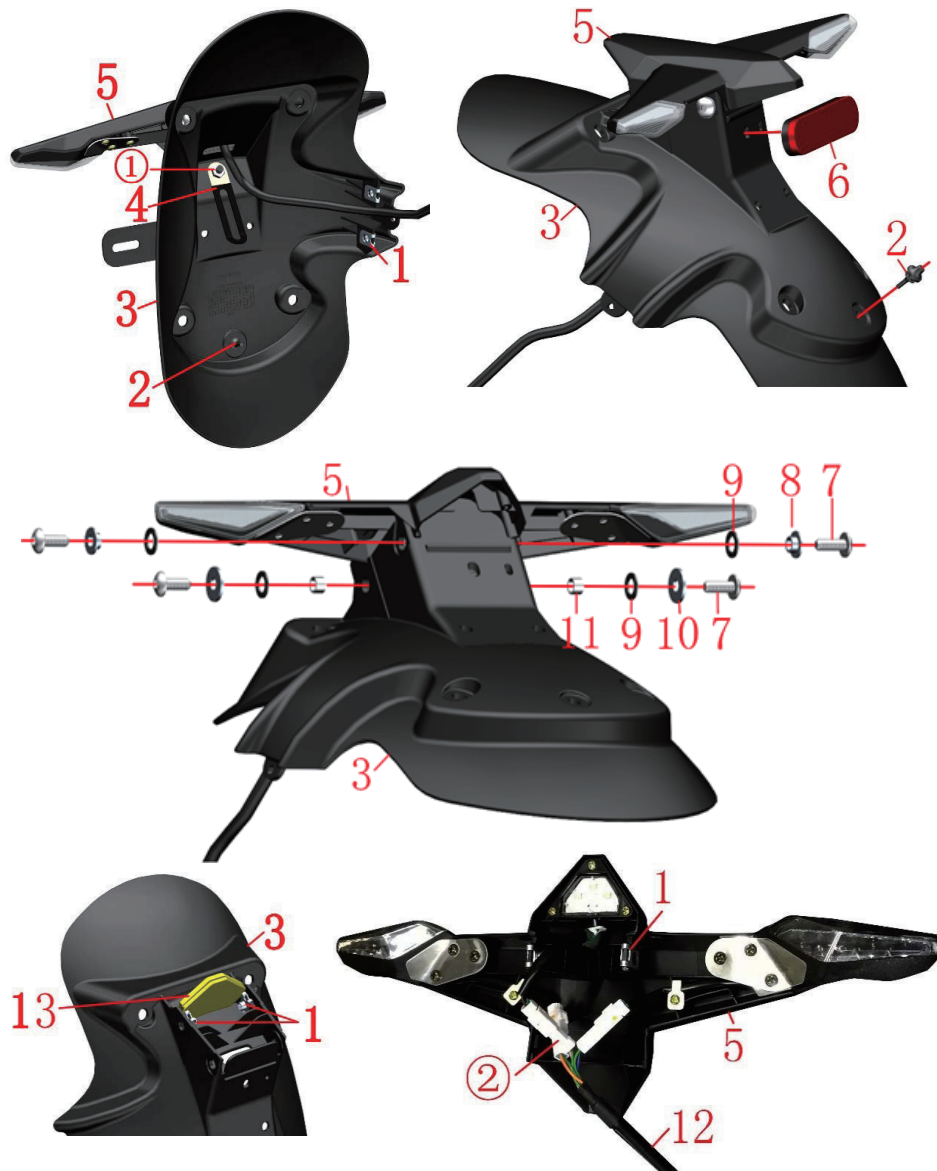


Fig.5 Rear wheel, swinging arm assembly		New rear sub-mud assembly 3		CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1251300-063093	Splint M6×11×15 (environmental color)	6	
2	1244100-006000	ZT250-S rear license plate cushioning rubber	1	
3	1224200-091000	ZT310-R rear Associate fender	1	
4	1270300-273000	Φ8 line clamp (L = 73)	1	
5	1174200-035000	ZT310 rear turn light (including license plate light)	1	
6	1174100-002000	ZT250-S rear reflector	1	
7	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	4	
8	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5	2	
9	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)	4	
10	1250502-010093	GB96.1φ6 (environmental color)	2	
11	1274100-018000	ZT250-S muffler anti-scalding bushing	2	
12	1184200-030000	ZT310-R Associate fender transfer cable (L = 2000)	1	
13	1244200-082000	ZT310 Rear auxiliary mud board retaining rubber plug	1	

PROCEDURE:

● Back reflector, license plate cushion rubber

Flip to the back, remove the nut① that comes with the rear reflector(6), remove the clamp(4) and the back reflector. Remove the plate cushion rubber(2) and remove the 2 plywood nuts(1) on the back of the rear mudguard fender(3).

● Steering lights, fender sub-assemblies

Remove the bolts(7) on the left and right sides, and remove the flange bushing (8), cushion rubber(9), anti-scalding bushing (11) and gasket(10). Disassemble the turn signal and fender subassembly. Note that the sub-mud switch cable(12) cannot be forcibly pulled.

● fender sub-assembly

Remove the 2 plywood nuts(1) and retaining rubber plug(13) from the fender subassembly(3).

● turn signal subassembly

Remove the 2 plywood nuts(1) from the turn signal(5). Remove the 3 joints of ② and remove the sub-mud switch cable(12).

CAUTION:

● Do not pull the cable hard when removing the sub-mud switch.

● When reassembling, check if there is any pressure on the wire to prevent it from tightening. Short circuit caused by bolts. Pay attention to the lamp connector, do not insert the wrong, turn left Green + orange; right turn signal is green + blue; license plate light is green + pink.

● Add a rubber plug on March 11, 2019.

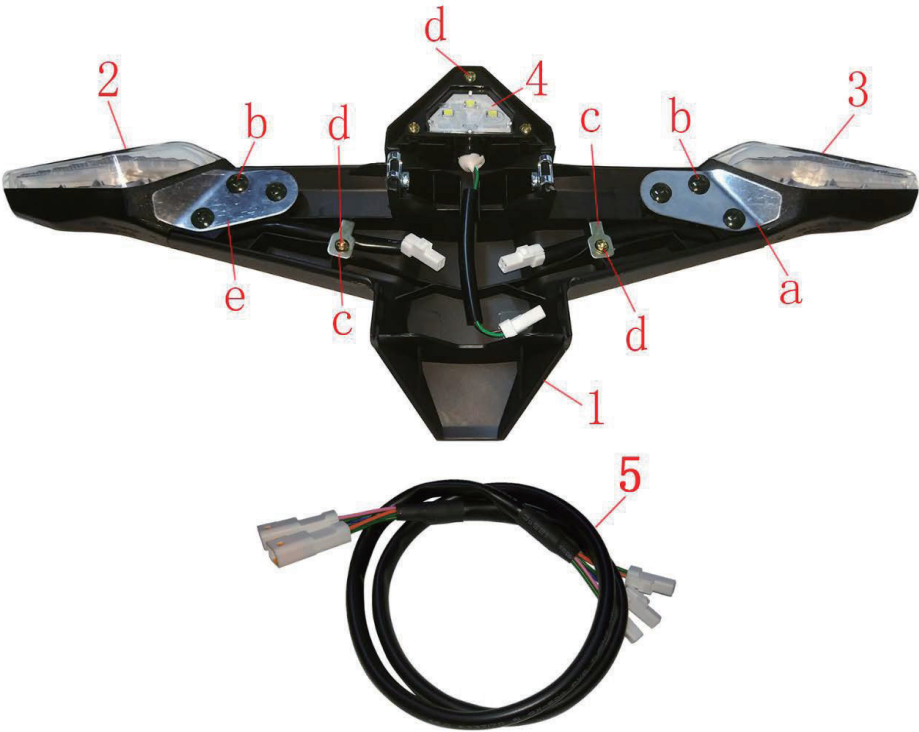



Fig.6 Rear wheel, swinging arm assembly		rear turning light parts for after sales service	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1224200-062000	ZT310—X rear turning light holder	1	
2	1174200-019000	ZT310—X L, rear turning light	1	
3	1174200-020000	ZT310—X R, rear turning light	1	
4	1174200-021000	ZT310—X license lamp	1	
5	1184200-032000	ZT310—R rear turning light connecting cable(L=600)	1	

PROCEDURE:

- Rear turning light (license lamp included)
Grip the rear turning light holder(1) then disassemble bolts "d" on the license lamp(4).
Disassemble bolts "b" and "d" on the diagram left side, and then dismantle left press line plank of "e" and press line plank "c", dismantle the L, rear turning light(2) ;follow the steps above dismantle right press line plank of "a" and press line plank "c".

CAUTION:

- Avoid fasterning the bolt on the cable while reassembling in case of shrt circuit.
- If models manufactured before March 1st, 2018 needs to change ZT310—X rear turning light (license lamp included) , purchase extra part: 1184200-032000 ZT310—R rear turning light connecting cable(L=600). Models manufactured after March 1st does not need.
- Models manufactured since April, 2018 use bolt+bush+gasket instead of 2 expanding bolts at position "a". If models manufactured before this time need to change the turning lights, to buy at the same time circlip nut + non standard bolt M6×12 (304 stainless steel) + bush gum cushion (φ8.5×φ14×1) + bush φ6.2×φ8.4×3.5+ φ14×1.5 each 2 pieces is required.

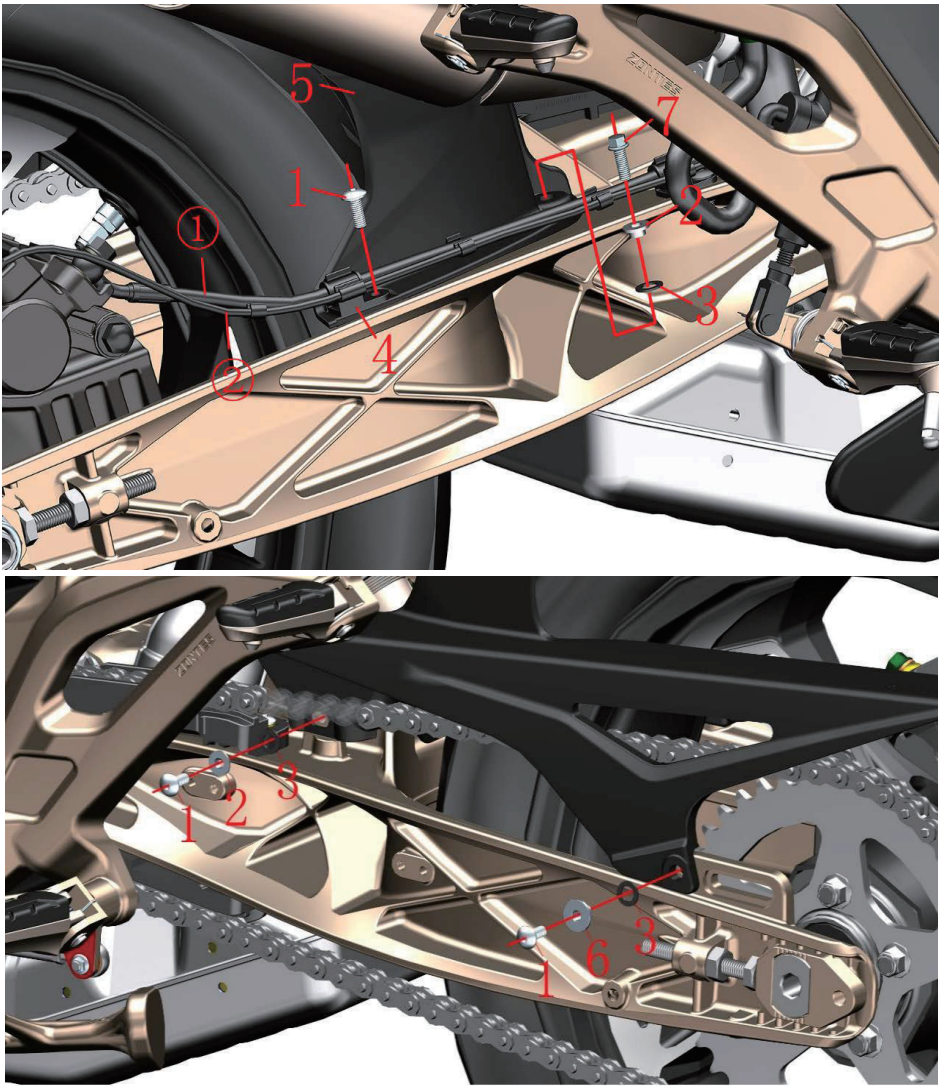


Fig.7 Rear wheel, swinging arm assembly		Rear inner mudguard	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251100-102000	Non-standard Bolt M6×16 (SS)	3	
2	1274100-057095	Bush φ6.2×φ8.4×3.5+φ14×1.5	2	
3	1244100-052000	Gum cushion, bush (φ8.5×φ14×1)	3	
4	1224200-003000	ZT310—Z rear disc brake oil tube cleat	1	
5	1224200-002000	ZT310—Z rear inner mudguard	1	Old
	1224200-094000	ZT310—rear inner mudguard		New
6	1251700-059093	Bush φ6.4×φ9×8+φ18×2 (environmental color-zinc)	1	
7	1251112-001093	M6×16 Hexagon flange bolts (color zinc)	1	

PROCEDURE:

- Rear inner mudguard

First of all, pull out the braking oil tube① and wheel speed sensor cable②, which are on the right side of rear inner mudguard,from the slot of rear disc brake oil tube cleat; Disassemble 3 bolts① and bolts ⑦ with hex sockets tool and open end wrench, disassemble bush②,bush⑥; gum cushion③; finally take off the rear inner mudguard⑤).

CAUTION:

- Use suitable tools to support the motorcycle, in case of accidents caused by motorcycle falling down. Single person operating is prohibited.
- Stay alert during the manipulation and avoid accident.
- Old type rear inner mudguard matches exterior gasbag rear absorber while new type rear inner mudguard matches internal gasbag rear absorber. Buying new type rear inner mudguard along with internal gasbag rear absorber is suggested if your motorcycle is originally using exterior gasbag rear absorber and you want to change the internal one.



External gasbag rear absorber + Z rear inner rear mudguard Inner gasbag rear absorber + R rear inner mudguard

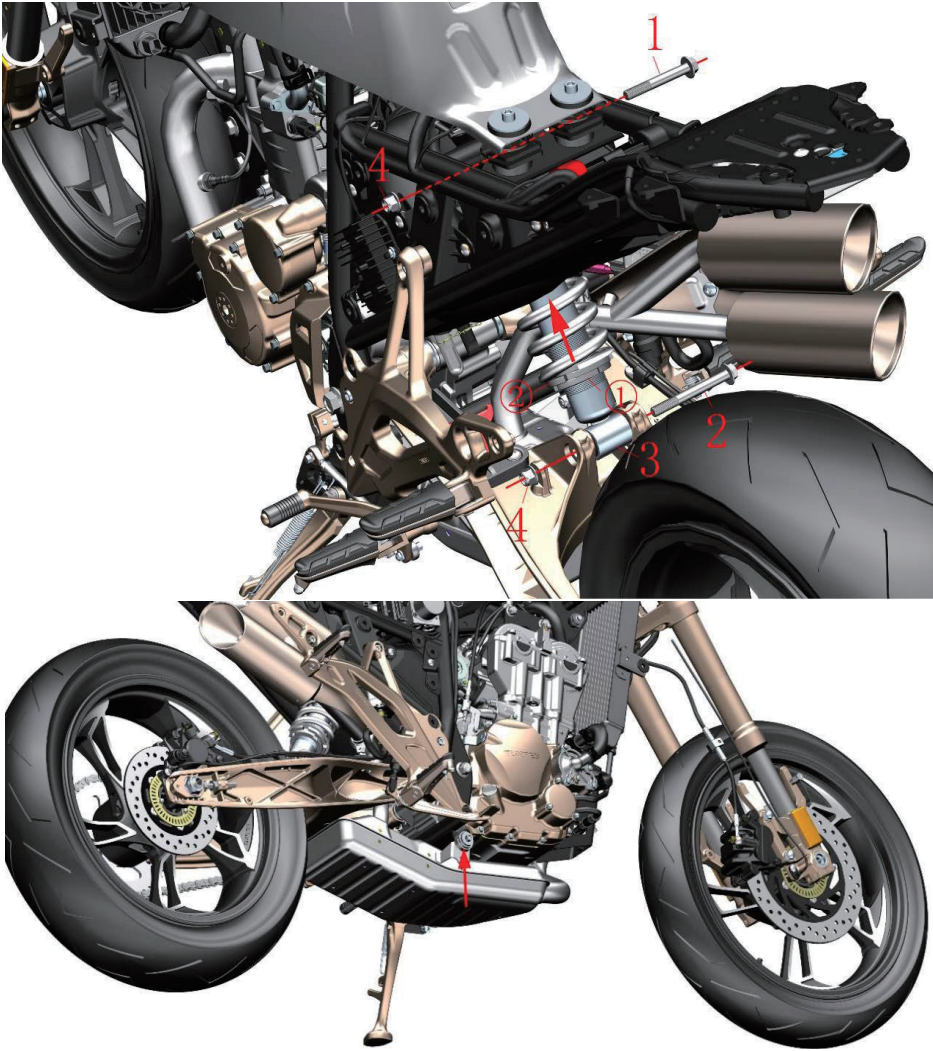


Fig.8 Rear wheel, swinging arm assembly		Rear shock absorber	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251100-085093	Non standard bolt M10×1.5×75 (DACROMET)	1	
2	1251100-060000	Non standard bolt M10×1.5×90 (DACROMET)	1	
3	1114200-020000	ZT310—X Rear shock absorber (improved)	1	【1】
	1114200-001000	ZT310—Z rear absorber		【2】
4	1251300-057093	Non standard nut M10×1.5 (DACROMET)	2	

PROCEDURE:

●Rear shock absorber

Put down side stand. Person 1: Turn the handling bar to left end with left hand; hold tight the rear pedal with right hand and lean the motorcycle to left side. Person 2: support the motorcycle with a wooden stool from right side of motorcycle at the muffler installation point(see left lower photo) to lift the rear wheel a little bit from the ground. After supporting well the motorcycle, Person 1 hold firmly bolt(1)&(2) with socket sleeve while Person 2 disassemble nuts(4) with socket sleeve.

Person 1 shake slightly the rear wheel up and down. Person 2 drag out bolt(2).

Person 1 hold firmly the motorcycle. Person 2 lift the rear shock absorber(3) towards the arrow direction and drag out bolt(1). Take off the rear absorber at last.

●Adjust the rear absorber

Use hook spanner to loosen adjustive nut①. Rotate adjustive nut②. If the nut is rotated towards the arrow direction, the spring becomes harder. Conversely, the absorber is softer. Tighten the adjustive nut① until the absorber is under suitable status. Please adjust in a reasonable range. Riding experience would be influenced either the absorber is too soft or too hard.

CAUTION:

- Disassemble seat, L,side cover, R, side cover, bolts on front parts of rear cover and rear inner mudguard.
- Use suitable tool to support the motorcycle. Avoid accidents caused by falling motorcycle. Single person manipulation is prohibited.
- All the standard parts need to reach standard torque while reassembling.
- To change new type rear absorber from old type is suggested for new type has better perfomance and comfort while riding. Buying new type rear inner mudguard along with new type rear absorber can provide best effect.



【2】 New type internal airbag absorber



【1】 Old type exterior airbag absorber

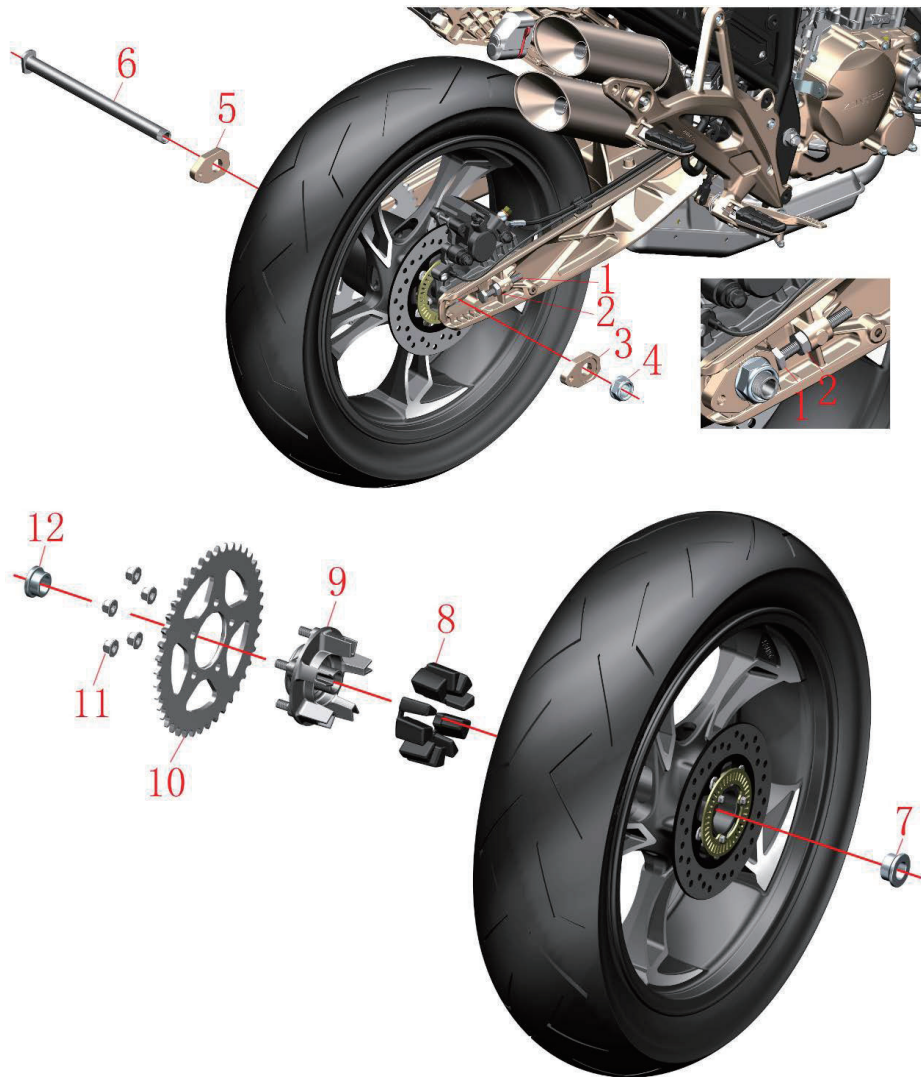


Fig.9 Rear wheel, swinging arm assembly		Rear wheel component 1		CHK	CAUTION
				ADJ	
NO.	PART NO.	PART NAME		QTY	
1	1251100-105000	ZT310—Z Chain adjusting bolt M10×70		2	
2	1251300-050000	ZT310—Z Chain adjuster nut M10		2	
3	1032142-073035	ZT310 R, chain adjuster(Titanium)		1	
4	1251300-067000	ZT250—R rear wheel axle nut		1	110N.m
5	1032142-072035	ZT310 L, chain adjuster(Titanium)		1	
6	1094100-032000	ZT250—R rear wheel axle		1	
7	1274200-002000	ZT310 Rear wheel right axle sleeveφ20×φ28×φ38×18.5		1	
8	1244100-010000	ZT250—S Sprocket gum cushion		5	
9	1094100-029000	ZT250—S Sprocket bracket		1	
10	1080100-041000	ZT310—R 520—42T sprocket		1	
11	1251300-057093	Non standard nut M10×1.5 (DACROMET)		5	
12	1094100-035000	ZT310 rear wheel left axle sleeveφ20×φ30×φ35×17.8		1	

PROCEDURE:

●Rear wheel assembly

Disassemble rear wheel axle nut(4) with socket sleeve.

Use open spanner to move chain adjuster nut(2) on both sides towards rear wheel axle until they reach chain adjusting bolt(1). Then rotate the bolt and nut towards motorcycle front direction till the end.

Push rear wheel assembly towards motorcycle front direction and take off the chain from sprocket.

Hold the rear wheel assembly. Punch rear wheel axle(6) with rubber hammer. Take off right chain adjuster(3), right axle sleeve(7), rear tire and rim assembly, left axle sleeve(12), left chain adjuster(5). Tie firmly the rear disc brake clamp and avoid it to be lifted higher than disc brake oil cup. Disassemble the rear wheel axle at last.

●Sprocket bracket assembly

Put down the rear wheel assemble horizontally. Take off nut(11) with socket sleeve. Take off sprocket(10); sprocket bracket(9). Pull out the sprocket gum cushion(8) from the rim.

CAUTION:

●Use suitable tool to support the motorcycle. Avoid accidents caused by falling motorcycle. Single person manipulation is prohibited. All the standard parts need to reach standard torque while reassembling.

●Using iron hammer to punch rear wheel axle, disc brake clamp assembly is prohibited.

●While disassembling the rear wheel assemble, avoid the rear disc brake clamp to be lifted higher than the disc brake oil cup. If not, air will get into the tubes and cause softness or failure on braking system. As disc brake tubes request extremely high vacuum degree. Make sure manipulator has maintenance ability before disassembling the disc brake assembly.

●Check the chain regularly. Clean the chain every 1500km is suggested. Keep the tightness of chain to be in a suitable range. Too loose chain have possibility to separate from sprocket or damage the engine. Too tight chain can be worn out quickly.

●Wheel axle: Use dial indicator to check if it's deformed or bended.

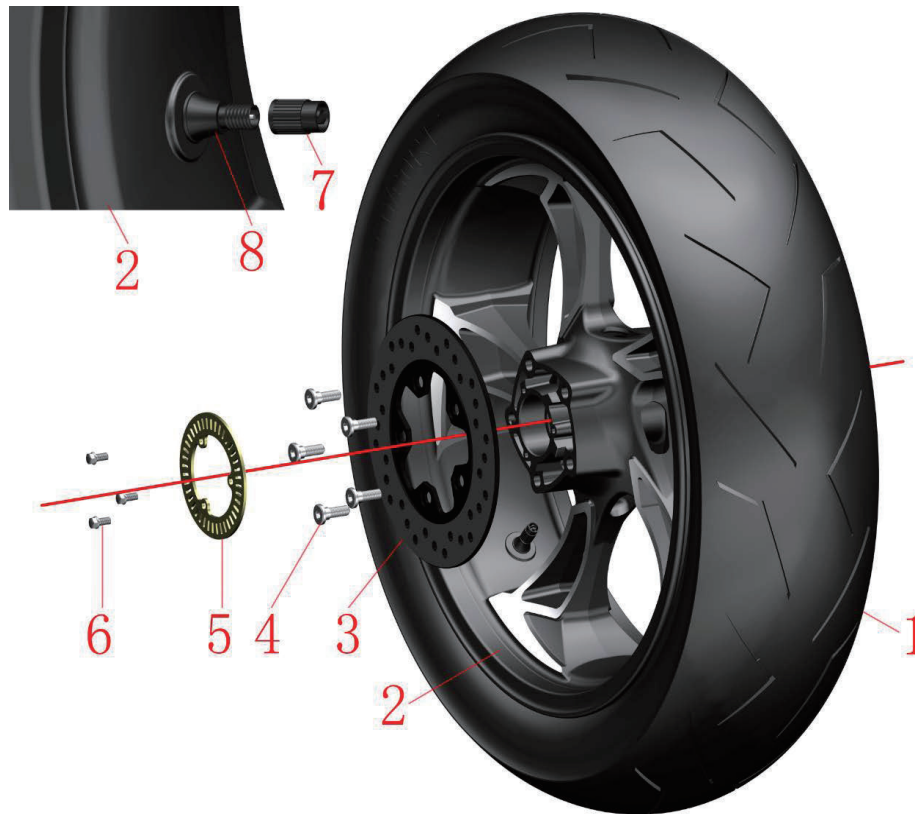



Fig.10 Rear wheel, swinging arm assembly		Rear wheel component 2	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1230100-480000	160/60R17(CM638R)Rear tire(environmental/TL)	1	
2	1094200-004000	ZT310—R blue rear rim (5.0×17)	1	【1】
	1094200-006000	ZT310—X black rear rim (5.0×17)		【2】
3	1100100-205000	ZT310—R rear disc brake plate (200×4.5)	1	
4	1251100-117093	Non standard hex socket bolt M8×25	5	
5	1274100-054000	ABS9 gear ring	1	
6	1250104-006097	GB16674M6×12 (chromed/HH)	3	
7	1230200-006000	HJ100—D tire valve cap	1	
8	1230100-047000	HJ125—3A environmental tubeless tire valve	1	

PROCEDURE:

●Disc brake plate, ABS gear ring

Disassemble bolt(6) with socket sleeve. Then take down the ABS gear ring(5). Use hex socket tool to disassemble bolt(4) and then take off disc brake plate(3).

●Tire and rim assembly

Disassemble tire valve cap(7). Deflate the tire with tools. Then disassemble the rear tire(1) with professional tire changing machine. Disassemble the tire valve(8) with suitable tool.

●Maintenance

Tire: Check regularly the tire on cracks and air pressure. If the tire is ware to the marker, change the tire with same specification. See details in user manual. Ingradient of tire include semi hot melt rubber. Area with too high temperature is not suitable. If temperature of outdoor is too low, storing the motorcycle in warm place or indoor is suggested in order to avoid frost crack. Normal temperature standard 250kPa.

Rim: Check if the rim has deformation or crack. Support the rim horizontally and check if it can rotate smoothly. Specification of oil seal on rear rim is $\phi 47 \times \phi 28 \times 7$. Bearing type: 6204-2RS.

Disc brake plate: Thickness can not be less than 4mm. If not, change it.

CAUTION:

●Be careful while disassembling the tire and rim in case of damages on the components.

●After changing the tire, check air proof performance and dynamic balance.

●Disqualified tire repair liquid might corrode the rim and cause safety risk.

●Not enough tire pressure can cause abnormal wear and tare. Too high pressure in summer might have possibility of tire bursting.

●It needs running-in for about 300km after changing new rear disc brake plate. During this period, leave enough braking distance while riging.

●【1】 for blue motorcycle; 【2】 for other color motorcycle.

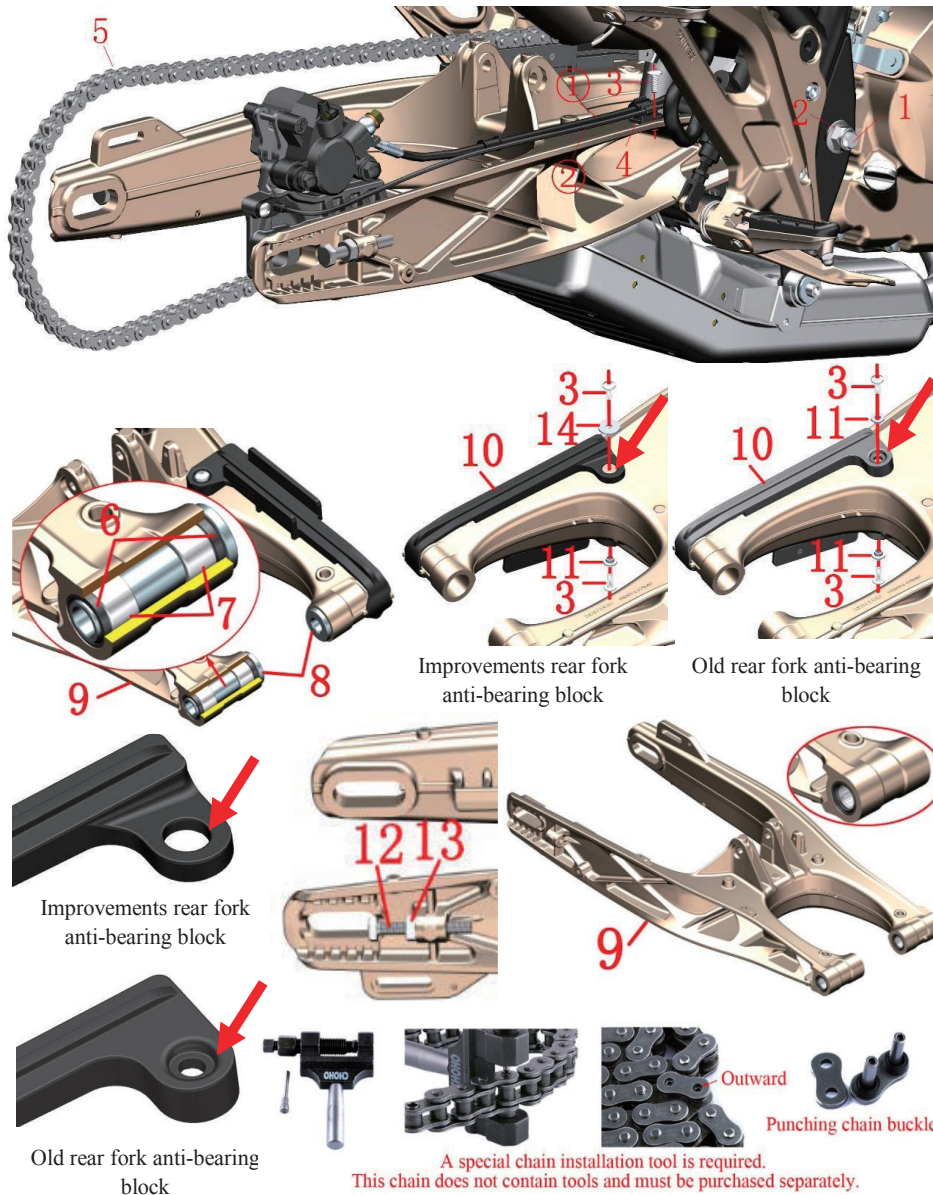


Fig.11 Rear wheel, swinging arm component		Rear swinging arm component	CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1252200-016093	250Rear fork shaft 14×310 (Dacro)	1	
2	1251300-059093	125Rear fork shaft nutM14×1.5 (Dacro)	1	
3	1251100-102000	Non-standard bolt M6×16 (stainless steel)	3	
4	1224200-003000	ZT310—ZRear disc brake pipe clamp	1	
5	1080200-032000	ZT250—R 114 Chain (CHOHO520HX)	1	【1】
	1080200-055000	ZT250—R 114 Chain (CHOHO520HX/ open type)		
6	1104100-005000	ZT250—Soil seal TC20×26×4	4	After sales only
7	1094100-001000	ZT250—S Needle bearing (HK2016)	4	After sales only
8	1274100-009000	ZT250—S Rear fork bushing	2	
9	4024100-024000	ZT250Aluminum alloy rear fork assembly	1	
10	1244100-066000	ZT310—Z Rear fork wear block	1	
11	1274100-057095	Flanging bushingφ6.2×φ8.4×3.5+φ14×1.5	2	
12	1251300-050000	ZT310—ZChain adjuster nut M10 (304stainless steel)	2	
13	1251100-105000	ZT310—ZChain adjuster bolt M10×70	2	
14	1251500-097000	Non-standard flat mats φ6.5×φ22×1.5	1	

PROCEDURE:

●Rear fork assembly

Pull off the disc brake oil pipe①and wheel speed sensor② from the disc brake oil pipe clamp(4),loosen the bolt(3) and take off the disc brake oil pipe clamp.

The rear disc brake caliper is placed well and cannot be higher than the disc brake oil cup,as shown in left figure.

One person fastens the head of the rear fork shaft with sleeve, and the other person remove the nut(2)with it.

One person holds the rear fork assembly and the other person removes the rear fork shaft(1) with suitable tool and then remove the rear fork assembly.

●Rear fork rear-resistant block

Remove the bolt(3),flanging bushing(1) with inner hexagon tool, and then remove the wear-resistant block.

Remove the chain adjuster bolt(12) and nut(13) with the open end wrench.

Put the rear fork bushing (8) inward and remove it.

Oil seal (6) and needle bearing (7) are used for interference compression.

Please ensure that you have the ability to disassemble and disassemble.

CAUTION:

●The rear disc brake caliper must not be higher than the disc brake oil cup, otherwise the brake will become soft or fail due to air entering the pipeline. Because the brake line requires extremely high vacuum, it is necessary to ensure sufficient capacity for repair and disassembly.

●【1】The open type is convenient for replacing the chain after sale, and the original vehicle has no opening. A special chain installation tool is required, and the tool must be purchased by yourself.

●If your motorcycle manufactured before Set.2,2019,it's need to be accompanied by the purchase of non-standard flat mats⑬ when replace Rear fork anti-bearing block ⑩.

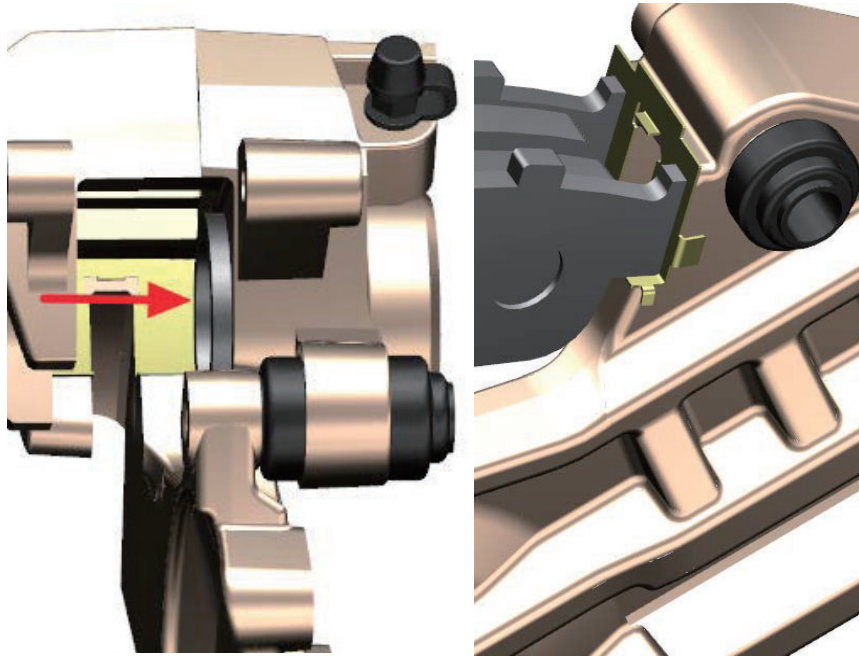
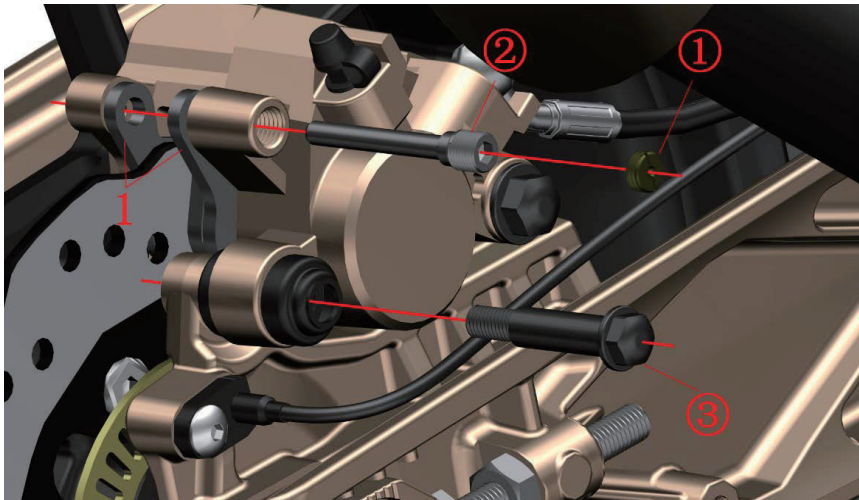


Fig.12 Rear wheel, swinging arm assembly		Change rear brake arresters	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1100100-092000	ZT250—S rear disc brake arrester(HS10)	1	

PROCEDURE:

- Disassemble disc brake arrester
Use strait screwdriver to disassemble nut①.
Disassemble pin axle② with hex socket tool.
Disassemble rolling axle③ with socket sleeve.
Take off rear disc brake arrester①).
- Change rear disc brake arrester
Put the piston of clamp towards the direction of arrow to the end. See photo left below. To reduce resistance, you can disassemble the cross bolt on rear disc brake main pump oil cup. Take off the top cover and sealing gasket. Remember to rebound the pister afterwards.
The new arrester must fit tightly the slot. See photo right below.
Tighten the pin axle② with hex socket tool.
Tighten rolling axle③ with socket sleeve.
Tighten nut① with strait screwdriver.
Step on braking pedal several times until braking force is recovered.

CAUTION:

- Check regularly the arrester and disc brake plate status.
- To change arresters in qualified mainenance spot are suggested.
- After changing the arrester, adjust the height of braking pedal according to "Foot pedal, gear shift rod assembly" if necessary.
- It needs running-in for about 300km after changing new arresters. During this period, leave enough braking distance while riging.

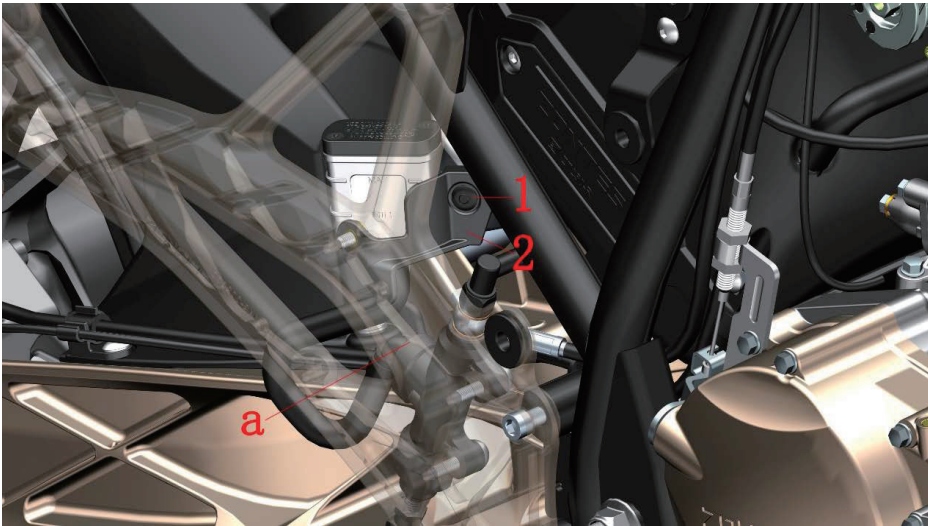


Fig.13 Rear wheel, swinging arm assembly		Rear disc brake main pump adding braking liquid	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1224100-010000	ZT250—S Expanding bolt	1	
2	1224200-055000	ZT310—R rear disc brake oil cup holder	1	

PROCEDURE:

- Add disc brake liquid
Press down the middle part of expanding bolt(1) with a small cross screwdriver. Take off the expanding bolt. See photo③ on the left.
Pull out the oil cup; Should always remain above the oil tube interface "a", parallel to the ground. Avoid braking failure caused by air getting into the oil circulation.
Disassemble bolt④ with cross screwdriver.
Take off oil cup cap⑤, sealing gasket⑥.
Keep the top of oil cup⑦ parallel to the ground. Add DOT4 braking liquid. Ensure the liquid level is between "UPPER" and "LOWER".
While reassemble, pay attention install sealing gasket⑥ in correct position and direction.
Step gently on the pedal constantly. Do not ride the motorcycle until the braking force is recovered.

CAUTION:

- Support the motorcycle well on flat ground before checking.
- Check regularly if the braking liquid surface is between "UPPER" and "LOWER".
- If liquid surface is below "LOWER", check the arrester status and confirm if the braking system is leaking.
- If the braking liquid is accidentally swallowed, contact intoxication center or hospital immediately. If it gets into the eye, wash it away with clean water then see the doctor.
- Keep the braking liquid far away from children and pets.
- Flush the oil cup directly with high pressure water is prohibited.
- Mixing water, dust, impurity and liquid of silicic acid or petrol series into the braking liquid is prohibited. Otherwise, the braking system would be damaged.
- Expanding bolt: Fig① not installed; Fig② istalled; Fig③ disassembled.

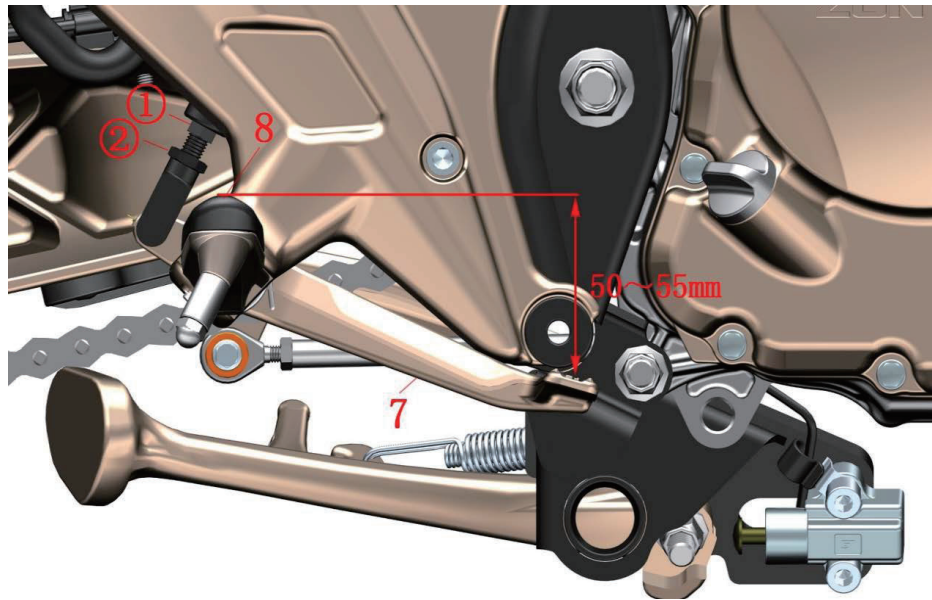
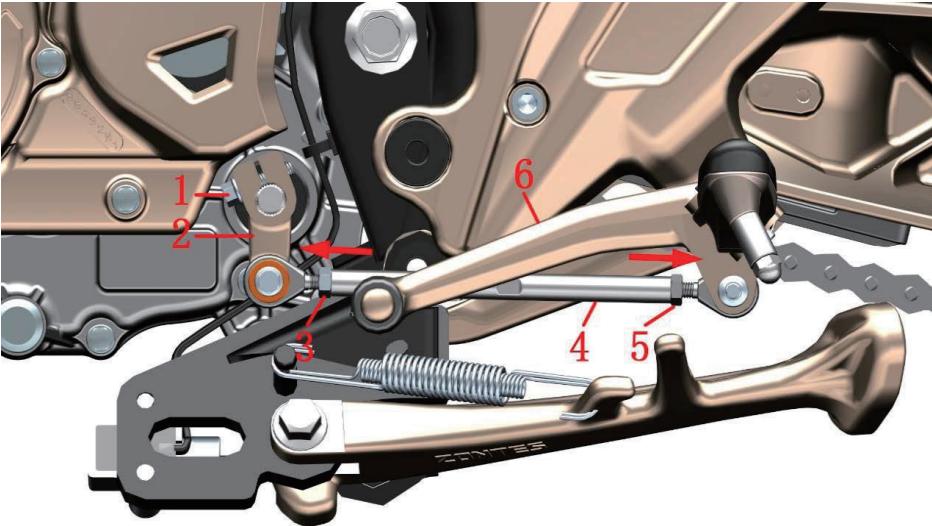


Fig.1 FOOT PEDAL COMPONENT		Adjust the hight of foot pedal	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251100-061093	M6×22 Hexagon flange bolt 8.8 degree	1	
2	1274100-039000	ZT250—S Gear swift rod spline of Rocker arm	1	
3	1250301-020093	GB6170M6（environmental color-zinc）	1	
4	1274200-003000	ZT310—R Gear shift rod adjustment bolt φ10×130	1	
5	1250301-018093	GB6170M6—LH（environmental color-zinc）	1	
6	1274200-160000	ZT310—T rocker arm, gear shift rod	1	
7	1274200-010000	ZT310—R brake pedal	1	
8	1274200-185000	ZT310—X R, front pedal component (improved)	1	【1】
	1274200-059000	ZT310—X R, front pedal component		New with tape
	1274200-020000	ZT310—R R, front pedal		Old without tape

PROCEDURE:

●Adjust the height of gear shift rod

Follow the direction of arrow and loosen Nut(3), Nut(5) with an open spanner. Use 8# open spanner to adjust the gear shift rod adjustment bolt until the height becomes suitable. Then tighten the nuts. If the above-mentioned method can not adjust the gear shift rod to a satisfying position, take off bolt(1) and adjust gear shift rod spline of rocker arm(2) with a straight screwdriver by shoving a little bit the groove in the middle while dragging it out. Reassemble after the height is suitable. Pay attention to the aligning of the groove in the middle.

●Adjust the height of brake pedal

Follow the direction of arrow and loosen Nut②. Spin the adjustment rod bolt① and adjust the brake pedal(7) to 50~55mm below the top part(8). Fix the adjustment rod bolt① and tighten Nut②.

CAUTION:

- Ensure the motorcycle is well supported during manipulation. Avoid falling accident.
- The height of gear shift rod should be adjusted to a suitable range. Otherwise the riding experience would be influenced.
- The height of brake pedal should be adjusted to a suitable range. Otherwise the durance of braking shoe and plate would be influenced. In severe case, ineffective braking is possible.
- Since March 11,2019 switched to the improved models right front pedal.



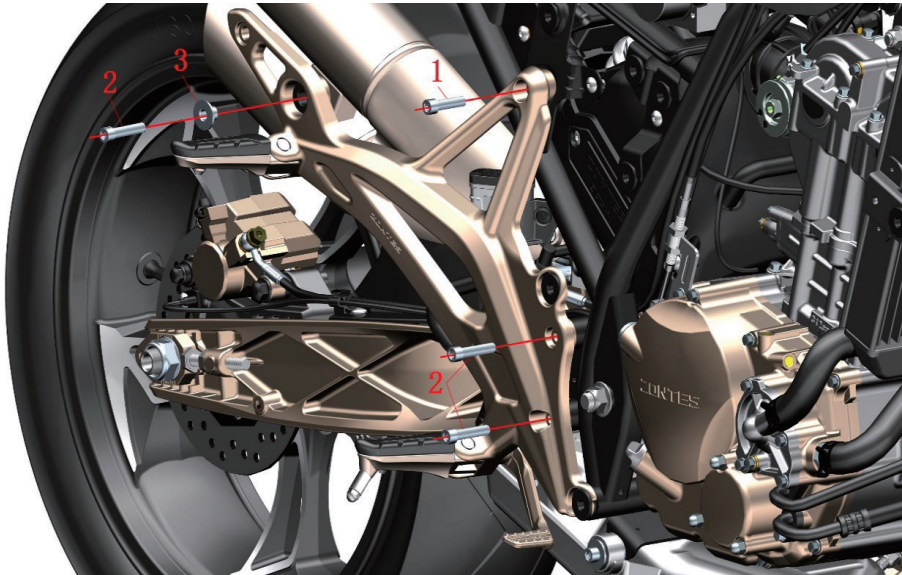
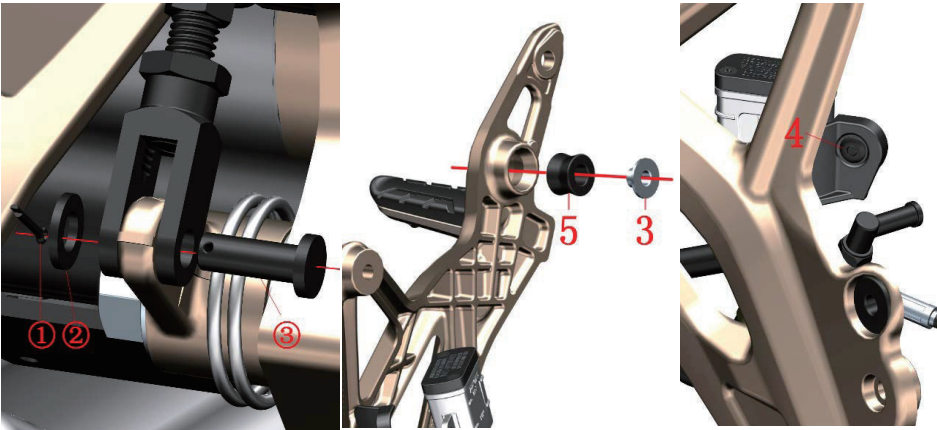


Fig.2 FOOT PEDAL COMPONENT		Right foot pedal holder assmebly-1		CHK ADJ	
		PART NO.	PART NAME	QTY	
1	1250205-034093	GB70.1 Hex socket bolt M8×30	1		
2	1250205-023000	GB70.1 Hex socket bolt M8×35	3		
3	1274100-068095	ZT310 Muffler bush	2		
4	1224100-010000	ZT250—S Expanding bolt	1		
5	1244100-064000	ZT310 Muffler gum cushion	1		

PROCEDURE:

- Right Foot pedal component
- Use a plier to disassemble the pin①. Then take off the washer② and pin③.
- Fix the position of rear part of muffler and disassemble the bolt② behind the foot pedal holder and take off the bush③.
- Take off the bolts① & ② in the front.
- Overturn and take off the bush③ and gum cushion⑤.
- Disassmble the expanding bolt④.



CAUTION:

- While overturning the foot pedal holder, keep the components nearby well protected in case they are scratched.
- Mind the disc brake oil tube while overturning the holder.
- Support the motorcycle properly while disassembling in case it falls down.
- Rear disc brake oil cup can not be lower than oil tube interface of main pump.

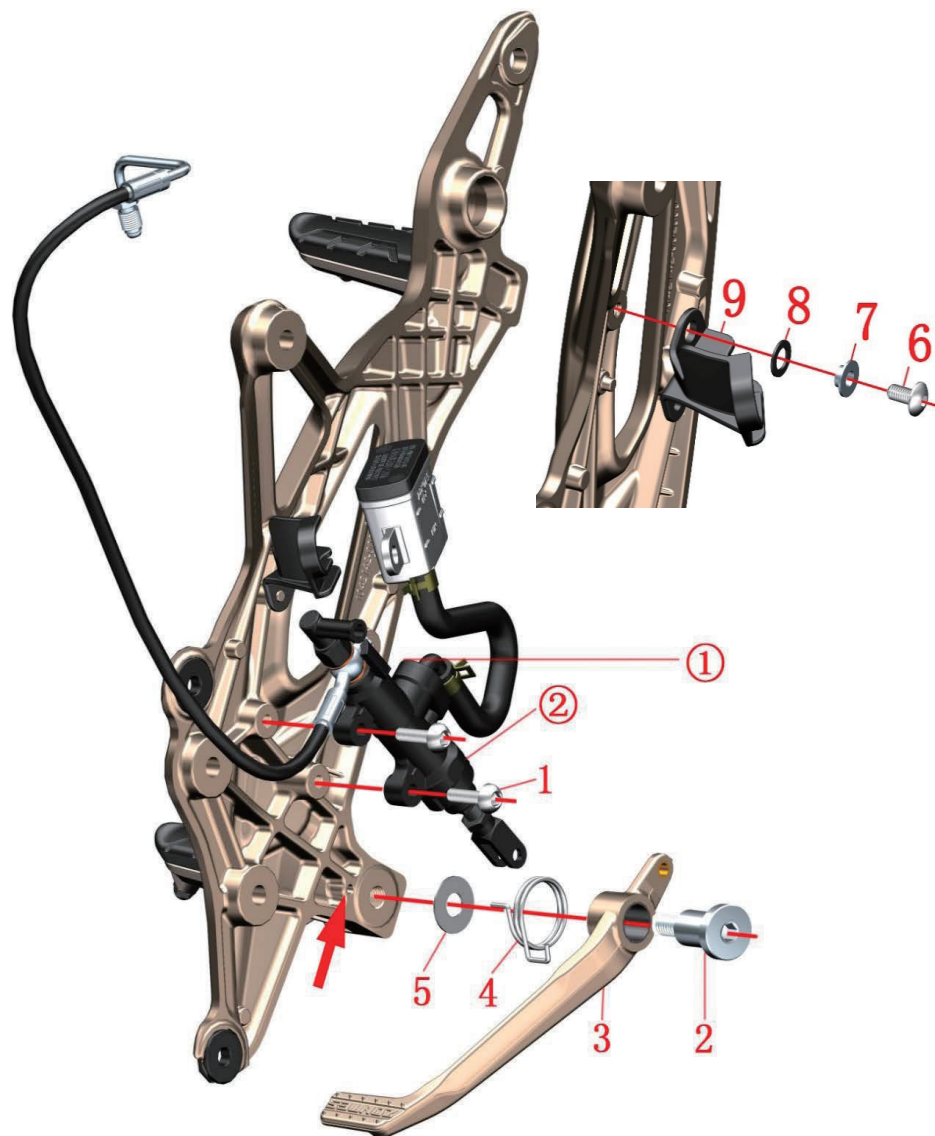


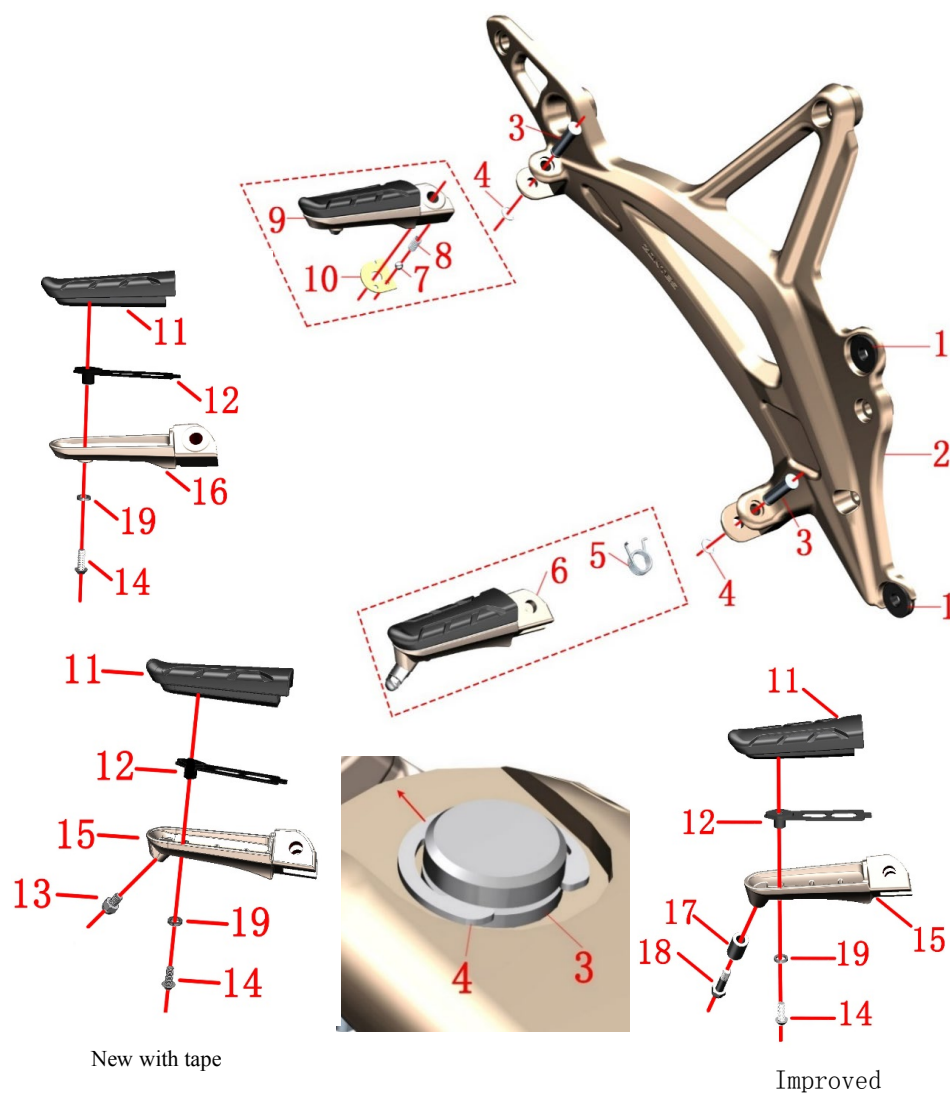
Fig.3 FOOT PEDAL COMPONENT		Right foot pedal holder assmebly-2	CHK ADJ	CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1251100-121093	Non standard bolt M6×25 (environmental color-zinc)	2	
2	1251100-131000	Non standard bolt M10×1.5×36	1	
3	1274200-010000	ZT310—R brake pedal	1	
4	1260100-119093	ZT310—R brake pedal spring	1	
5	1251500-060095	Non standard washer φ10.5×φ26×1	1	
6	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)	1	
7	1274100-057095	Bush φ6.2×φ8.4×3.5+φ14×1.5	1	
8	1244100-052000	Gum cushion, bush (φ8.5×φ14×1)	1	
9	1224200-055000	ZT310-R rear disc brake oil cup holder	1	

PROCEDURE:

- Rear disc brake pump assembly
Disassemble bolt(1); Rear disc brake oil cup can never be lower than oil tube interface① of main pump②.
- Brake pedal assembly
Disassemble bolt(2); pull out brake pedal(3); take off brake pedal spring(4) & washer(5).
- Rear disc brake oil cup holder
Disassemble bolt(6), take off bush(7)、gum cushion,bush(8)、oil cup holder(9).

CAUTION:

- Applying lubrication on inner surface of brake pedal bush can reduce resistance on brake pedal.
- While reassembling, remember to insert the spring into spacing hole of foot pedal holder.
- Support the motorcycle properly while disassembling in case it falls down.
- Place properly the disc brake oil cup and main pump. Avoid the air on top of oil cup getting into the tubes of disc brake.



CAUTION:

● Old type full aluminum foot pedal are for after sales service of products manufactured in early batches. To use new type foot pedal with rubber is suggested because it can absorb more vibration.

Fig.4 FOOT PEDAL COMPONENT		Right foot pedal holder assembly-3		CHK	CAUTION
				ADJ	
NO.	PART NO.	PART NAME		QTY	
1	1244100-002000	ZT250—S side cover round gum cushion		2	
2		R, foot pedal holder		1	
3		Foot pedal pin axle		2	
4	1264100-006000	ZT250—S foot pedal spring		2	
5	1264100-004000	ZT250—S R, front pedal spring		1	
6		R, front pedal component		1	
7	1274100-010000	ZT250—S Rear pedal steel ball		1	
8	1264100-005000	ZT250—S Pedal steel ball spring		1	
9		R, rear pedal component		1	
10	1270300-272000	KD250—F Rear pedal positioning plate		1	
11	1244200-024000	ZT310—X Foot pedal rubber		2	After sale
12	1274200-051000	ZT310—X Foot pedal rubber positioning plate		2	
13	1251100-167000	Non standard ball head bolt M6×8		1	
14	1250205-038000	GB70.2M5×12 (stainless steel)		2	
15	1032142-042000	ZT310—X R, front pedal		1	
16	1032142-039000	ZT310—X R, rear pedal		1	
17	1274200-254093	BushingΦ12×Φ6×19(environmental color)		1	
18	1251100-224000	Non standard ball head bolt M6×26		1	
19	1250501-010000	GB93φ6 spring washer□		2	

PROCEDURE:

● R, front pedal

Disassemble circlip(4). Take off foot pedal pin axle(3). Then disassemble R, front pedal(6), foot pedal spring(5).

● R, rear pedal

Disassemble circlip(4). Take off foot pedal pin axle(3). Then pull out R, rear pedal(9). Take down positioning plate(10), steel ball(7), spring(8).

● Foot pedal holder

Disassemble side cover round gum cushion(1).

● After sales parts for new pedal with rubber

Hold tightly the pedal. Disassemble bolt(13) with ring spanner. Or disassemble bolt(18) then take off bushing (17). Disassemble bolt(14) with hex socket tool. Take off spring washer (19). Take off rubber(11), positioning plate(12). Only front pedal needs bolt(13). Foot pedal rubber(11), positioning plate(12), bolt(14), spring washer (19) are in common use. Each part use 1 piece for after sales purpose.

Note: Since March 2020, the front and rear right pedals need to be added with a spring washer (19).

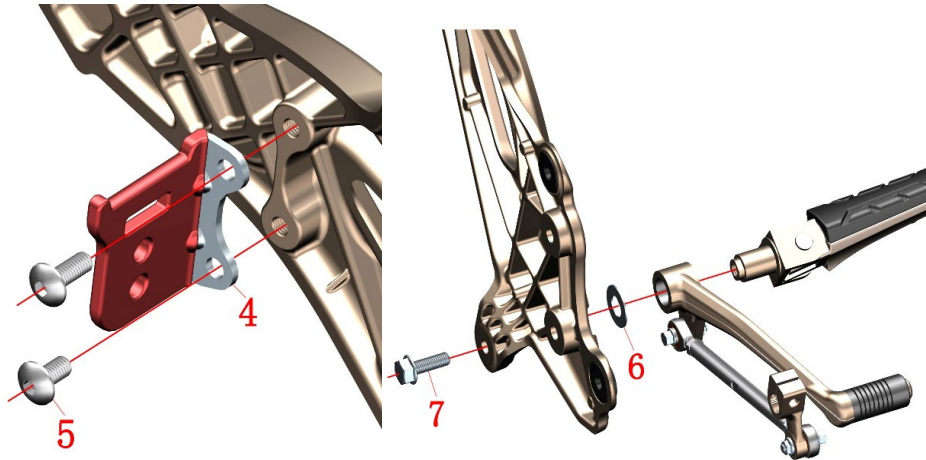
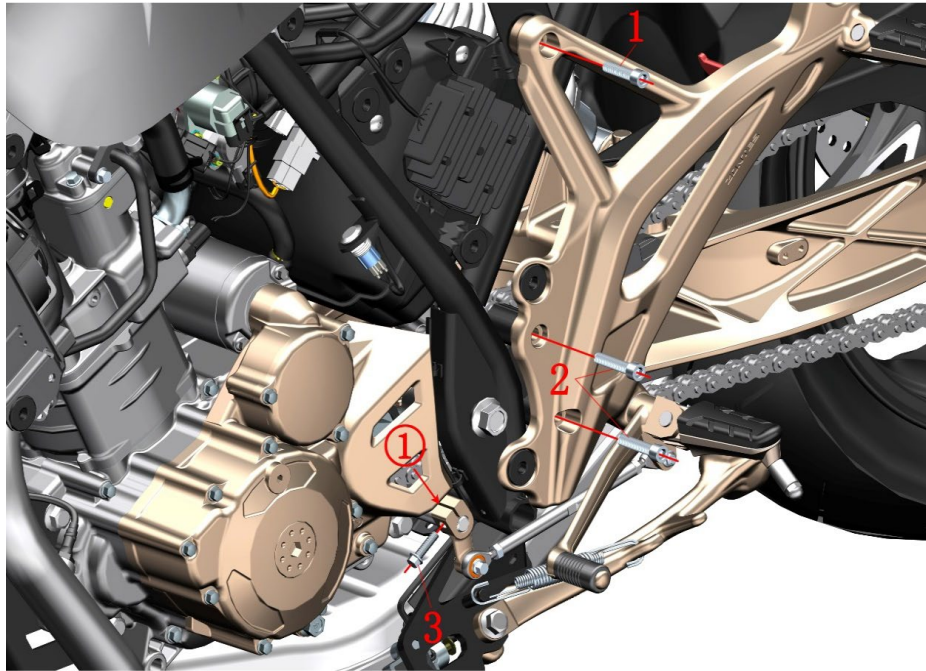



Fig.5 FOOT PEDAL COMPONENT		L, foot pedal holder component-1	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1250205-034093	GB70.1 Hex socket M8×30 (environmental color-zinc)	1	
2	1250205-023000	GB70.1 Hex socket M8×35 (environmental color-zinc)	2	
3	1251100-061093	M6×22Hexagon flange bolt 8.8 degree	1	
4	1274200-037000	ZT310—R disc brake lock holder	1	
5	1251100-101000	Non-standard boltM6×12 (304 stanless steel)	2	
6		Foot pedal holder washer	1	
7	1251100-123093	Non-standard bolt M8×25 (environmental color-zinc)	1	Old
	1250105-278093	GB5789 M10×1.25×25(10.9/environmental color-zinc)		New

PROCEDURE:

●L, foot pedal holder assembly

Disassemble bolt(3) with ring spanner. Insert strait screwdriver into slot① and open a little bit the spline rocker arm while pulling it out from gear shift axle of engine.

Disassemble bolt(1), bolt(2) with hex socket tool. Take off left foot pedal holder assembly.

●Disc brake lock holder

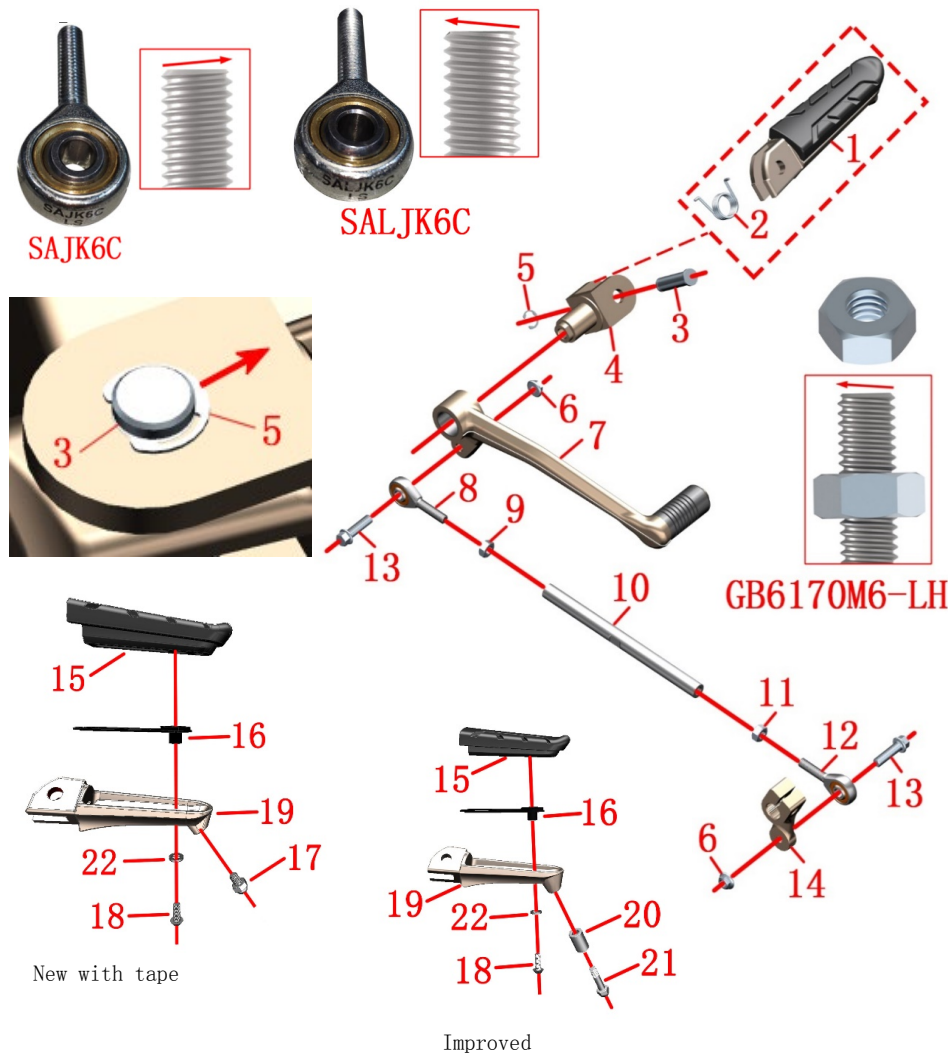
Turn over to the back side. Disassemble bolt(5) with hex socket tool. Take off disc brake lock holder(4).

●Gear shift rod assembly

Disassemble bolt(7). Separate left foot pedal component and gear shift rod assembly from left foot pedal holder assembly. Take off foot pedal holder washer(6).

CAUTION:

- Support the motorcycle properly while disassembling in case it falls down.
- Pay attention to the alignment of foot pedal holder washer and the lug boss while reassembling.
- Applying lubrication to the surface of cylinder of foot pedal holder can reduce resistance on gear shift rod.



CAUTION:

- Applying lubrication to the surface of cylinder of foot pedal holder can reduce resistance on gear shift rod.

Fig.6 FOOT PEDAL COMPONENT		L, foot pedal holder component-2		CHK	CAUTION
NO.		PART NO.		ADJ	
		PART NAME		QTY	
1		L, front pedal component (improved)		1	
2	1264100-003000	ZT250—S L, front pedal spring		1	
3	1274100-012000	ZT250—S Foot pedal pin axle		1	
4		Foot pedal holder		1	
5	1264100-006000	ZT250—S Foot pedal circlip		1	
6	1250303-010093	GB6177.1M6 (environmental color-zinc)		2	
7	1274200-160000	ZT310—T Gear swift rod rocker arm		1	
8	1274100-043000	Knuckle Bearing SALJK6C		1	
9	1250301-018093	GB6170M6—LH (environmental color-zinc)		1	
10	1274200-003000	ZT310—R Gear shift rod adjusting bolt $\phi 10 \times 130$		1	
11	1250301-020093	GB6170M6 (environmental color-zinc)		1	
12	1274100-042000	Knuckle Bearing SAJK6C		1	
13	1251100-061093	M6 \times 22 Hexagone flange bolt 8.8 degree		2	
14	1274100-039000	ZT250—S Gear shift rod spline rocker arm		1	
15	1244200-024000	ZT310—X Foot pedal rubber		1	After sales
16	1274200-051000	ZT310—X Foot pedal rubber positioning plate		1	
17	1251100-167000	Non standard ball head bolt M6 \times 8		1	
18	1250205-038000	GB70.2M5 \times 12 (Stainless steel)		1	
19	1032142-041000	ZT310—X L, front pedal		1	
20	1274200-254093	Bushing $\phi 12 \times \phi 6 \times 19$ (environmental color)		1	
21	1251100-224000	Non standard ball head bolt M6 \times 26		1	
22	1250501-010000	GB93 $\phi 6$ spring washer		1	

PROCEDURE:

●L, Foot pedal component

Disassemble circlip(5). Take off foot pedal pin axle(3). Take off L, foot pedal(1), foot pedal spring(2) from foot pedal holder(4).

●Gear shift rod assembly

Disassemble on both sides nut(6) and bolt(13) with ring spanner. Disassemble gear shift rod rocker arm(7), spline rocker arm(14). Loosen nut(9)&(11) with open spanner. Take off adjusting rod(10). Separate bearing (8)&(12).

●Foot pedal with rubber for after sales service

Hold the L, front pedal tightly. Disassemble bolt(17) with ring spanner. Or disassemble bolt(21) then take off bushing(20). Then take off bolt(18) with hex socket tool. Take off spring washer (22), Take off rubber (15), positioning plate(16).

Note: Since March 2020, the L, front pedal needs to be added with a spring washer (22).

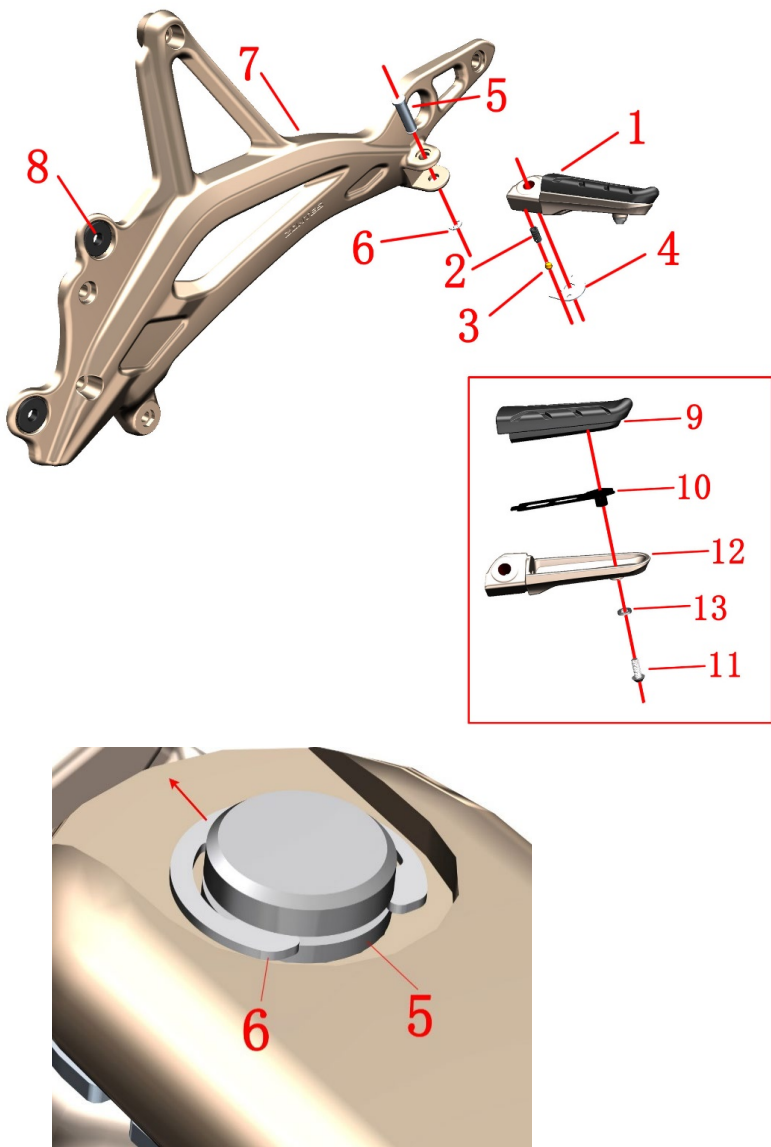


Fig.7 FOOT PEDAL COMPONENT		L, foot pedal holder component-3		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1		L, rear foot pedal component		1	
2	1264100-005000	ZT250—S foot pedal steel ball spring		1	
3	1274100-010000	ZT250—S rear foot pedal steel ball		1	
4	1270300-272000	KD250—F rear foot pedal positioning plate		1	
5		Foot pedal pin axle		1	
6	1264100-006000	ZT250—S Foot pedal circlip		1	
7		L, foot pedal holder		1	
8	1244100-002000	ZT250—S side cover round gum cushion		2	
9	1244200-024000	ZT310—X Foot pedal rubber		1	After sale
10	1274200-051000	ZT310—X Foot pedal rubber positioning plate		1	
11	1250205-038000	GB70.2M5×12（stainless steel）		1	
12	1032142-040000	ZT310—X L, rear foot pedal		1	
13	1250501-010000	GB93φ6 spring washer□		1	

PROCEDURE:

●L, rear foot pedal

Disassemble circlip(6) with a tool. Take off foot pedal pin axle(5). Then pull out L, rear foot pedal(1). Take off positioning plate(4), steel ball(3), spring(2).

●Foot pedal holder

Disassemble side cover gum cushion(8).

●After sales parts of foot pedal with rubber

Hold the L, rear foot pedal(12) tightly, use hex socket tool to disassemble bolt(11), Take off spring washer (13). Take off rubber(9) and positioning plate(10).

Note: Since March 2020, the L, rear foot pedal needs to be added with a spring washer (13).

CAUTION:

●Old type full aluminum foot pedal are for after sales service of products manufactured in early batches. To use new type foot pedal with rubber is suggested because it can absorb more vibration.

●Ensure correct installation when exchanging after sales components of the pedal with rubber.

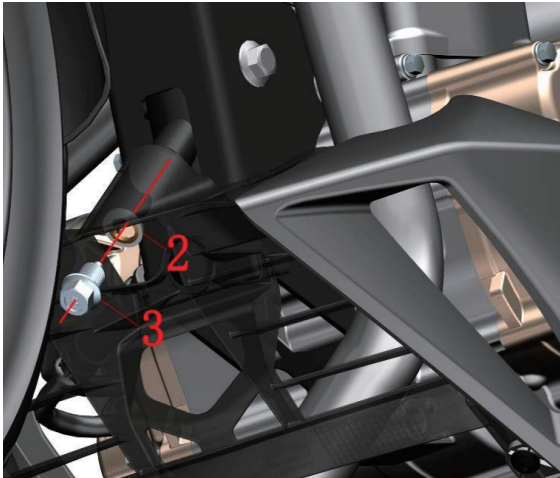
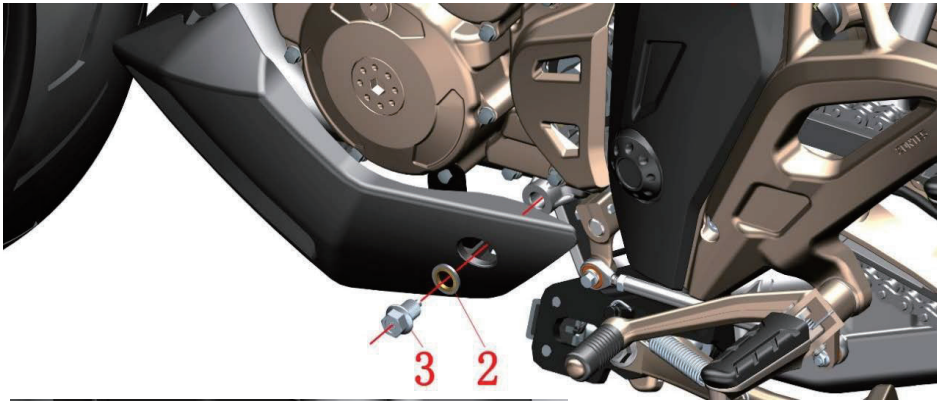
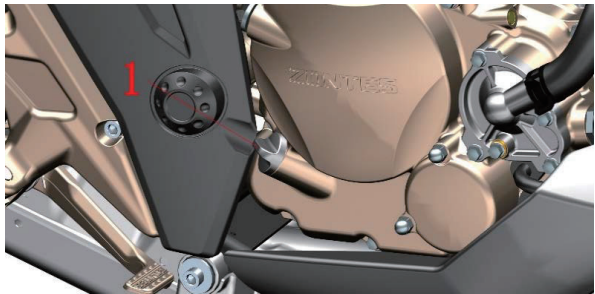


Fig.1 COOLING SYSTEM COMPONENT			Change engine oil	CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1050854-002000	ZT180MN Engine oil level gauge	1		
2	1244100-033000	Sealing gasket 12×φ20×2	2		
3	1251100-066093	M12×1.5×15 Oil draining bolt	2	24±4N.m	

PROCEDURE:

● Drain off the engine oil

Park the motorcycle with side stand on flat ground.

Rotate the engine oil level gauge(1) anticlockwise and take it out.

Disassemble the engine air guider before draining the engine oil is suggested. Otherwise, use a tool to guide the oil in case it contaminate the plastic covers.

Place holders to collect engine oil under draining bolt on the chassis (see left bottom photo) and draining bolt on the engine (see left middle photo).

Disassemble draining bolts(3) on the chassis and the engine. Take off sealing gasket(2). Drain thoroughly the engine oil.

Wipe off the dirty oil with clean nonwovens. Be sure that the surface of oil draining bolt and sealing gasket are not scratched and has no impurity before reassembling. Torque on bolt is 24±4N.m. Too strong will damage the thread. Too weak will cause leakage of oil.

Add from opening on right crankcase of engine 1.6L (1.7L if oil filter is changed) new engine oil of SAE 10W-50/10W-40 with API SM degree or higher. Then reassemble the engine oil gauge.

Start the engine and test it under different rotation speed for 2 minuts. Check if the engine oil leaks.

Run the engine at idling speed for 5 minuts than shut down the engine for 3 minuts. Check the engine oil level gauge. If oil level is lower than minimum mark, add more engine oil until liquid surface reaches maximum mark. Follow the steps above-mentioned and check again if engine oil leaks.

CAUTION:

● Disassembling the cooling system while the motorcycle is hot is prohibited. Wait until the engine and muffler cool down thoroughly for the manipulation.

● Wasted engine oil should be collected and hand over to qualified facilities for further treatment. Do not pour the oil anywhere and avoid pollution of environment and water source.

● Changing the draining bolt and sealing gasket every time when changing the engine oil is suggested.

● As the crankshaft connection rot has bearing bush, whild changing the engine oil, make sure the engine has at least 1L before starting the engine. If not, the bearing bush can be damaged or the crankshaft can be seized.

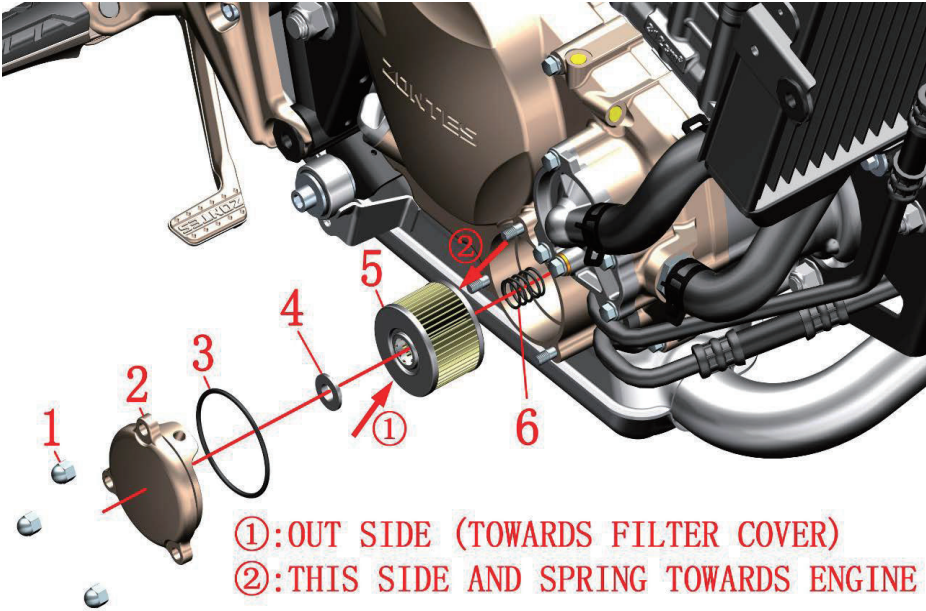


Fig.2 COOLING SYSTEM COMPONENT		Replace the oil filter		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1251300-056093	M6 Cover type 9 degree nut	3	12±1.5N.m	
2	4050954-002000	ZT180MN Engine oil refined filter cover (Titanium)	1		
3	1051454-004000	55×2.5 O-ring	1	after-sale	
4	1051454-005000	ZT180MN Engine oil refined filter seal ring	1		
5	4134200-003000	ZT180 refined filter seal component	1	【1】	
6	1050853-009000	Φ16.4×17×1.6 Spring for filter	1		

PROCEDURE:

- Change engine oil filter
Disassemble the engine air guider before draining the engine oil is suggested. Otherwise, use a tool to guide the oil in case it contaminate the plastic covers.
Place holder to collect wasted engine oil under right crankcase cover.
Disassemble nut(1) with tool. Rotate slightly engine oil refined filter cover(2) and take it off when it is loosen.
Take off seal ring(4). Change engine oil filter(5).
Check if seal ring(3) is broken. Change the seal ring(3) along with engine oil filter is suggested.
When reassembling, pleas check carefully if the spring(6), seal ring(4) are well installed. Engine oil filter can not be turned over when assembling.
Torque of cover type nut(1) is 12±1.5N.m.

CAUTION:

- Ensure every component is well assembled.
- To change engine oil filter and seal ring(3) at the same time is suggested.
- Engine oil filter can not be turned over when assembling.
- 【1】 The ZT180 refined filter seal component already included oil filter、 55×2.5 O-ring(3) and ZT180MN Engine oil refined filter seal ring(4).

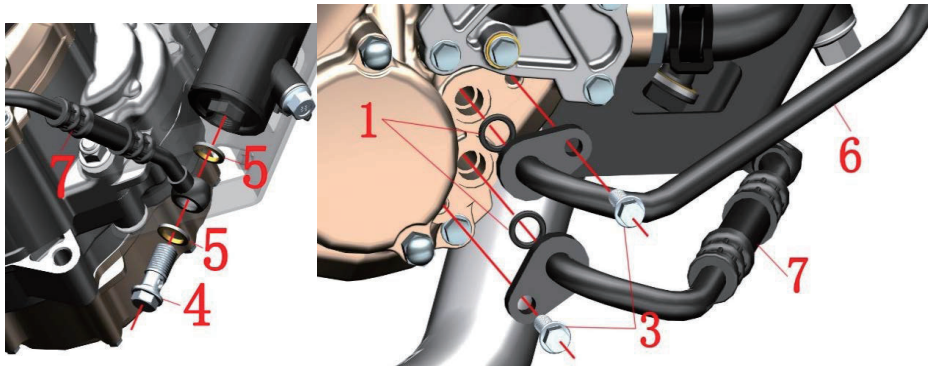
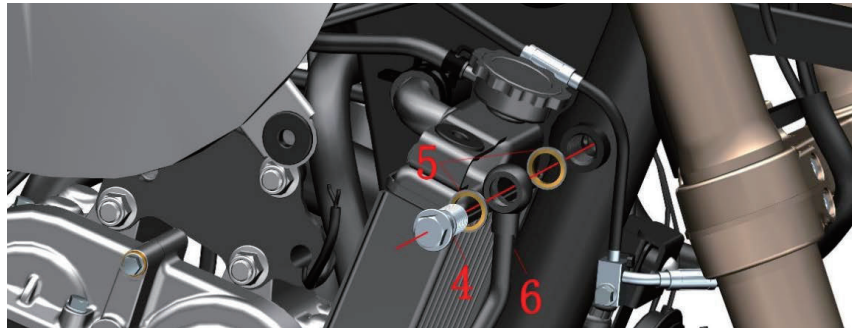
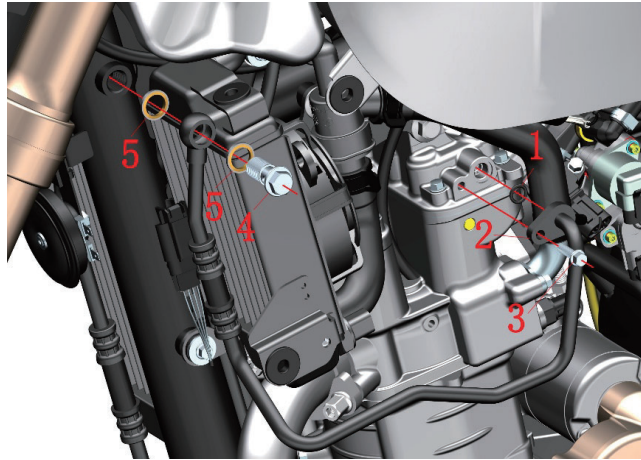


Fig.3 COOLING SYSTEM COMPONENT		Radiator tubing component		CHK ADJ	CAUTION
		NO.	PART NO.	PART NAME	QTY
1	1051454-014000	9.8×2.5 O-ring	3		
2	1244200-016000	ZT310—R Chassis connected oil tube	1		
3	1251100-061093	M6×22 Hex flange bolt (8.8 degree/environmental color zinc)	3		
4	1251100-089094	Oil passing bolt M14×1.50×32 (environmental color zinc)	3		
5	1244100-034000	Seal gasketφ14×φ20×2	6		
6	1244200-014000	ZT310—R Engine oil outlet tube	1		
7	1244200-015000	ZT310—R Engine oil intake tube	1		

PROCEDURE:

●Chassis connected oil tube

Disassemble oil passing bolt(4), seal gasket(5) with socket sleeve.

Disassemble bolt(3) close to engine with socket sleeve. Disassemble chassis connected oil tube. Take off O-ring(1). See photo upper left.

●Engine oil outlet tube

Disassemble oil passing bolt(4), seal gasket(5) with socket sleeve. See photo middle left.

●Engine oil intake tube

Disassemble oil passing bolt(4), seal gasket(5) with socket sleeve. See photo left lower .

Disassemble bolt(3) with socket sleeve. Take off engine oil outlet tube(6), engine oil intake tube(7); Take off O-ring(1). See photo right lower.

CAUTION:

●Disassembling the cooling system while the motorcycle is hot is prohibited. Wait until the engine and muffler cool down thoroughly for the manipulation.

●Wasted engine oil should be collected and hand over to qualified facilities for further treatment. Do not pour the oil anywhere and avoid pollution of environment and water source.

●Do not disassemble the oil tube violently in case of deformation of bush.

●To avoid leakage, changing seal gasket and O-ring every time together with engine oil is suggested.

●Be sure to wipe the connecting surface with clean nonwoven before reassembling.

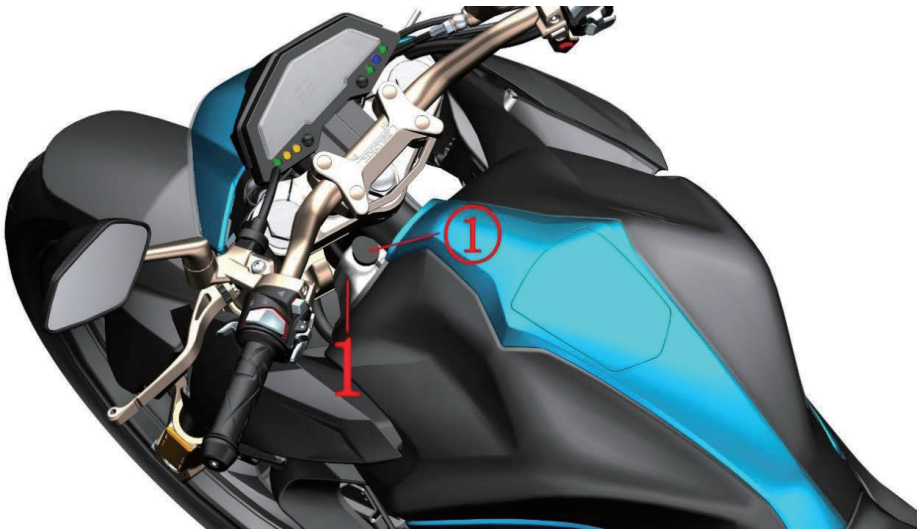


Fig.4 COOLING SYSTEM COMPONENT		Add coolant	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1224200-006000	ZT310—R sub cooling liquid tank	1	

PROCEDURE:

●Add coolant

When the engine is completely cooled, the vehicle can be straightened to accurately check the liquid level. If it is lower than the "L" line, the coolant should be replenished in time. If the auxiliary tank has no or only a small amount of coolant, check the cooling system first, and remove the leak before adding it.

Park the vehicle with the side brackets; turn the direction to the right and turn to the bottom.

Open the lid① of the sub tank(1) and add a small amount of coolant each time with a funnel. It is appropriate to reach the position of the F line when the liquid level of the coolant is used to support the vehicle.

CAUTION:

- Check regularly the cooling liquid surface. It should never be lower than "L" line.
- Change cooling liquid every two years is suggested.
- Swallowing or inhaling cooling liquid would harm human body. Clean thoroughly the hands, face or exposing skin every time after adding cooling liquid. If cooling liquid is swalled by accident, please contact toxication center or hosipital. If it's inhaled, please move to open air. If it's spilt to the eye, clean it with big quantity of clean water and see doctor in time. Be sure the cooling liquid is far away from children or pets.
- Engine cooling liquid must be suitable for aluminum radiator. The basic should be glycol. Cooling liquid should be mixture of distilled water and concentrated cooling liquid under certain proportion. Be sure to choose cooling liquid which is suitable for your local extreamly low temperature. The freezing point should be lower than the local lowest temperature. Distilled water is the only kind of water acceptable. Other kind of water might cause corrosion to engine cooling system or other more severe problems.
- Total volume of cooling liquid is 1440ml.
- Cooling liquid might damage the coating of motorcycle. Be careful while adding. If it is spilt in small quantity, please clean it immediately with soft cloth.

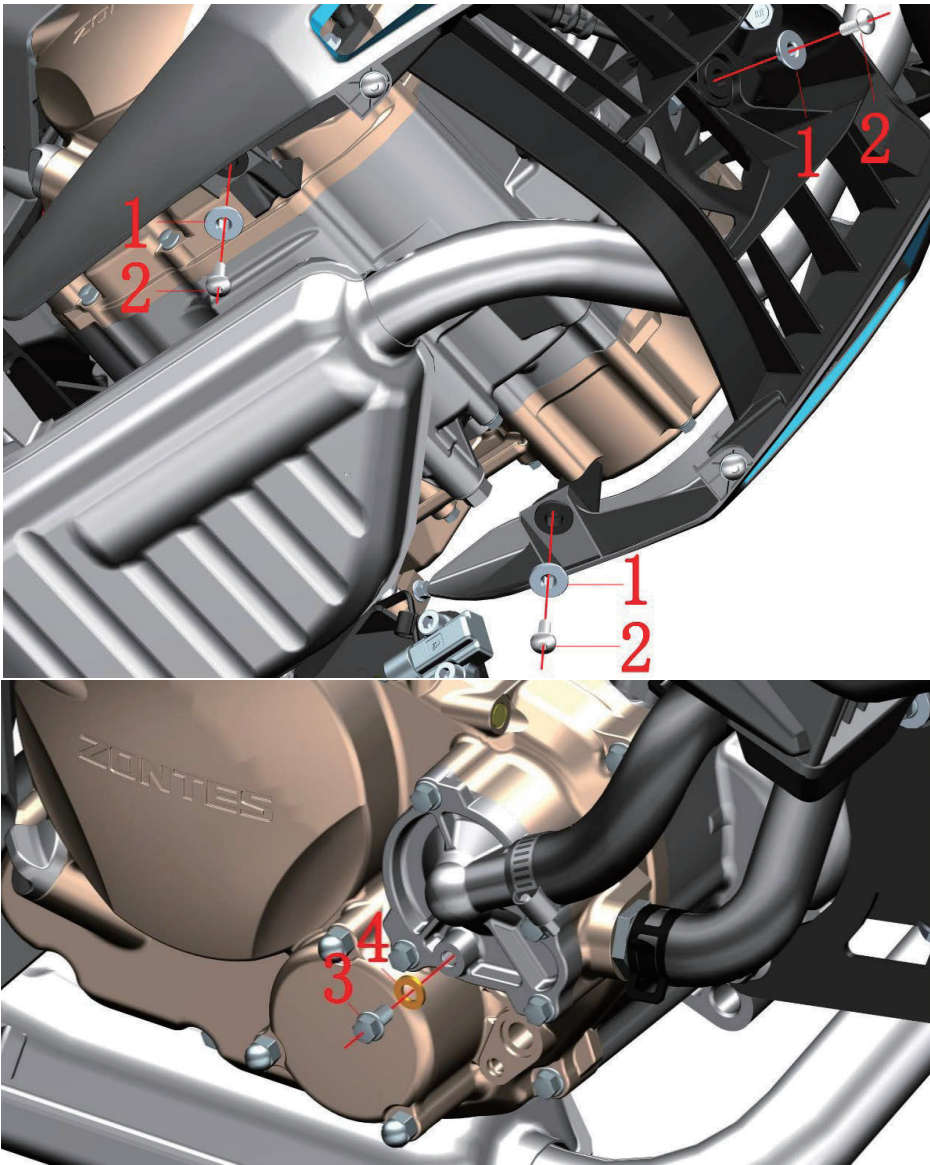


Fig.5 COOLING SYSTEM COMPONENT		Draining cooling liquid	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1274100-007000	ZT250-S flanging sleeve (φ6.4×φ9×6+φ20×2)	3	
2	1251100-102000	Non standard bolt M6×16 (304 stainless steel)	3	
3	1251112-001093	M6×16 Hex flange bolt (environmental color zinc)	1	
4	1051654-002000	Seal gasket φ 6×13×1.8	1	

PROCEDURE:

- Engine fairing assembly
Lift the motorcycle with platform. Hold the engine fairing assembly with one hand and disassemble 3 bolts(2) with the other hand by using hex socket tool. Then take off bush(1). Place properly the engine fairing assembly after taking it off.
- Drain the cooling liquid
Open the sub cooling liquid tank cover. Put a holder under it. Wear waterproof gloves and disassemble bolt(3) with socket sleeve. Take off seal gasket(4). Cooling liquid starts draining. When the cooling liquid in sub cooling liquid tank is all out, open the right cooling liquid tank cover to accelerate the draining of cooling liquid in the cooling system.
Wipe out all of the cooling liquid on surface every component with a clean cloth.

CAUTION:

- Motorcycle should be well supported.
- Manipulation should start after the engine is completely cooled down.
- Cooling liquid is toxic. Avoid strictly eye or skin contact. For more details, see "Attention" of previous page.

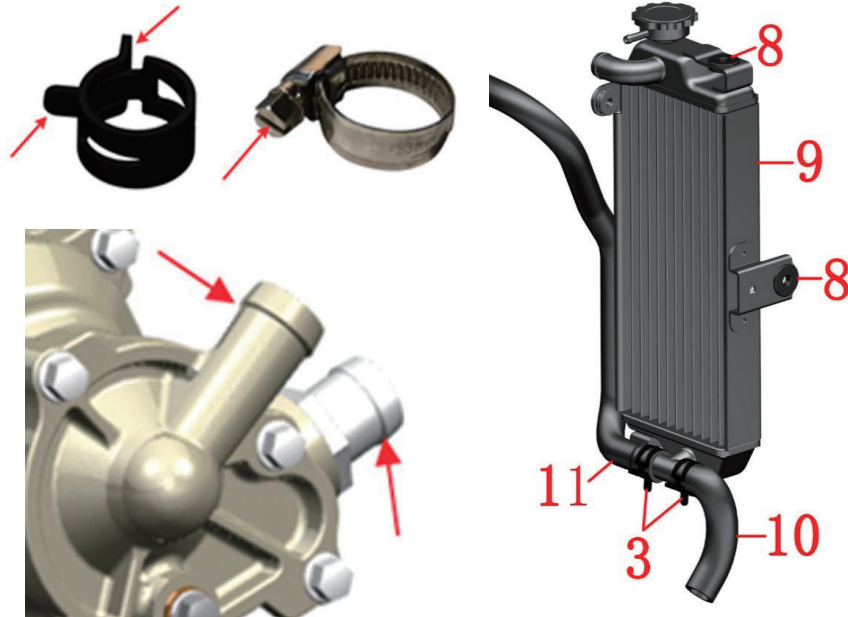
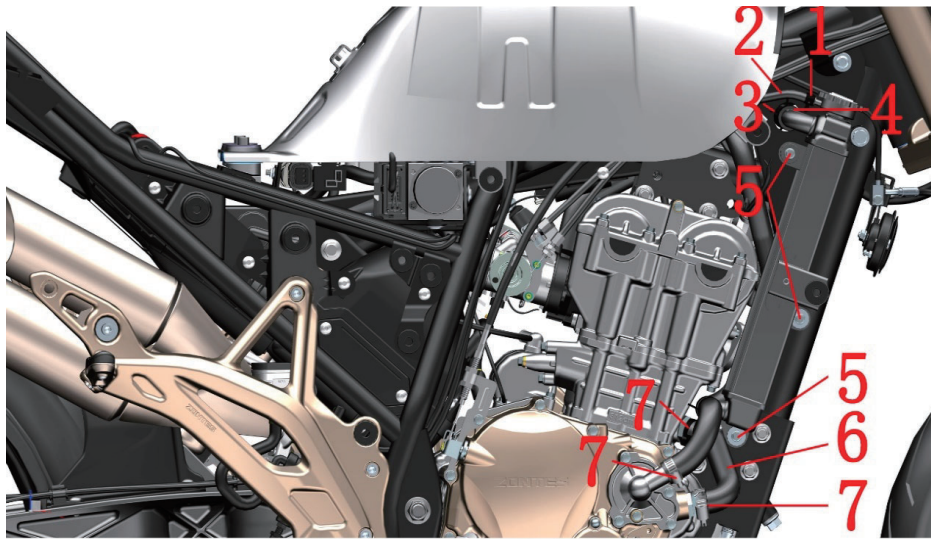


Fig.6 COOLING SYSTEM COMPONENT		Right tank component	CHK ADJ	CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1274200-079000	ZT310 Hoop of cooling liquid tube (φ9)	1	
2	1244200-013000	ZT310—R Connecting tube of sub cooling liquid tank	1	
3	1274200-090000	ZT310 Hoop of cooling liquid tube (φ26)	1	
4	1244200-011000	ZT310—R Connecting tube of L & R cooling liquid tank	1	
5	1251100-061093	M6×22 Hex flange bolt	3	
6	1244200-012000	ZT310—R Engine cooling liquid passing tube	1	
7	1274200-041000	ZT310 Cooling liquid tube clamp (φ26)	3	
8	1244100-002000	ZT250—S Side cover round gum cushion	2	
9	1274200-005000	ZT310—R R, cooling liquid tank	1	
10	1244200-003000	ZT310—R Engine cooling liquid intake tube	1	
11	1244200-021000	ZT310 small circulation cooling liquid tube	1	

PROCEDURE:

●Sub cooling liquid connecting tube

Use a plier to clamp the hoop of cooling liquid tube(1) and move towards right cooling liquid tank. After it is off from the connecting tube of sub cooling liquid tank, pull off the tube(2).

●Cooling liquid tube

Pull off cooling liquid passint tube(6) from the engine after moving the two hoops(7) on both sides out of the anti-fall off holder. Drag out the anti-fall off holder from the engine. Take off hoop(7).

Use strait screwdriver to loosen the bolt of clamp(7) and then move it out the interface. Pull out the tube(10) from right tank cover tube interface.

The models on production use clamp(7) for the moment. After the stock of tank cover is finished, will use hoop (3). As the construction is different, be attention while buying after sales components. If original motorcycle uses clamp, buy a clamp. If original motorcycle uses hoop, buy a hoop.

●L & R cooling liquid tank connecting tube

Move hoop(3) towards cooling liquid tank to the interface of tube.

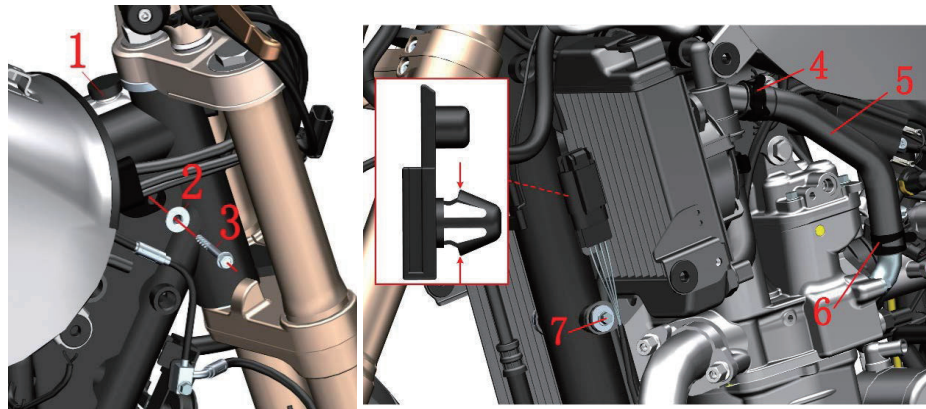
●Right cooling liquid tank assembly

Hold the right cooling liquid tank assembly with one hand, disassemble 3 pcs of bolts(5) with socket sleeve with the other hand. Separate the connecting tube(4) with right cooling liquid tank assembly.

Pull out the right cooling liquid tank. Move hoop(3) to the T-type interface under the cooling liquid tank. Then separate the small circulation cooling liquid tube(11) with T-type interface. Take off the engine cooling liquid intake tube(10) with same method. Separate side cover round gum cushion(8) with right cooling liquid tank(9).

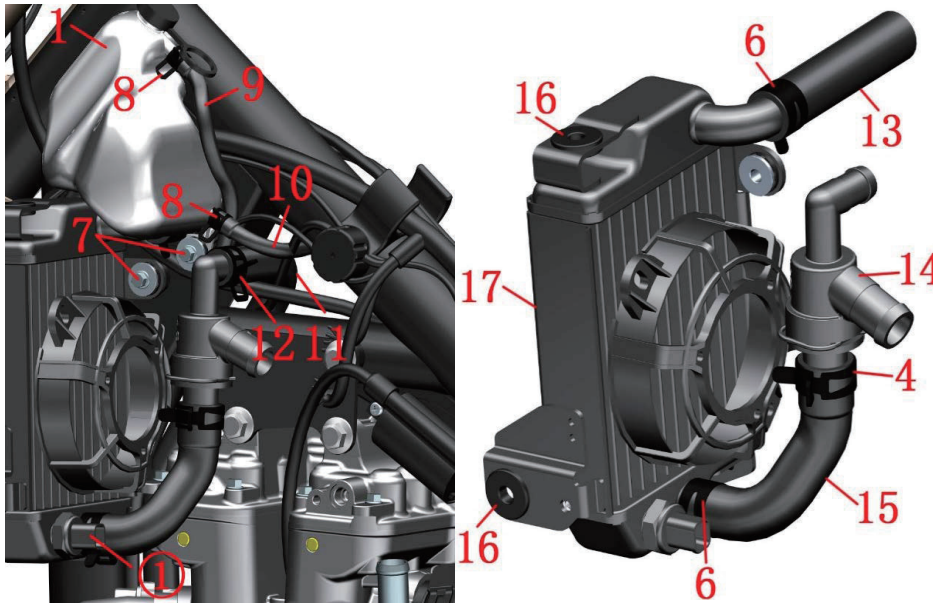
CAUTION:

- Motorcycle should be well supported.Manipulation should start after the engine is completely cooled down.
- Cooling liquid is toxic. Avoid strictly eye or skin contact. For more details, see "Attention" of previous page.
- Do not disassemble the hoop with too strong force. If not, it will cause permanent deformation and lose elasticity, which will lead to leakage of cooling liquid.



A

B



C

D

Fig.7 COOLING SYSTEM COMPONENT		Left tank component		CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1224200-006000	ZT310—R sub cooling liquid tank	1		
2	1274100-007000	ZT250-S flanging sleeve (φ6.4×φ9×6+φ20×2)	1		
3	1250105-236093	GB5789M6×55 (environmental color zinc)	1		
4	1274200-091000	ZT310 Hoop of cooling liquid tube (φ27)	2		
5	1244200-001000	ZT310—R Engine cooling liquid outlet tube	1		
6	1274200-090000	ZT310 Hoop of cooling liquid tube (φ26)	3		
7	1251100-061093	M6×22 Hex flange bolt	3		
8	1274200-088000	ZT310 Hoop of cooling liquid tube (φ10.5)	2		
9	1244200-025000	ZT310—R Sub cooling liquid tank leaking tube	1		
10	1244200-013000	ZT310—R Sub cooling liquid tank connecting tube	1		
11	1244200-021000	ZT310 small circulation cooling liquid tube	1		
12	1274200-089000	ZT310 Hoop of cooling liquid tube (φ22)	1		
13	1244200-011000	Connecting tube of L & R cooling liquid tube	1		
14	1274200-019000	ZT310—R Thermostat	1		
15	1244200-010000	ZT310—R L, cooling liquid tank intake tube	1		
16	1244100-002000	ZT250—S Side cover gum cushion	2		
17	1274200-004000	ZT310—R L, cooling liquid tank	1		

PROCEDURE:

●Sub cooling liquid assembly

Hold well the sub cooling liquid tank assembly. Disassemble bolt(3) on the right side. Take off bush(2). See Fig A, move away clamp(8). Disassemble cooling liquid leaking tube(9) and connecting tube(10). Then disassemble bolt(7) undersub cooling liquid tank. Take off sub cooling liquid tank(1). See Fig C.

●Left cooling liquid tank assembly

See Fig B. Use a plier to grip as the arrow shows on the cable clip and pull it out of left cooling liquid tank holder. Move hoop(4) and (6) to interface of tube and pull out engine cooling liquid outlet tube(5). Take off hoop (4) and (6). Pull off the cable interface at position ①. Move hoop(12) to joint elbow of thermostat(14). Hold tightly the thermostat and pull out the small circulation cooling liquid tube(11). Take off hoop(12). Pull off interface of fan cable. Take off bolt(7) as shown in Fig B and Fig C. Then take off sub cooling liquid tank assembly. Move the hoop(6) from top of cooling liquid tank to conner joint of cooling liquid tank. Then pull out connecting tube (13). See Fig D. Move away hoop(6) and (4) under the cooling liquid tank. Then take off the thermostat(14) and left cooling liquid tank intake tube(15). Take off hoop(6) and (4).See Fig D. Separate side cover gum cushion(16) and left cooling liquid tank(17).

CAUTION:

●Cooling liquid is toxic. Avoid strictly eye or skin contact. For more details, see "Attention" of previous page.

●Do not disassemble the hoop with too strong force. If not, it will cause permanent deformation and lose elasticity, which will lead to leakage of cooling liquid.

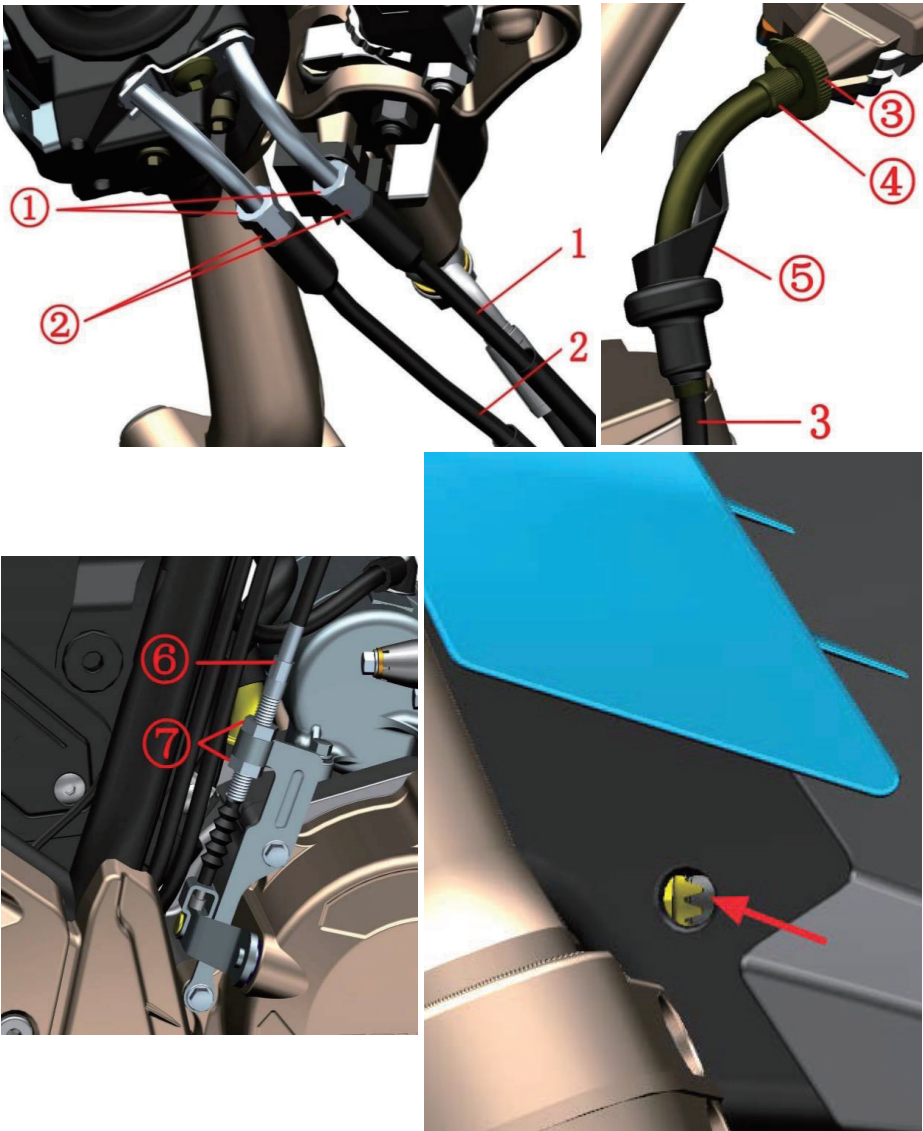


Fig.1 FRONT FORK COMPONENT		Throttle/clutch cable clearance adjustment, light height adjustment		CHK	
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1154200-005000	ZT310-R Throttle refueling line	1		
2	1154200-006000	ZT310-R Throttle return line	1		
3	1154200-001000	ZT310-R Clutch line	1		

PROCEDURE:

● Throttle line

Use an open-end wrench to loosen the lock nut ① on the throttle refueling line (1) or the return line (2), and turn the adjustment screw ② to adjust the clearance to 2 to 4 mm. After the adjustment, lock the nut ① again.

● Clutch line

Fine adjustment:

Lift the protective rubber sleeve ⑤ on the clutch rocker arm to the elbow of the clutch cable (3), loosen the nut ③ with pliers, rotate the adjustment screw ④, finally lock the nut ③, and then reset the dust jacket. After adjusting, pay attention to the nut ③, the adjustment screw ④ and the groove of the rocker seat should be staggered to prevent the cable from coming out.

Big adjustment:

If fine adjustment cannot be achieved, loosen the nuts ⑦ with an open-end wrench, rotate the adjustment screw ⑥, and finally tighten the nuts ⑦.

● Light height adjustment

The driver rides the motorcycle and the motorcycle is upright. The other person inserts a PH2 type Phillips screwdriver (6mm in diameter) into the hole in the right side of the storage box, aligns the gear shape of the adjusting bolt, turns clockwise to increase the height, and rotates counterclockwise. Low beam height.

CAUTION:

● The motorcycle support should be fixed during disassembly to prevent accidents caused by incline.

● Throttle line adjustment should be noted as follows:

After adjustment, ensure that the throttle can be reset automatically. It is forbidden to increase the idle speed of the engine due to adjustment of the cable.

The engine idle speed rise cannot occur in the direction of rotation.

Checking the engine idle speed should be performed under the condition of a heat engine and should be at 1300 to 1500 rpm.

● The clutch adjustment should be noted as follows:

Excessive free travel can cause wear and malfunction of the clutch and gearshift mechanism.

After adjustment, be sure to stagger the nut, adjusting screw, and slot on the rocker arm to a certain position to prevent the cable from coming out of the slot.

● Light height adjustment should be noted as follows:

Too high or too low light levels can affect safe driving. The height of the lights should be properly adjusted according to whether there are changes in the weight of the occupants and the driver.

It is forbidden to adjust the light height during riding. It is advisable to adjust the road with a smooth road surface and a straight line distance of about 150 meters without affecting traffic safety at night.

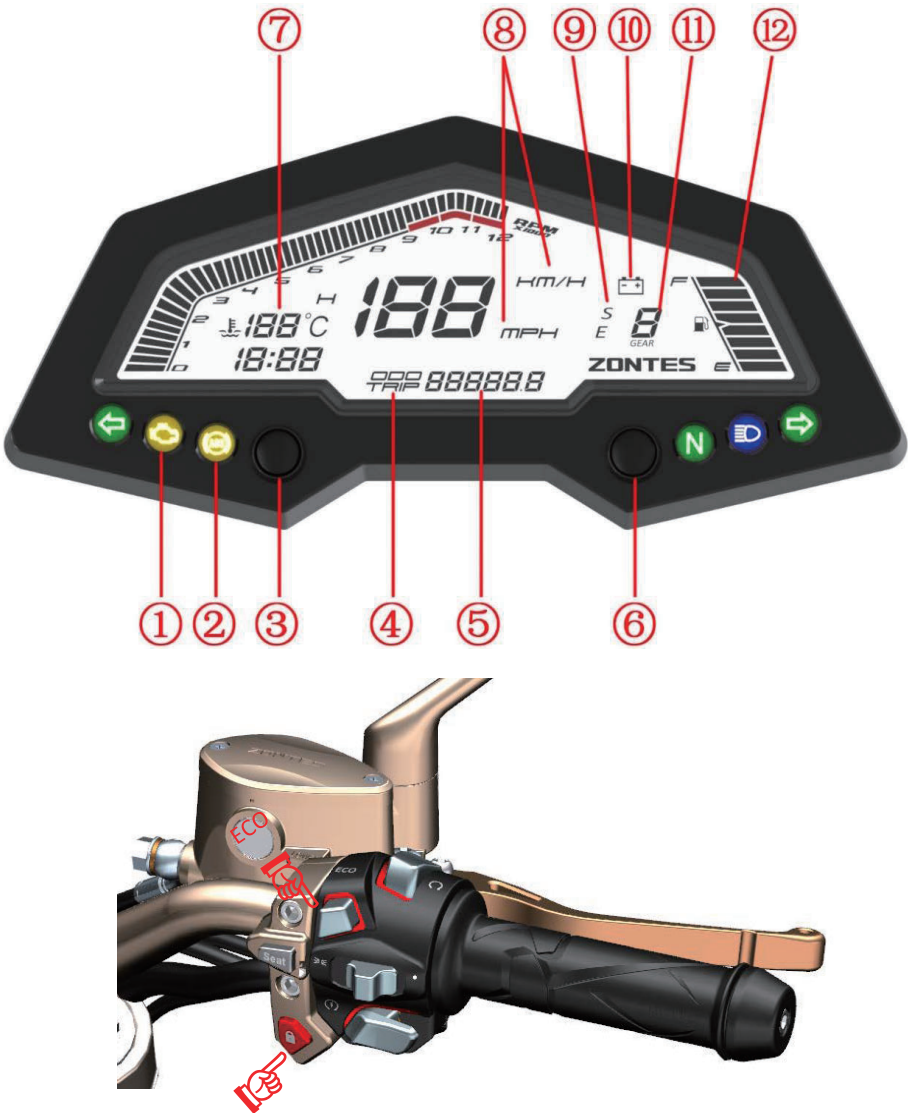


Fig.2 FRONT FORK COMPONENT	Instrument function description	CHK	
		ADJ	

Instrument function:

①EFI failure signal light; ②ABS anti-lock braking system signal; ③MODE key; ④ODO long odometer;TRIP short odometer; ⑤ total mileage; ⑥SET key; ⑦ water temperature; ⑧ km mark; ⑨ECO indicator light; ⑩ battery low voltage prompt symbol; ⑪ gear; ⑫ fuel oil level meter.

(1) When the right hand presses the " " button of the sub switch (as shown in the lower left figure), the ignition route is turned on, and the meter is turned on:
The screen shows all the content, while the engine speed scans to the maximum scale and then falls back to normal mode.

(2) Short press the " " button. If the EFI failure signal ① is not activated, it is normal. If it is not bright, it indicates that the EFI system is abnormal. If the engine is started, it may cause damage. If the start is successful, the fault signal lights up during operation, and the fault reported by the electric spray indicates that the electronic fuel injection system is abnormal. Please stop the vehicle in a safe location and contact the company's designated after-sales shop to check the vehicle's electronic spray system.

(3) When the motorcycle is energized and the parking is stopped by short pressing the " " button, the ABS anti-lock braking system signal light ② will automatically light up. When the vehicle speed exceeds 5 km/h, it will automatically extinguish. Otherwise, it is indicated that the ABS is faulty. The aftermarket shop inspects and repairs the motorcycles.

(4) When the oil change indicator light is on, turn off the engine after stopping the vehicle in a safe position, and check that the oil amount is sufficient. If it is not enough, it needs to be added as soon as possible; if it has been driven to a certain mileage, it needs to be replaced as soon as possible.

(5) ODO long odometer ④ TRIP short odometer ⑤
Long-short-range switching: In the TRIP mode, press the MODE button shortly to switch to "ODO". In the ODO mode, press the MODE button shortly to switch to the "TRIP" mode. Press and hold the SET button for a short distance to clear. ODO Long mileage total mileage can not be cleared; TRIP can record single or multiple accumulated mileage can be cleared.

(6) In the "ODO" mode, press and hold SET⑥ to enter the time mode. The MODE key is incremented by the hour; the SET key long press to enter the minute setting flashes at the same time, the MODE competition increases by short minutes, and long press the SET key to complete the time setting. If the battery is removed or the loss of electricity clock is displayed from "12:00".

(7) When the water temperature reaches 110℃, the water temperature meter ⑦ starts flashing, and the coolant temperature may be too high or the coolant level may be too low. When the water temperature indicator ⑦ is flashing, it is necessary to stop the vehicle in a safe position in time and check the coolant level after turning off the engine. If it is missing, it should be added in time. At the same time, you should drive slowly to cool, and avoid long idle or high-speed low-speed driving.

(8) Long press MODE key ③ in "ODO" mode to switch the speed between mph and km/h, and the odometer switches between mile and km
Press the "ECO" button ECO indicator ⑨ shows "E" to indicate that it is in the normal economy mode; the button pops up to show "S" to indicate that it is in power mode.

(9) When the battery low voltage indication symbol ⑩ is flashing, it indicates that the battery voltage is lower than 11.5±0.25V. Please contact our designated after-sales service store to check, charge or replace the battery as soon as possible.

(10) Gear ⑪ displays 1, 2, 3, 4, 5, 6 gear position, and this vehicle uses international gear.

(11) Fuel level table ⑫ shows that the 8th stage indicates that the fuel tank is full. When the fuel level drops to approximately 1L, the fuel indicator flashes and fuel should be replenished as soon as possible.

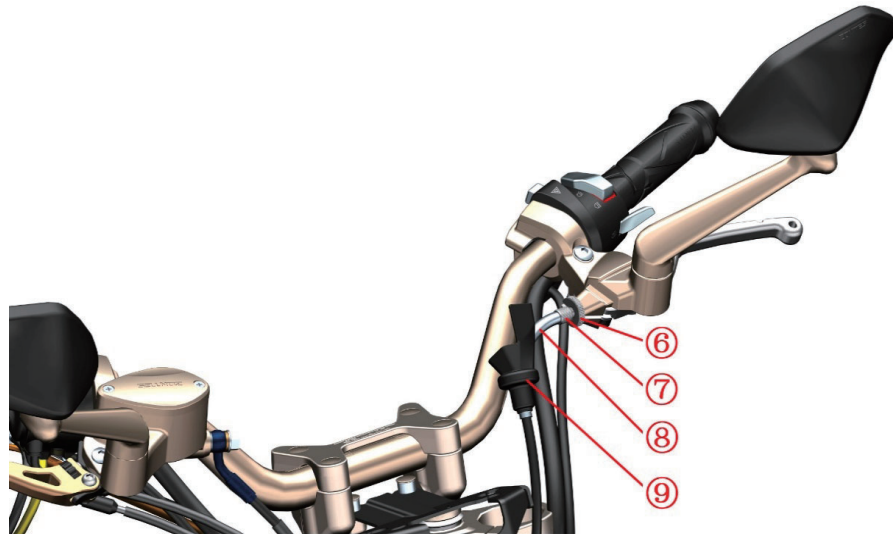
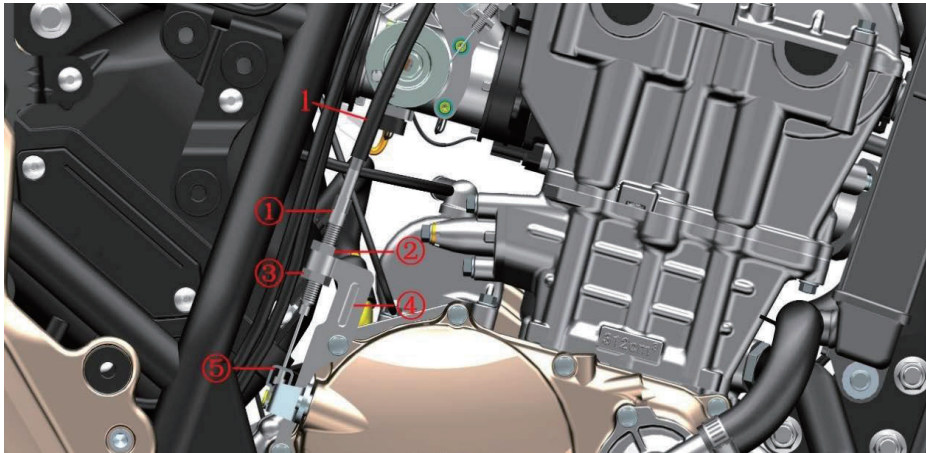


Fig.3 FRONT FORK COMPONENT		Change clutch line	CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1154200-001000	ZT310-R Clutch line	1	

PROCEDURE:

● Remove the clutch line

Use an open-end wrench to loosen the nuts ② and ③; fix the adjusting screw ①, rotate the nut ② up to the top of the thread of the adjusting screw, and screw the nut ③ to the bottom to completely separate from the thread. Separate the clutch wire core connector from the bracket ⑤, close the nut ③ to the black sheath with one hand, and remove the adjustment screw ① from the bracket ④ with one hand.

First, the protective rubber sleeve ⑨ is retracted to the elbow ⑧ and the nut ⑥ is loosened with the pliers; the nut ⑥ and the adjusting screw ⑦ are rotated to the same position as the groove on the rocker arm, and remove the cable from the rocker arm seat.

Remove the clutch line.

Remove the protective sleeve ⑨ from the clutch cable(1).

● Install the clutch line

Put protective rubber sleeve ⑨ into clutch elbow.

After inserting the clutch cable joint into the rocker arm, screw the nut ⑥ and the adjusting screw ⑦ to the groove on the rocker arm.

Assemble the clutch cable into place according to the original alignment.

Rotate the nut ② up to the top of the thread of the adjusting screw, and screw the nut ③ to the bottom to completely separate from the thread.

Take the nut ③ close to the black sheath with one hand and insert the adjustment screw ① into the bracket ④ with one hand.

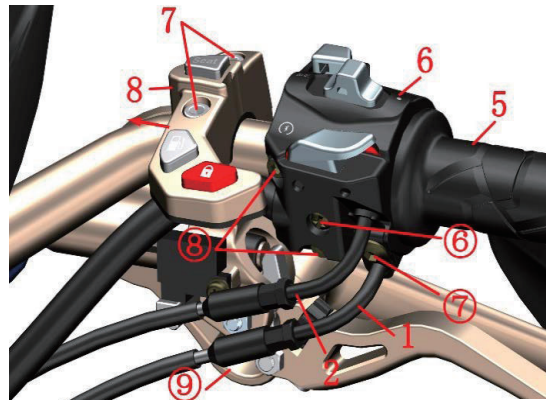
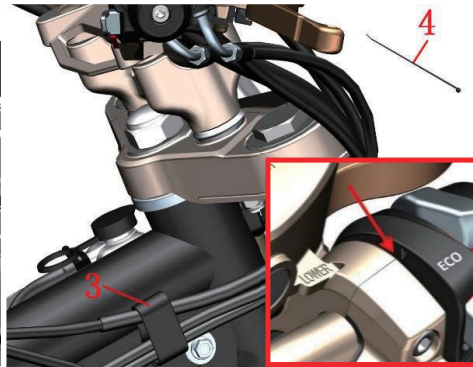
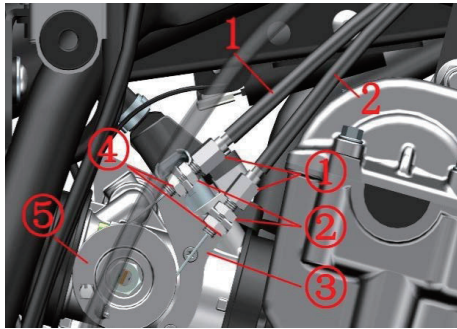
Insert the clutch core connector into the hole of the bracket ⑤.

Initially position the nut ② first, adjust the free stroke adjustment in the clutch cable adjustment, and then lock the nut ③.

Finally, reset the protective rubber sleeve ⑨.

CAUTION:

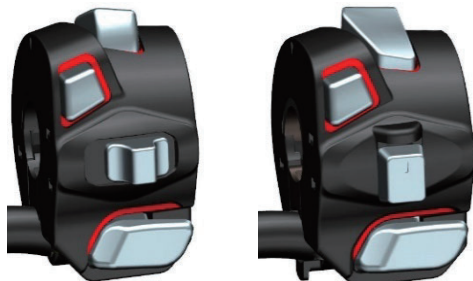
- The motorcycle support should be fixed during disassembly to prevent accidents caused by incline.
- Before replacing the clutch line, it is necessary to disassemble the seat cushion, fuel tank, liner, side cover, etc.



Old



New



Old

New

Old handlebar switch can be replaced as new models.

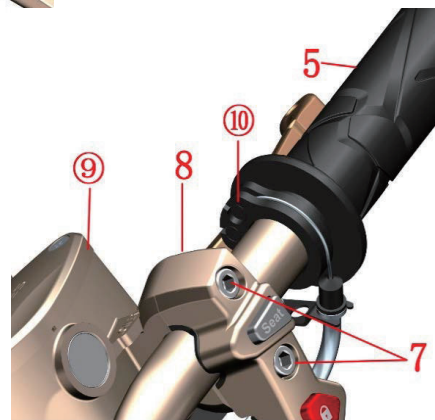



Fig.4 FRONT FORK COMPONENT		Replace the throttle line	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1154200-005000	ZT310-R Throttle refueling line	1	
2	1154200-006000	ZT310-R Throttle return line	1	
3	1224200-016000	ZT310-R Line clamp	1	
4	1224100-051000	0 Flame retardant tie (black 2.5×100)	1	
5	1244100-042000	ZT250-R Right handlebar rubber sleeve	1	
6	1184200-020000	ZT310-R Right handlebar switch	1	Stop selling
	1184200-185000	ZT310-V1 Right handlebar switch		New
7	1250205-031091	GB70.1M6×30 (stainless steel)	2	
8	1184100-105000	ZT310-R Right handlebar switch	1	Stop selling
	1184200-153000	Second Generation Right Handlebar Switch (Liquid crystal)		New

PROCEDURE:

● Disassemble the throttle line

Use an open-end wrench to turn the nut ② of the throttle refueling line (1) or the oil return line (2) upside down, turn the nut ④ downwards out of the adjusting pipe ①; rotate the turntable on the throttle valve clockwise, and turn the cylindrical joint of the fuel line from the turntable. Remove; then move the adjustment tube upwards over the bracket ③ on the throttle valve and pull outwards to separate the core from the bracket. Similarly, remove the oil return line.

Use pliers to open the card of the line clamp (3) slightly, remove the throttle cable from the slot, and cut off the cable tie (4).

Loosen the bolts (7) with the Allen tool; remove the sub switch (8) and the right brake rocker arm assembly (9) in the direction of the arrow and lock the bolt (7). Always keep disc brake main pump ⑨ high to prevent air from entering the oil circuit.

Hold the right hand switch (6) with your hand and remove the bolts (7) and (8) before removing the bolt (6). Switch the upper and lower parts of the switch.

Remove the throttle cable from the right hand and remove the rubber sleeve (5) from the core turntable ⑩, and then remove it from the cable hole in the lower part of the switch.

● Install the throttle line

First pass the throttle cable into the cable hole in the lower part of the switch. Fit the cylindrical connector of the throttle cable into the turntable ⑩ on the right hand gripper (5). Return the oil return line card to the limit slot provided on the fuel line. Use a hexagon socket tool to lock the bolt (7) to a torque of ⑧ to 10 Nm. The switch mounting hole is slightly twisted a few times for the rear bolt (8) and the bolt (6) is locked after observing the positioning hole and the direction of the lower part of the switch (6). Finally, tighten the bolt (8) and tie the tie (4). Cut off the excess. Reset the sub switch and rocker assembly and note the symbol on the alignment switch. Install the throttle cable into the slot of the hub clamp (3). Use an open hand to turn the nut ② of the throttle refueling line (1) or the return line (2) up to the end, and turn the nut ④ downwards to the adjustment pipe ①. Put the oil return line into the bracket ③, and fit the connector into the turntable ⑤. Put the oil line into the bracket ③, then turn the turntable ⑤ to a certain angle, and then insert the connector. Refer to the method of adjusting the gap to adjust the throttle line clearance; after adjusting the left and right direction of rotation, there should be no change in idle speed and flexible reset. Lock nuts ② and ④.

CAUTION:

● The motorcycle support should be fixed during disassembly to prevent accidents caused by incline.

● Before replacing the clutch line, it is necessary to disassemble the seat cushion, fuel tank, liner, side cover, etc.

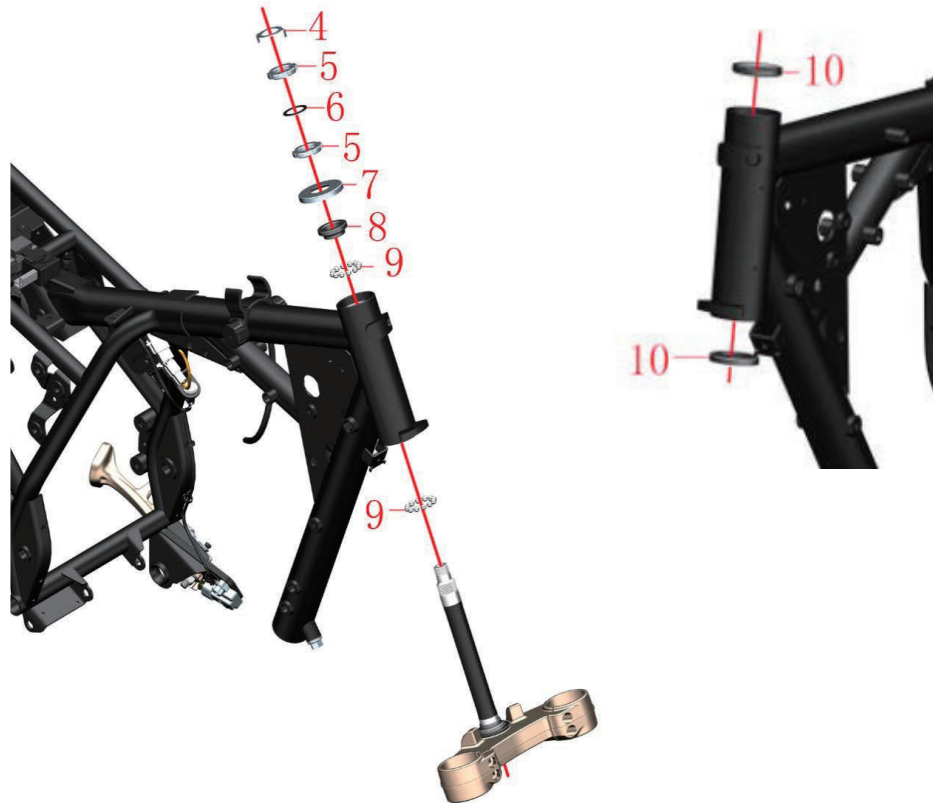
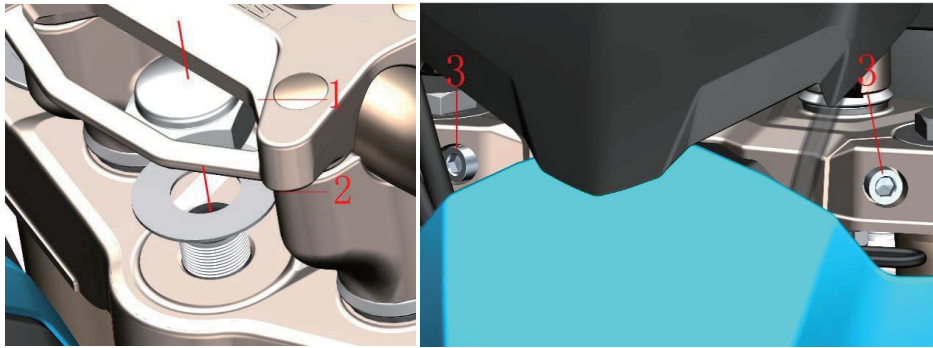


Fig.5 FRONT FORK COMPONENT		Turn adjustment	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251300-045000	ZT250-S Upper connection plate decorative nut	1	
2	1251500-050000	ZT250-S Upper connection plate gasket $\phi 18.5 \times \phi 39 \times 1$	1	
3	1250205-023000	GB70.1 Hexagon M8×35 (color zinc)	2	
4	1134100-007000	ZT250-S Adjusting nut lock washer	1	
5	1251300-046093	ZT250-S Direction column adjusting nut M24X1	2	
6	1244100-015000	ZT250-S Adjusting nut pad	1	
7	1224100-005000	ZT250-S Direction column dust cover	1	
8	1130900-024000	ZT250-S Shaft ring	1	
9	1130900-022000	ZT250-S Conjoined steel ball	2	
10	1130900-026000	ZT250-S Seat ring	2	

PROCEDURE:

- When the front fork is slightly swaying or when the direction handle is swung

Check if the pressure of the front tire is the recommended air pressure at room temperature: 250 kPa.

If it is lower than the recommended air pressure, the front tire pressure should be inflated to 350 kPa first, and then deflated to 250kPa. If it is otherwise set the front wheel and turn to inspect the tire tread, if it is worn or deformed, the front tire needs to be replaced. If no, continue to operate.

- Check steering device

Set up the front wheel and shake the lower part of the fork by hand to check if the steering shaft is loose or if the left and right rotations are not flexible.

Adjust the adjustment nut:

Remove the trim nut (1) with a spanner, remove the spacer (2), and remove the bolt (3) with the Allen tool. The direction of the upper board assembly wrapped with a clean cloth and then placed to prevent scratches. Remove the lock washer (4); remove the upper adjustment nut (5) with a special four-jaw shank or hook wrench and remove the pad (6).

If the steering resistance is too large, turn the lower adjustment nut (5) counterclockwise. If the brake is slightly swaying or swings, rotate clockwise. The torque is about 14N.m. It is appropriate.

When reassembling, the top adjusting nut only needs to be screwed to align with the bottom nut groove, so as not to over-tighten to avoid excessive deformation of the pad (6); the torque requirement of the decorative nut (1) is 100 Nm.

- Steering bearing

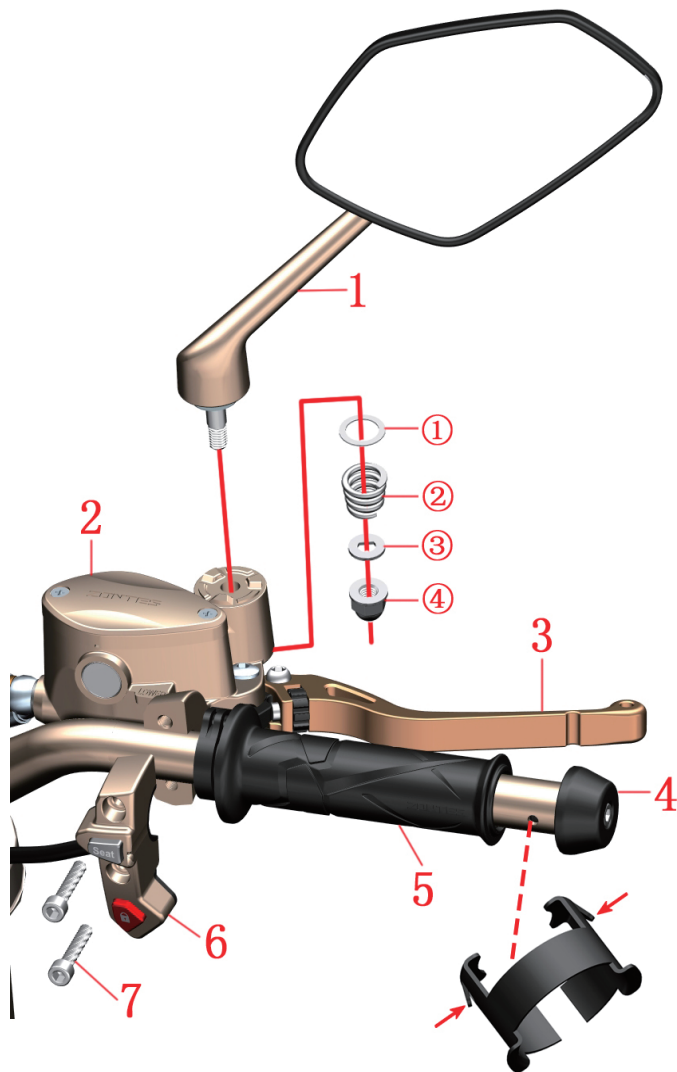
If the above operation still can not rule out excessive steering resistance or stuck as follows:

Remove the adjusting nut (5), remove the upper dust cover (7), shaft ring (8), and connecting ball (9), remove the directional column & front shock absorber & front wheel assembly, and check the shaft ring and the connecting steel ball for abnormal wear or rust. At the same time, inspect the seat ring (10) in the standpipe in front of the frame for abnormal wear or rust. The newly replaced conjoined steel ball should be evenly greased, pay attention to the amount of grease.

CAUTION:

- The motorcycle should be fixed before operation. The material should be protected during the disassembly to prevent scratches.


- If the steering is adjusted too tightly, the steering force will be greater. If the steering is too loose, the front of the motorcycle will be slightly shaken during braking, and adjustments must be made according to the actual needs of the driver.



Old



New

Fig.6 FRONT FORK COMPONENT		Right handlebar component		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1194100-002000	ZT250-S Right rearview mirror	1		
2	1100300-044000	ZT125T Front disc brake main pump component (without handle)	1		
3	1134100-032000	ZT250-R Right Hand Rocker (Machine)	1		
4	1134200-023000	ZT250-R balance block	1		
5	1244100-042000	ZT250-R Right hand rubber sleeve	1		
6	1184100-105000	ZT310-R Right handlebar switch	1	Stop selling	
	1184200-153000	Second Generation Right Handlebar Switch (Liquid crystal)		New	
7	1250205-031091	GB70.1M6×30 (stainless steel)	2		

PROCEDURE:

●Rearview mirror

Hold the mirror stem in one hand, remove the nut ④ with a sleeve, and remove the small pad ③, the spring ② and the large pad ①. Remove the mirror from the front brake master pump.

●Right handlebar to put rubber sleeve, balance block

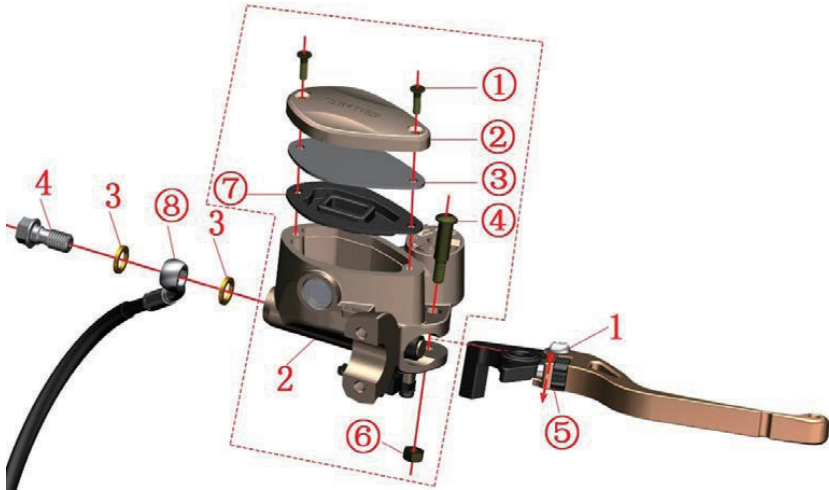
Push the rubber sleeve (5) with the right handlebar to push forward to expose the upper balance block fixing hole; use the tool to press the convex parts at both ends of the elastic block on the balance block and pull out the balance block assembly (4), and then put the right handle Remove the rubber sleeve (5).

●Right handlebar half cover

Hold the front disc brake main pump (2) with one hand, and remove the bolt (7) with the hexagon socket tool. Remove the wire plug connector of the sub switch (6) and pull it out.

CAUTION:

- The motorcycle should be fixed after horizontal support.
- Periodically check that the fluid level of the brake fluid is between 3/4 of the observation window.
- Do not flush the cup directly with high pressure water.
- When assembling the balance block, align the protruding parts at both ends of the shrapnel with the fixing holes on the handle and then insert the direction into the holes.
- The small spacer of the rear view mirror anti-rotation limit slot needs to be aligned with the slot on the mirror bar bolt.
- The right handlebar refers to the switch to replace the throttle line.
- The joint between the front disc brake main pump and the half cover should be aligned with the right hand to match the triangle on the switch.



PROCEDURE:

● Front disc brake main pump

Fix the front disc brake main pump, remove the bolt (4) and copper pad (3) with the sleeve, and do not disassemble if it does not need to be replaced. Always replace the tubing connector (8) at a high level to prevent air from entering the tubing and cause brake failure. Also clean oil should be removed to prevent dripping onto parts such as covers or mufflers. After replacement, be sure to continuously hold the swing arm(1) and tap the disc brake main pump (2) to remove a small amount of gas entering the brake oil circuit, and confirm that the brake is returned to normal.

● Rocker

Rotating the adjusting nut (5) can adjust the distance between the rocker arm and the handle rubber sleeve to adapt to different driver's feel.

If you need to replace the rocker arm, use a hexagon socket tool to fix the bolt (4). Then use a socket or box wrench to remove the nut (6). Remove the bolt(4) and remove the rocker arm (1).

● Add brake fluid

Before driving the motorcycle, check whether the brake fluid level is above the “LOWER” marking. If not, check the brake disc or brake disc for wear and whether there is any oil leakage or oil leakage in the brake system. Abnormal needs to add brake fluid.

The brake fluid can only be added after the motorcycle is fixed horizontally.

Remove the bolt (1) with a Phillips screwdriver and remove the upper cover(2), the cover plate(3), and the seal gasket (7).

Add DOT4 brake fluid to 3/4 of the transparent observation window of the front disc brake master pump.

Be sure to clean the foreign body before reassembling it.

Fig.7 FRONT FORK COMPONENT		Add brake fluid, rocker adjustment		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1134100-032000	ZT250-R Right Hand Rocker (Machine)		1	
2	1100300-044000	Front brake main pump component (without handle)		1	
3	1251513-013000	Disc brake copper washer φ15×φ10.2×1.5		2	
4	1251100-112000	Disc brake oil pipe bolt M10×1-22		1	

CAUTION:

- The motorcycle should be fixed after horizontal support and check.
- Periodically check that the fluid level of the brake fluid is at 3/4 of the observation window.
- If the liquid level is under "LOWER", check the brake disc wear and brake system for leaks.
- If you swallow the brake fluid, contact poison control center or hospital immediately; if you get into your eyes, seek medical attention immediately after flushing with clean water.
- Keep brake fluid away from children and pets.
- Do not flush the cup directly with high-pressure water.
- Do not mix water, dust, impurities, and silicic acid or petroleum-based liquids, as this may cause serious damage to the brake system.

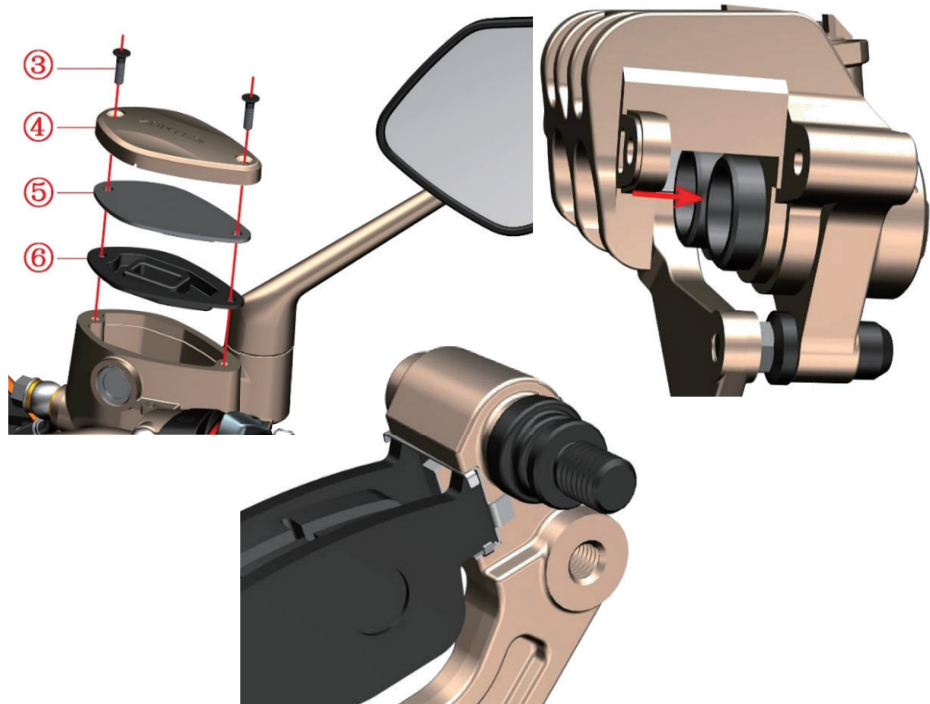
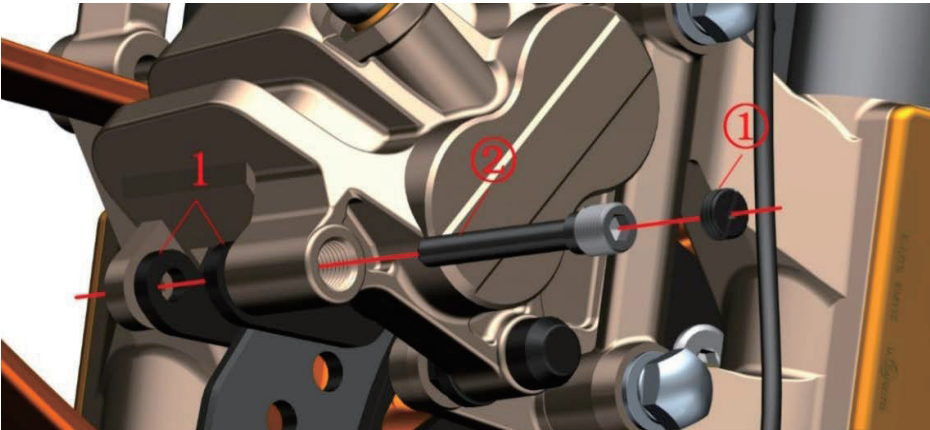


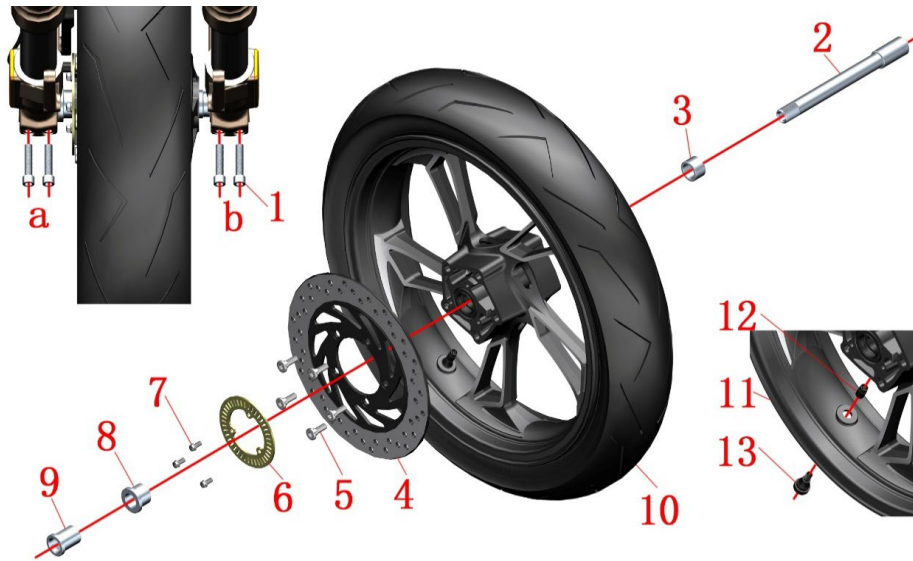
Fig.8 FRONT FORK COMPONENT		Replace the front brake pad		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1100100-091000	ZT250-S Front disc brake pad (H10)		1	after-sales

PROCEDURE:

- Replace the front brake pad
- Use a screwdriver to remove the nut①.
- Remove pin ② with hexagon tool.
- Remove the brake pad (1).
- Clean out foreign matter such as dust on the outer edge of the piston.
- Use a Phillips screwdriver to remove the bolt ③ on the front brake main pump assembly, remove the top cover ④, cover plate ⑤, and seal gasket ⑥.
- Push the piston in the direction of the arrow.
- Restore the front disc brake main pump assembly, it must be accurately assembled in place.
- Put a new brake pad, be sure to place the brake pad close to the card slot, as shown on the left.
- Lock the pin ② with the Allen tool.
- Use a flathead screwdriver to lock the nut①.
- Repeatedly holding the brake handle until braking force is restored.

CAUTION:

- The motorcycle support should be fixed before operation.
- Check the brake discs and brake discs regularly for wear. Regularly check if the brake fluid level in the observation window of the front disc brake master pump is 3/4.
- It is strictly prohibited to disassemble the oil pipe bolts and gas discharge nozzle bolts when replacing the brake pads to prevent air from entering the pipeline and causing brake failure.
- Do not shake the front after disassembling the front brake oil cup cover to prevent the brake fluid from overflowing.
- After replacing the brake pads, the new brake pads should be operated for about 300 km to fully run in order to achieve the best braking effect. Take care to leave enough braking distance during running-in.
- It is recommended to replace brake pads in pairs with qualified maintenance units.

**PROCEDURE:**● **Tire and wheel assembly**

Remove the 2 bolts (1) on the left front shock absorber bottom b with the Allen tool. Hold the front wheel first and then remove the hollow shaft (2) with the internal hexagon tool, remove the left sleeve (3), and move the front wheel assembly downward to remove the right sleeve (8) and front wheel assembly. Finally, use the hexagonal tool to remove the 2 bolts (1) of the right front shock absorber and remove the right fixing sleeve (9).

● **Brake disc, ABS ring gear**

Remove the bolt (7) with a sleeve and then remove the ABS ring gear (6). Remove the bolt (5) with the hexagon socket tool and remove the brake disc (4).

● **Tire and rim assembly**

Unscrew the valve cap (12) and use the tool to release the air. Remove the tire (10) with a professional tire extractor. Finally remove the valve (13) with a suitable tool.

Fig.9 FRONT FORK COMPONENT		Front wheel component		CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1250205-023000	GB70.1 Hexagon M8×35 (color zinc)	4		20N.m
2	1094100-033000	ZT250-R Front wheel hollow shaft	1		
3	1094100-008000	ZT250-R Front wheel left sleeve	1		
4	1100100-204000	ZT310-R Front brake disc (260×4.5)	1		
5	1251100-117093	Non-standard internal hexagon bolt M8×25 (environmental color)	5		
6	1274100-054000	ABS9 Anti-lock system gear ring	1		
7	1250104-006097	GB16674M6×12 (chromed/HH)	3		
8	1094100-036000	ZT250-R Front right axle sleeve	1		
9	1094100-037000	ZT250-R Front wheel right fixed bushing	1		
10	1230100-479000	110/70R17(CM638R) Environmental vacuum front tire	1		
11	1094200-003000	ZT310-R Blue front rim (3.5×17)	1		【1】
	1094200-007000	ZT310-X Black front rim (3.5×17)			【2】
12	1230200-006000	HJ100-D Tire valve cap	1		
13	1230100-047000	HJ125-3A Environmental vacuum tire valve (TR-412)	1		

CAUTION:

- Use a suitable tool to support the motorcycle to prevent accidents caused by dumping during disassembly.
- 【1】 The blue rim on the upper table is assembled on the bright blue/dark grey and bright blue motorcycle;
- 【2】 the black rim is assembled on the dark grey bright black/bright green/bright purple/bright red motorcycle.
- Take care when disassembling tires and rims to prevent damage to the material.
- After replacing the tire, check for leaks and balance.
- Unqualified tire repair fluid may corrode rims and cause safety hazards.
- Insufficient tire pressure may cause steering vibration, abnormal wear, etc.; summer tire pressure is too high there is a risk of puncture.

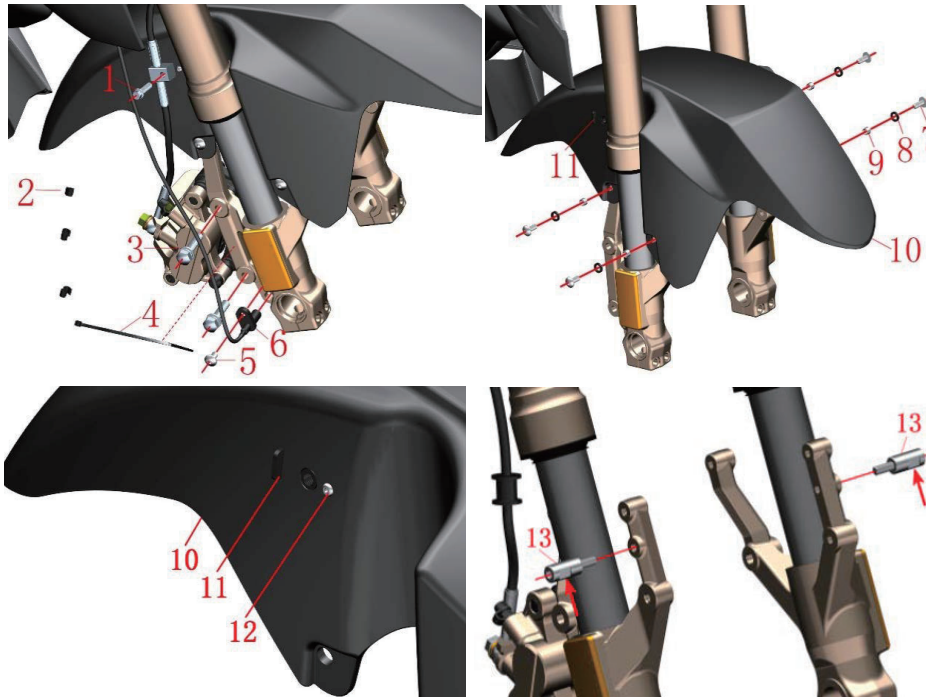
● **Maintenance items**

Tires: The tires should be regularly inspected for cracks, cracks, air pressure, etc. If the tread wear indicator has been worn out, the tire of the same specification type must be replaced. Refer to the relevant content of the manual for details.

Rim: Check the rim for any deformation, cracks, etc. Rotate the rim horizontally to check for stuck, oscillating, etc.

Axle: Use a dial indicator to check for deformation and bending.

Brake disc: After replacing the brake disc, the new brake disc should be operated for about 300 kilometers to fully run in order to achieve the best braking effect. Be careful to leave enough braking distance during running-in.

**PROCEDURE:**

● Wheel speed sensor

Pull out the plug of the wheel speed sensor(6); then remove the clamp(2). Cut the tie (4); remove the bolt (3) and remove the sensor(6).

● Front disc brake caliper

Remove the bolts(1) and (3) so that the caliper will hang down naturally. It is forbidden to invert the caliper to prevent the air from entering and causing the brake to fail.

● Front mudguard

Hold the front mud plate(10) with your hand and then remove the 4 bolts(7) with the hexagonal tool and remove the bushing(9) and cushion rubber(8).

Remove the front mudguard(10).

The inside of the front mudguard can be protected with reticle or double-sided tape around the rivet(12), then the rivet(12) is ground off with a small sander, and then the rivet(12) and the fixing seat(11) are removed.

● Front mudguard liner

Remove the bushing(13) with a 10mm open end wrench.

Fig.10 FRONT FORK COMPONENT		Front mudguard & wheel speed sensor component	CHK ADJ	CAUTION
NO.	PART NO.	PART NAME	QTY	
1	1251100-061093	M6×22 Hex flange face full thread bolt	1	
2	1224100-044000	Wheel speed sensor clamp	3	
3	1251100-080094	Non-standard bolt M8×37 (color zinc)	2	
4	1224100-051000	0 Flame retardant tie (black 2.5×100)	1	
5	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)	1	
6	1184200-045000	DF30 system wheel speed sensor	1	
7	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	4	
8	1244100-037000	Φ12×φ8.5×2.5 Circular buffer rubber	4	
9	1274100-018000	ZT250-S Muffler anti-hot plate bushing	4	
10	4044201-379051	Front mudguard component (electroplated bright grey/ ABS)	1	【1】
	4044201-179051	Front mudguard component(dark light grey / ABS)		【2】
	4044201-190021	Front mudguard component(bright black / ABS)		【3】
11	1274200-038000	ZT310-X Front mudguard front oil pipe fixing seat	1	
12	1250402-001091	GB12615φ3×10	1	
13	1274200-035194	ZT310 Front mudguard liner(black zinc)	2	

CAUTION:

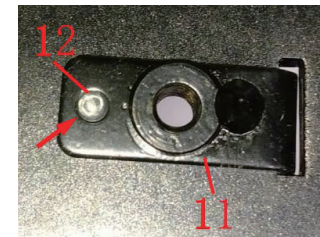
● The motorcycle support should be fixed during the disassembly process to prevent accidents caused by incline.

● Disassemble the oil pipe clamp and the sensor wire clamp should pay attention to the strength.

● Pay attention to the strength when disassembling the front mud plate to prevent scratching the paint surface.

● 【1】 for bright blue motorcycle; 【2】 for dark grey bright blue / bright green / bright purple / bright red motorcycle; 【3】 for dark grey bright black motorcycle. The mudguard component has been included Front mudguard front oil pipe fixing seat(11) and Rivet(12).

● Rivets need to be assembled with professional tools.



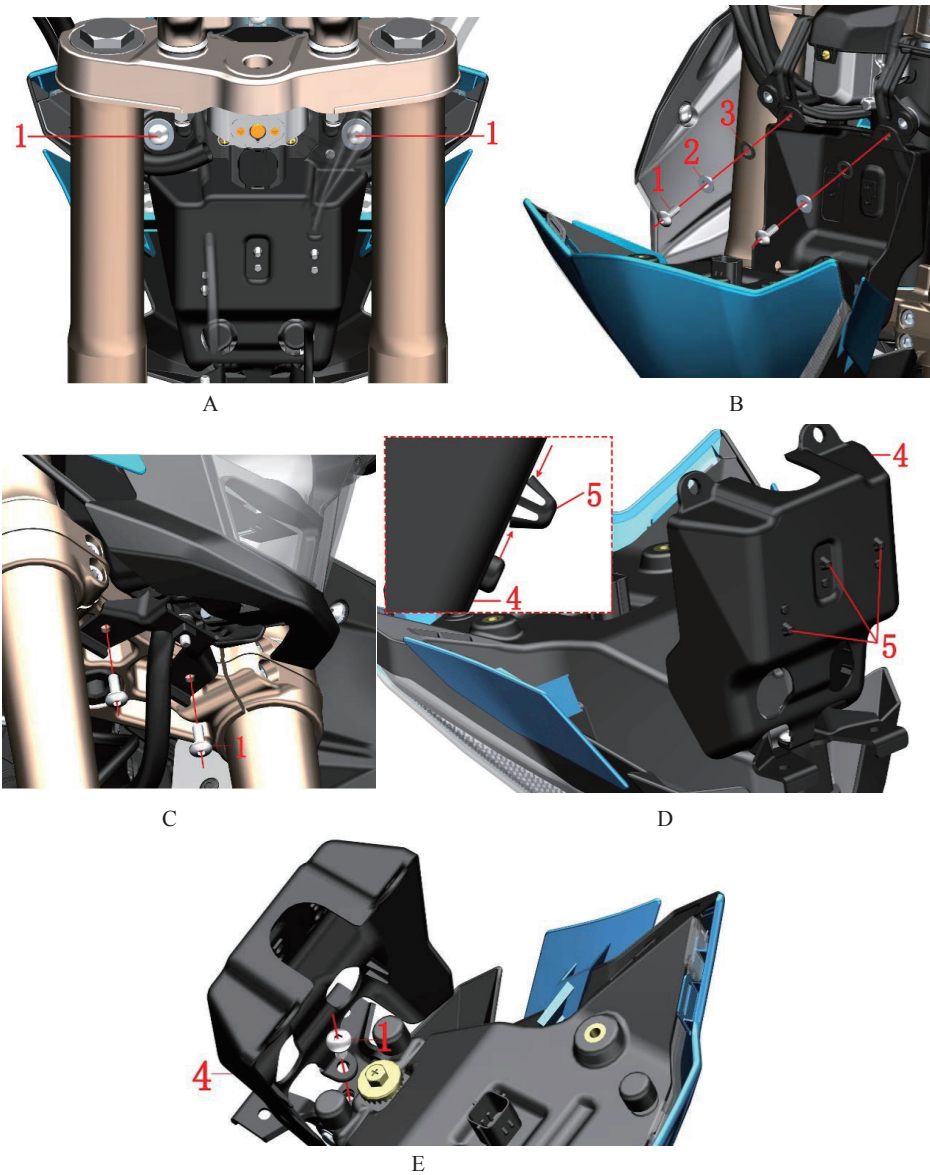


Fig.11 FRONT FORK COMPONENT		Head component	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	7	
2	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5	2	
3	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)	2	
4	1224200-007000	ZT310-R storage box	1	
5	1224200-008000	ZT310-R line card nail	3	

PROCEDURE:

●Head assembly

After holding the head assembly, turn the left and right directions to the bottom respectively. Remove the bolts and remove the bolts (1), as shown in Figure A.

After holding the head unit, tilt it forward and remove all the cable connectors. Remove the bolt(1), bushing(2), and cushion rubber (3) as shown in Figure B.

Hold the head assembly and remove the bolt (1). As shown in Figure C, remove the head assembly.

As shown in Figure D, use a pair of pliers to clamp in the direction of the arrow with a little force and then push the threaded clip (5) out of the storage box.

Remove the wire box(4) from the head assembly after removing the bolt(1), as shown in Figure E.

CAUTION:

- Pay attention to the force when removing the cable and unplugging the plug and the cable to avoid damage.
- The head unit should be supported during the disassembly process and protective measures should be taken to prevent scratching the lamp cover or paint surface.

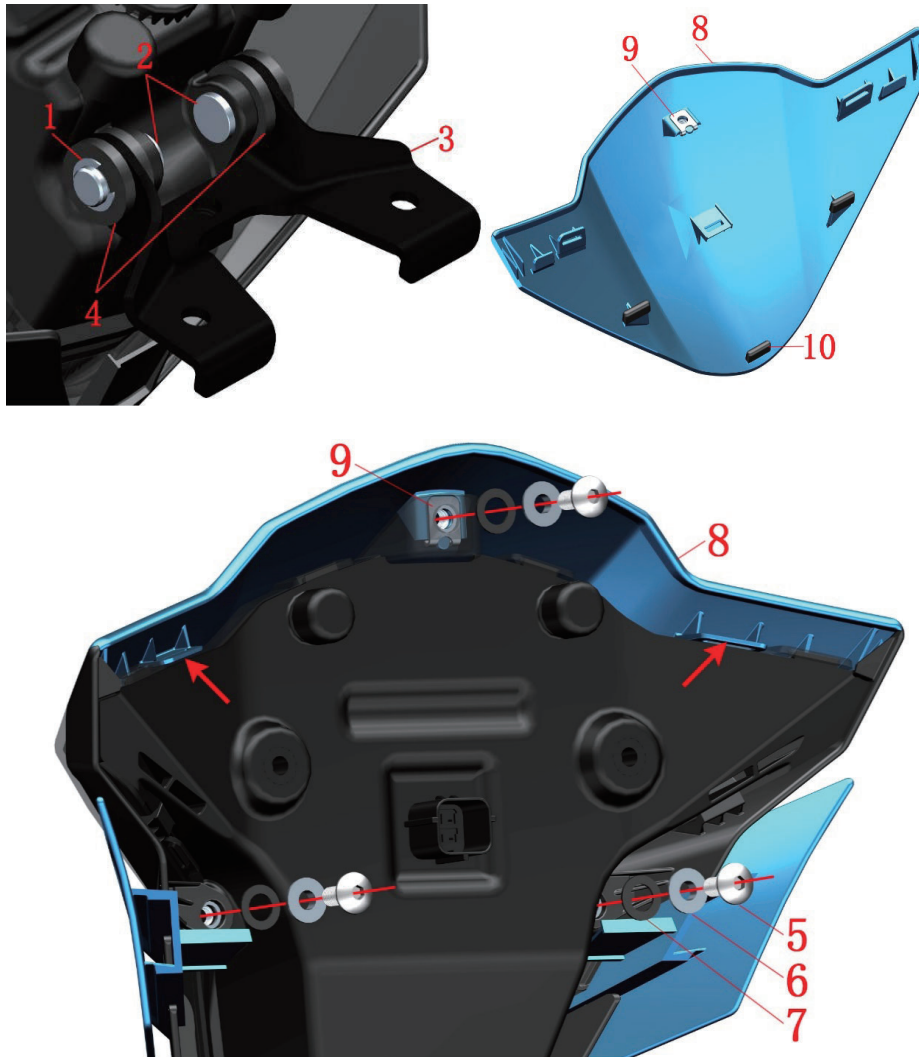


Fig.12 FRONT FORK COMPONENT		Headgear headlight component 1		CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1264100-006000	ZT250-S pedal circlip	2		
2	1274200-024000	ZT310-R headlight rotating pin	2		
3	1274200-007000	ZT310-R headlight lower bracket	1		
4	1240400-007000	HJ125-3 battery bracket cushion rubber ring	2		
5	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	3		
6	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5	3		
7	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)	3		
8	4044201-013064	ZT310-R headlights on the decorative cover (bright blue)	1		blue
	4044201-013041	ZT310-R headlights on the decorative cover (bright green)			green
	4044201-013061	ZT310-R headlights on the decorative cover (bright purple)			purple
	4044201-013021	ZT310-R headlights on the decorative cover (bright black)			black
	4044201-013011	ZT310-R headlights on the decorative cover (bright red)			red
9	1251300-063093	Splint M6×11×15 (environmental color)	1		
10	1244200-005000	ZT310-R hood cushion rubber	3		

PROCEDURE:

●Headlight bracket

Locate the notch of the circlip(1), push the circlip from the pin(2) with a tool, and then remove the circlip and pin.

After the headlight lower bracket assembly is removed, the cushion rubber ring(4) is separated from the headlight lower bracket(3).

●Headlight cover

Place the headlamp headlight assembly. It is recommended to place a soft cloth or sponge underneath to prevent scratching the headlight cover.

Remove the bolt(5); remove the bushing(6) and the cushion rubber(7).

Use a small flat-blade screwdriver to insert the trim cover and the headlight gap (as indicated by the arrow in the lower left figure), open the decorative cover limit buckle, hold the headlight cover in one hand and fix it, push the top of the decorative cover with one hand and push forward. Separate the trim cove(8) from the headlight assembly.

Remove the splint nut(9) and the hood cushion rubber(10) from the trim cover(8).

CAUTION:

●Protect protective measures to prevent scratching the lampshade or paint finish.

●Pay attention to the force when opening the buckle to prevent the buckle from breaking due to excessive force.

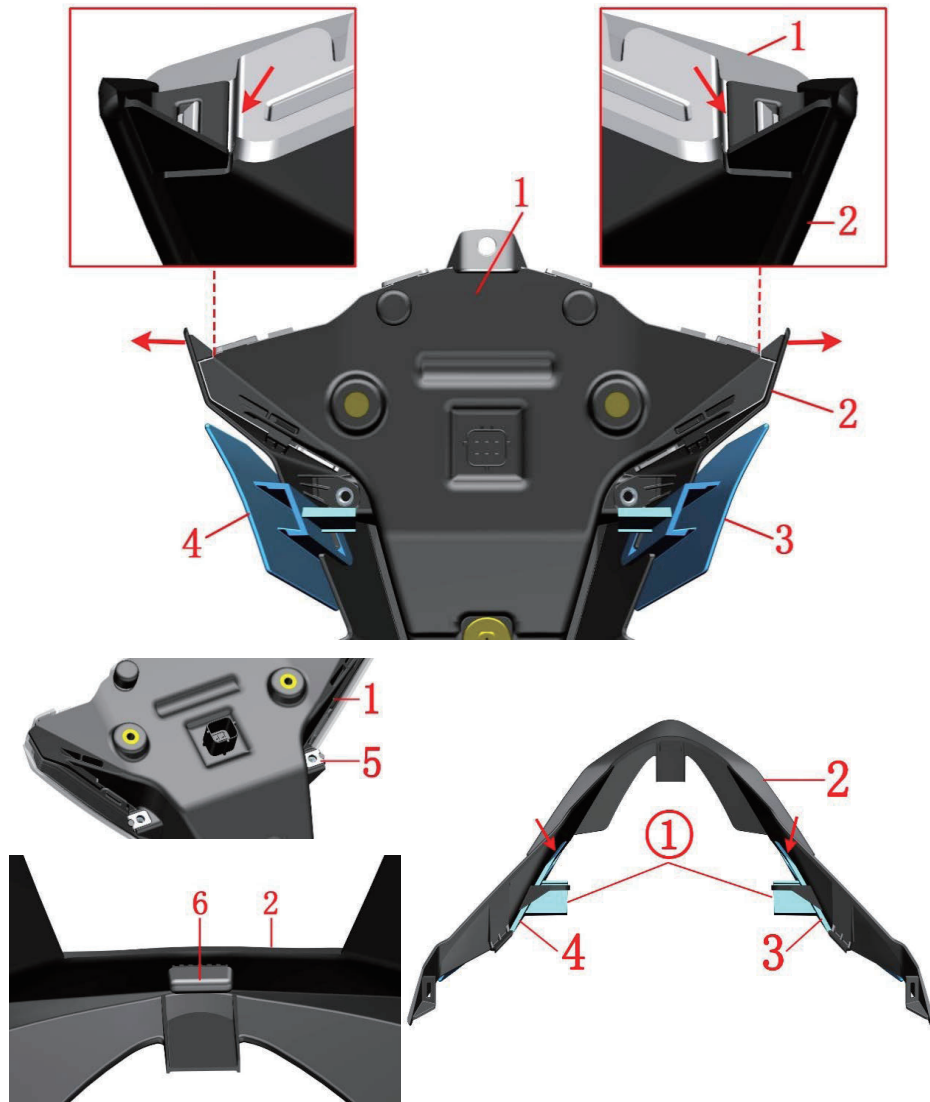


Fig.13 FRONT FORK COMPONENT		Headgear headlight component 2		CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1174200-003000	ZT310-R headlights	1		
2	4044201-023052	ZT310-R hood (iron grey)	1		【1】
	4044201-023051	ZT310-R hood (dark gray)			【2】
	4044201-023021	ZT310-R hood (bright black)			【3】
3	4044201-015064	ZT310-R hood right decorative cover (bright blue)	1		blue
	4044201-015041	ZT310-R hood right decorative cover (bright green)			green
	4044201-015061	ZT310-R hood right decorative cover (bright purple)			purple
	4044201-015021	ZT310-R hood right decorative cover (bright black)			black
	4044201-015011	ZT310-R hood right decorative cover (bright red)			red
4	4044201-014064	ZT310-R hood left decorative cover (bright blue)	1		blue
	4044201-014041	ZT310-R hood left decorative cover (bright green)			green
	4044201-014061	ZT310-R hood left decorative cover (bright purple)			purple
	4044201-014021	ZT310-R hood left decorative cover (bright black)			black
	4044201-014011	ZT310-R hood left decorative cover (bright red)			red
5	1251300-063093	Splint M6×11×15 (environmental color)	2		
6	1244200-005000	ZT310-R hood cushion rubber	1		

PROCEDURE:

● Head cover assembly

Use a small flat-blade screwdriver to insert the hood and the headlight gap (as indicated by the arrow on the upper left). Open the buckle, hold the headlights in one hand and fix it. Pull the top of the head cover forward and pull the hood. The assembly is separate from the headlight assembly.

Remove the splint nut (5) from the headlight assembly.

Remove the hood cushion rubber (6) from the hood assembly.

Use a small flat-blade screwdriver to insert the hood and trim cover gap (as indicated by the arrow in the lower right corner) to open the buckle and separate the hood cover from the hood.

CAUTION:

● Protect protective measures to prevent scratching the lampshade or paint finish.

● Pay attention to the force when opening the buckle to prevent the buckle from breaking due to excessive force.

● 【1】 for bright blue motorcycle; 【2】 for dark grey bright blue / bright green / bright purple / bright red motorcycle; 【3】 for dark grey bright black motorcycle.

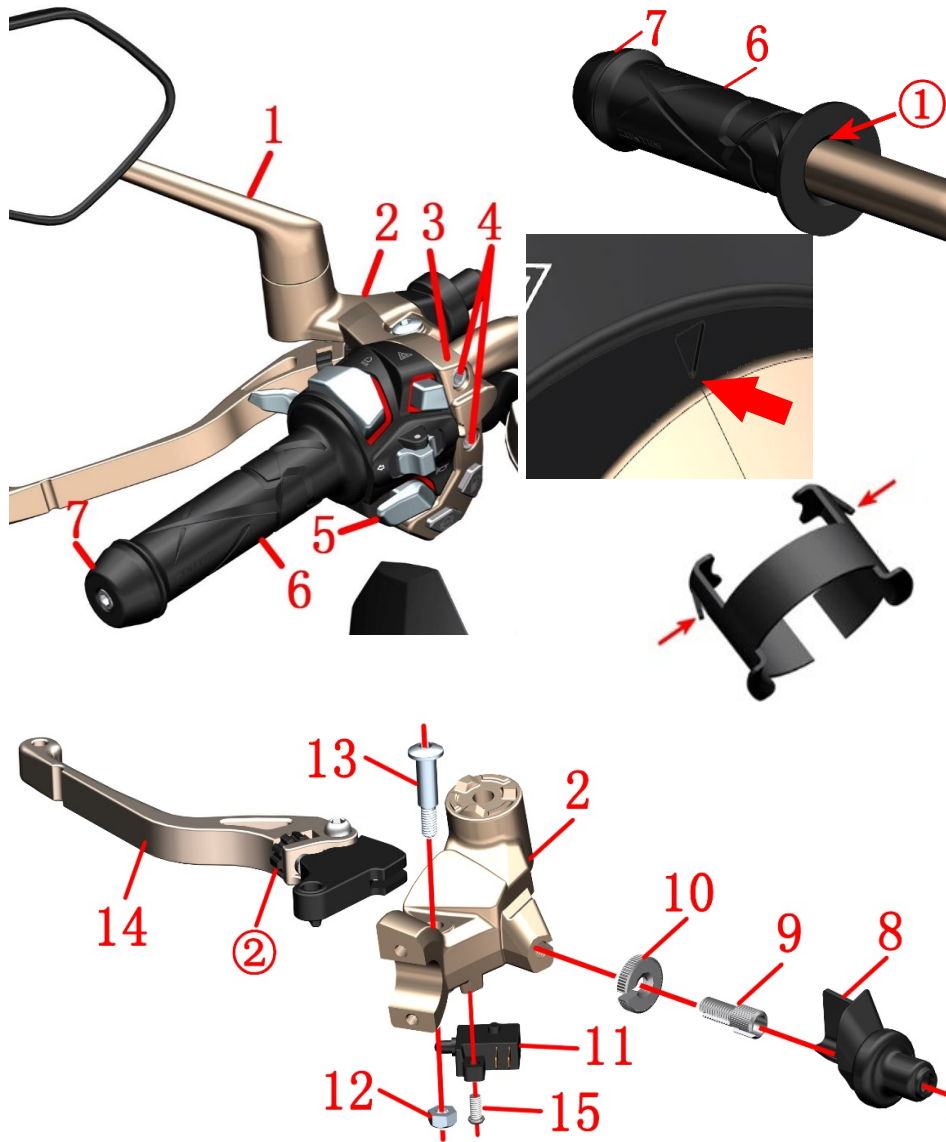


Fig.14 FRONT FORK COMPONENT		Left hand component	CHK	
NO.	PART NO.		ADJ	
		PART NAME	QTY	CAUTION
1	1194100-001000	ZT250-S left rear view mirror	1	
2	1134100-034000	Left handle rocker arm(without switch/adjusting screw)	1	
3	1184200-152000	Second Generation Left Handlebar Switch(Liquid crystal)	1	
4	1250205-031091	GB70.1M6×30 (stainless steel)	2	
5	1184200-184000	ZT310-V1 left hand switch	1	
6	1244100-041000	ZT250-R left hand rubber sleeve	1	
7	1134200-023000	ZT250-R balance block	1	
8	1244100-096000	ZT250—R protective rubber sleeve	1	
9	1251100-249000	ZT250—R clutch rocker arm adjusting screw	1	
10	1251300-079000	T250—R clutch rocker arm lock nut	1	
11	1184200-170000	ZT310-V Clutch switch	1	
12	1251300-073000	GB/T6185 nut M6	1	
13	1251100-198000	Non-standard bolt M6×13—φ8×20	1	
14	1134100-031000	ZT250-R Left handle rocker (Machine)	1	
15	1250201-039000	GB818 cross recessed pan head screw M4×12 (color zinc)	1	

PROCEDURE:

● left rear view mirror, left switch, rocker arm

Remove the clutch line by referring to the "Replace Clutch Line" procedure. Remove the left rear view mirror(1), rocker base(2), left sub switch(3), bolt(4), left switch(5), and rocker arm(8) by referring to the steps in "Right Handle Assembly" and "Add Brake Fluid, Adjusting Rocker Arm".

●Left hand rubber sleeve and balance block assembly

Use a blow gun to blow the left hand grip between the rubber sleeve(6) and the direction handle tube while moving the rubber sleeve inward until the balance block positioning hole is exposed.

Use the tool to press the convex part at both ends of the elastic piece on the balance block and pull out the balance block assembly(7).

Use a blow gun to blow the left hand grip(6) and the direction between the tubes, and move the outer sleeve to remove the left hand grip(6).Old hand switch can be replaced as new models.

●Replace the left hand rocker arm and clutch switch

Take off the rubber sleeve(8),then remove the adjusting screw(9) and the lock nut (10).

Fix the bolt(13) then remove the nut(12), remove the bolt and remove the left-hand rocker arm(14). First remove the clutch switch plug, then use a cross screwdriver to remove the bolt (15), remove the clutch switch(11). Rotate the adjusting nut (2) to adjust the distance between the rocker arm and the left handle to adjust the rubber sleeve to adapt to different driver's hand feeling.

CAUTION:

● Press during reassembly: the left hand grip rubber sleeve - balance block - switch - left hand rocker arm - left rear view mirror. Note the triangle symbol on the rocker arm assembly and the half cover seam alignment switch.

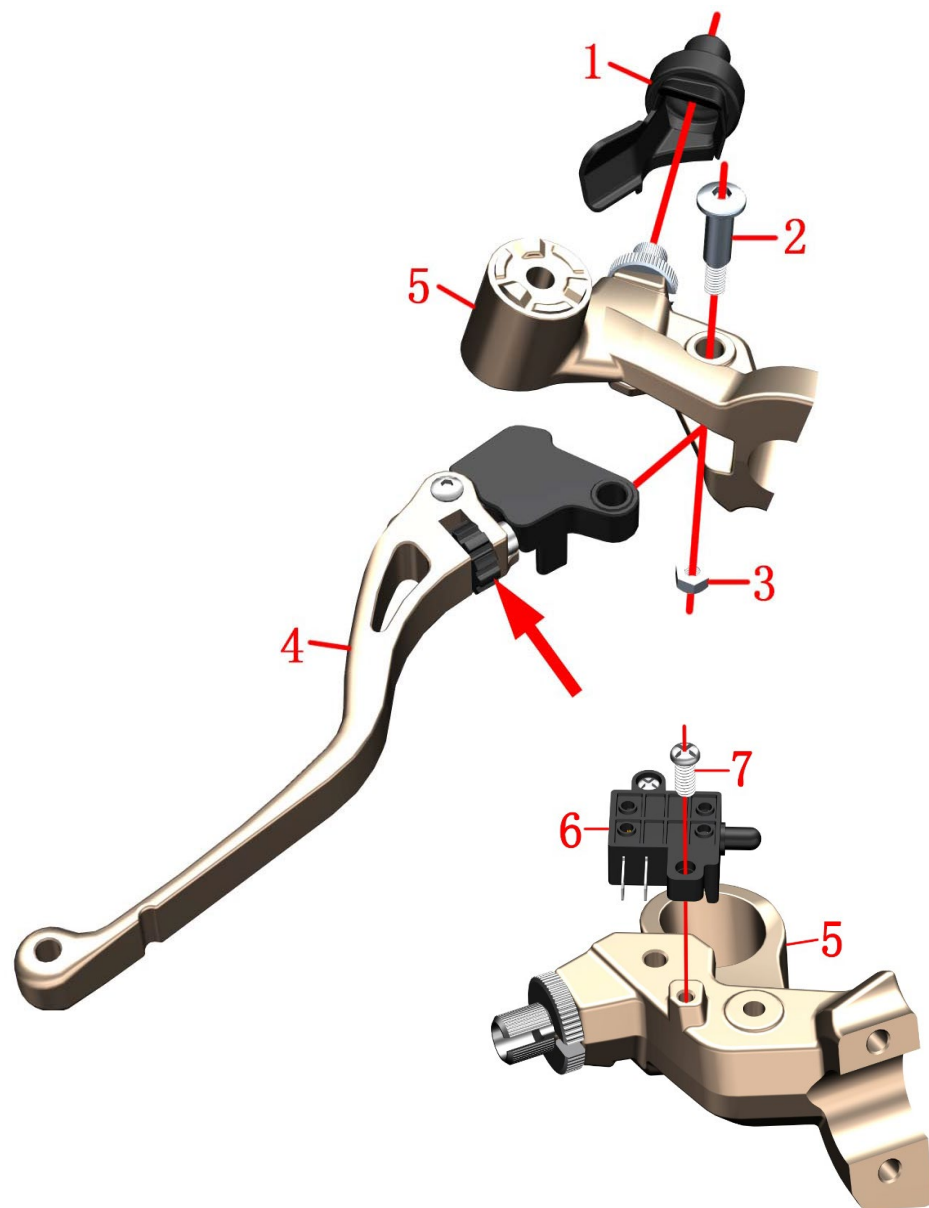


Fig.15FRONT FORK COMPONENT		New states left hand rocker arm component		CHK	CAUTION
NO.		PART NO.		ADJ	
1	1244200-046000	ZT310—V protective rubber sleeve		1	
2	1251100-198000	Non-standard bolt M6×13—φ8×20		1	
3	1251300-073000	GB/T6185 nut M6		1	
4	1134200-010000	ZT310-V left hand rocker arm (machine plus)		1	
5	1134200-011000	ZT310-V left hand rocker arm component		1	
6	1184200-170000	ZT310—V clutch switch		1	
7	1250201-039000	GB818 cross recessed pan head screw M4×12 (color zinc)		1	

PROCEDURE:

- Replace the left hand rocker arm and clutch switch

Fix the bolt(2) with a hexagonal tool, then remove the nut(3) with a sleeve or a wrench, remove the bolt(2) and then remove the left hand rocker arm(4).

First unplug the clutch switch, then remove the bolt (7) with a Phillips screwdriver and remove the clutch switch (6).

The rotation adjustment nut can adjust the distance between the rocker arm and the left hand rubber sleeve to adapt to the feel of different drivers.

CAUTION:

- The vehicle should be fixed before operation
- The disassembly and assembly of the clutch line is carried out according to the step of adjusting the clutch cable.
- Press during reassembly: the left hand grip rubber sleeve - balance block - switch - left hand rocker arm - left rear view mirror. Note the triangle symbol on the rocker arm assembly and the half cover seam alignment switch.
- Other parts of the disassembly details of the previous page.

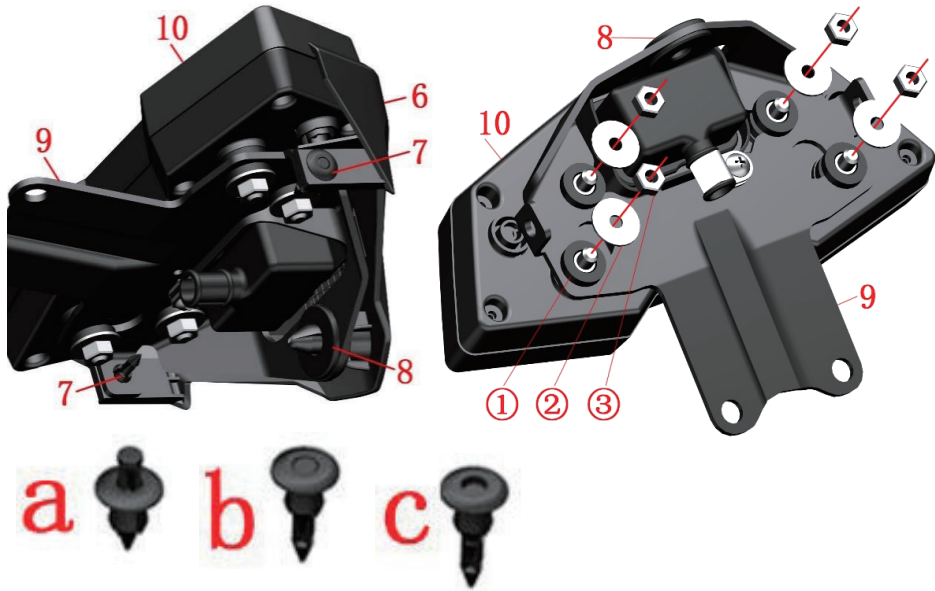
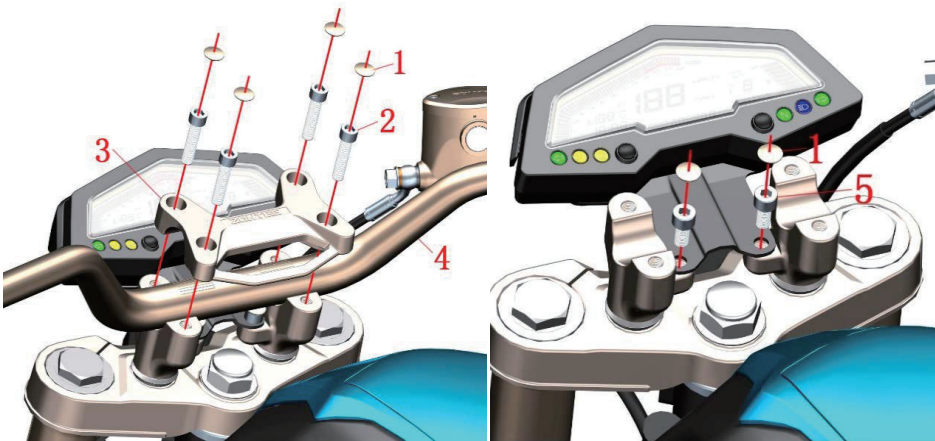


Fig.16 FRONT FORK COMPONENT		Direction handle		CHK ADJ	
		NO.	PART NO.	PART NAME	
1	4044102-001051	ZT250-SM8 bolt decorative buckle	6		
2	1250205-023000	GB70.1 Hexagonal M8×35 (environmental color zinc)	4		
3	1134200-005000	ZT310-R direction press block (homemade)	1		
4	1134200-003000	ZT310-R direction	1		
5	1250205-040095	GB70.1 Hexagon M8×16 (environmental color zinc)	2		
6	1020442-029000	ZT310-R instrument decorative cover	1		
7	1224100-010000	ZT250-S expansion nail	2		
8	1244100-002000	ZT250-S side cover round glue	1		
9	1274200-031000	ZT310-R instrument bracket	1		
10	1164200-002000	ZT310-R electronic instrument (with gear display)	1		

PROCEDURE:

- Directional components
Use a blade to pick up the decorative buckle(1), hold the direction handle(4) in one hand, and remove the bolt(2) with a hexagonal tool in one hand; remove the clamp(3) and finally remove the direction handle(4).
- Instrumentation components
Locate and remove the meter cable connector; remove the trim clip(1); remove the bolt (5).
- instrument decoration cover
Use a small Phillips screwdriver to press down the center of the expansion pin and remove the expansion pins (7) on both sides, as shown in the c on the left.
Hold the instrument bracket in one hand and pull out the trim cover(6) with one hand and pull it out.
- Instrument bracket
After fixing the meter(10), remove the bolts(3) and remove the spacers(2) with the sleeves.
Separate the meter bracket assembly from the meter.
Remove the cushion rubber①, side cover round rubber(8) from the meter holder(9).

CAUTION:

- Protect protective measures to prevent scratching the appearance of the instrument case and the decorative cover.
- Pay attention to the strength when opening the decorative cover clip to prevent the staple from breaking due to excessive force.
- Figure a is the unmounted state; Figure b is the assembled state; Figure c is the disassembled state.

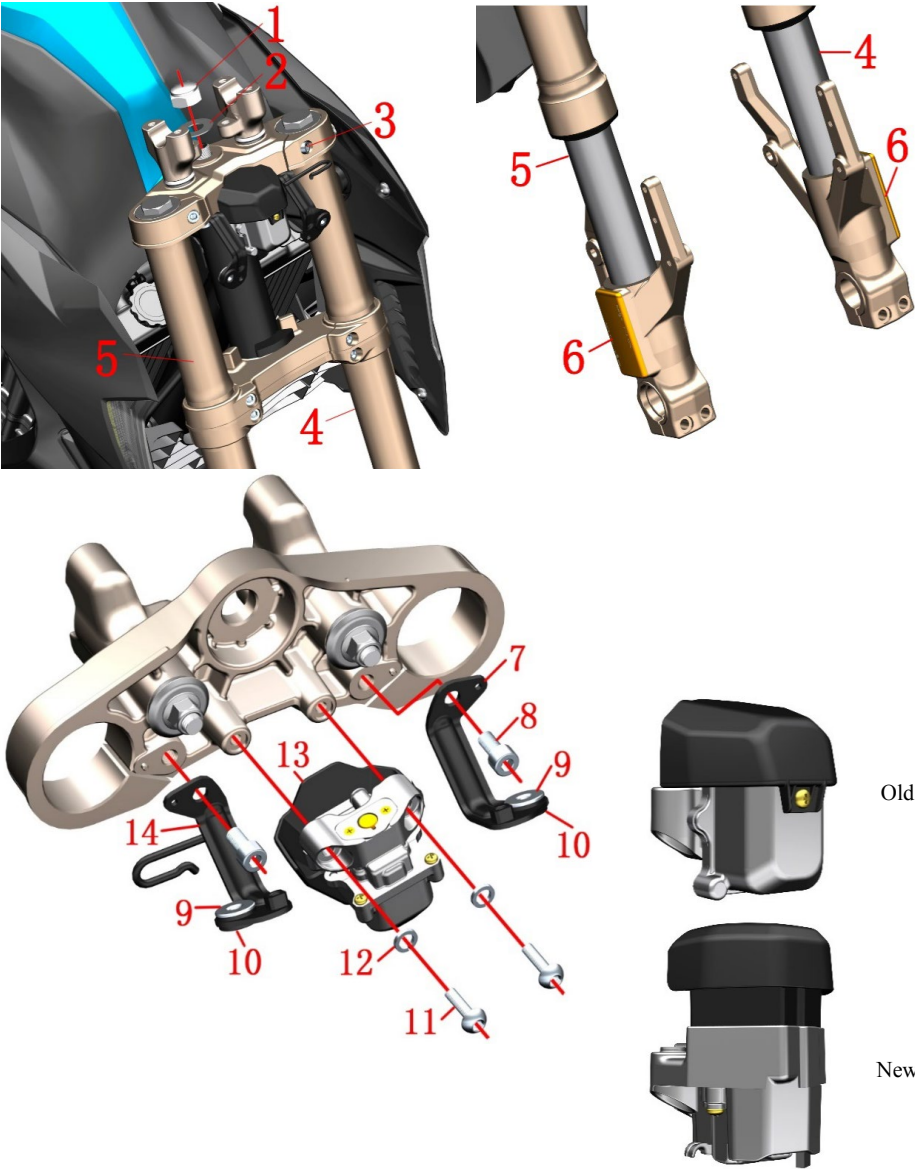


Fig.17 FRONT FORK COMPONENT		Front shock absorber, upper plate component		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1251300-045000	ZT250-S upper plate decorative nut (chrome plated)	1		
2	1251500-050000	ZT250-S upper plate gasket φ18.5×φ39×1	1		
3	1250205-023000	GB70.1 Hexagonal M8×35 (environmental color zinc)	6		
4		Front left shock absorption	1		
5		Front right shock absorption	1		
6	1174100-001000	ZT250-S reflector	2	For sale separately	
7	1274200-008000	ZT310-R headlights upper right bracket	1		
8	1250205-040095	GB70.1 Hexagon bolts M8×16	2		
9	1251700-059093	Flanging bushing φ6.4×φ9×8+φ18×2	2		
10	1240400-007000	HJ125-3 battery bracket rubber circle	2		
11	1251100-121093	Non-standard bolt M6×25 (environmental color)	2		
12	1250501-007093	GB93φ8 (environmental color zinc)	2		
13	1184200-034000	ZT310-R electronic faucet lock (DC)	1	Old	
	1184200-139000	ZT310 faucet lock (electromagnetic drive) assembly		New	
14	1274200-006000	ZT310-R headlights upper left bracket	1		

PROCEDURE:

●Uplink board assembly

Locate the faucet lock plug and remove it; remove the nut(1) and remove the shims(2). Remove the upper plate bolt(3).

●Front left and right shock absorption

Remove the bolts(3) of the lower plate, and hold the shock absorber in the middle with one hand. Insert a slotted screwdriver into the slot of the upper and lower plates to slightly enlarge the slot clearance, and disassemble the left shock absorber (4) and the right shock absorber(5). under. Remove the upper plate assembly.

●Reflecting film

Reflective sheets are sold separately for sale (no replacement shock absorption). The heat-reflecting sheet can be moved back and forth by a hot air blower to reduce the viscosity of the double-sided adhesive after being heated, and the residual glue should be cleaned after removing the reflector.

●Headlight bracket

First remove the bushing(9) and cushion rubber (10). Remove the bolts(8) and remove the upper left bracket (14) and the upper right bracket (7).

● faucet lock

Remove the bolt (11) and remove the spring washer(12) and the faucet lock (13). Increased 2 pieces of spring washer(12) since Oct.31,2018.

CAUTION:

●The old type faucet lock can be replace by new type.

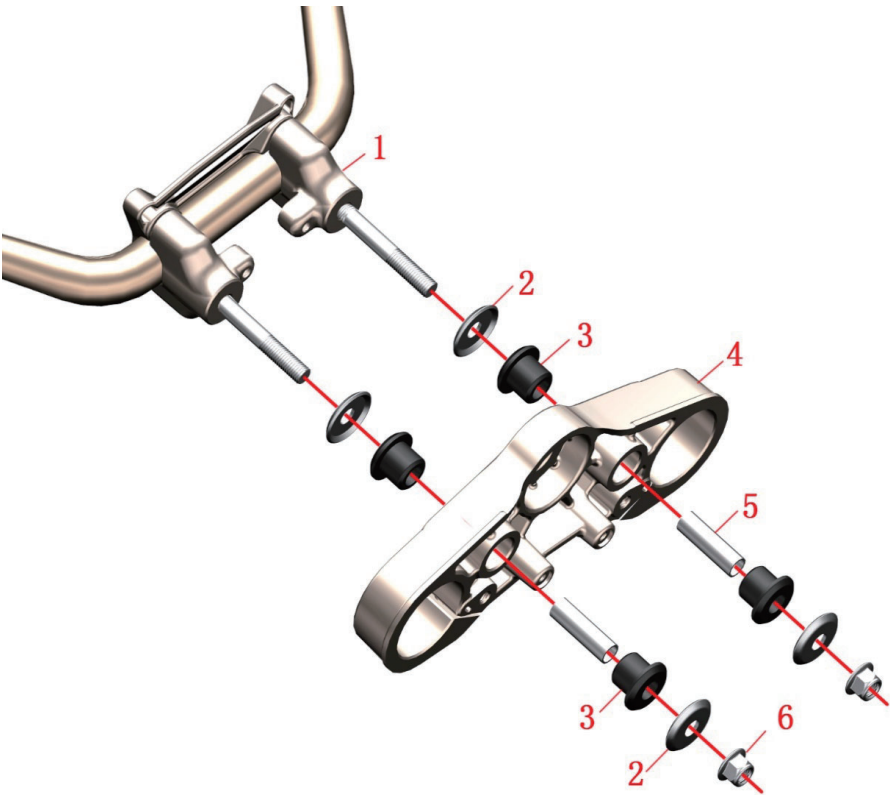



Fig.18 FRONT FORK COMPONENT		Uplink plate, direction handle block component		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1134200-012000	ZT310-R direction pad component		2	
2	1274200-018000	ZT310-R upper plate gasket		4	
3	1244200-008000	ZT310-R upper plate buffer rubber		4	
4	1134200-004000	ZT310-R upper plate		1	
5	1251700-065000	ZT310-R bushing $\phi 10 \times \phi 12 \times 41$		2	
6	1251300-057093	Non-standard nut M10×1.5 (Dacro)		2	

PROCEDURE:

●Uplink plate and spacer assembly

In order to facilitate the direction of the block, the direction and the upper block should be assembled first to prevent the block from rotating during the disassembly process. The direction should be wrapped with cotton or other soft materials to prevent scratching the paint surface.

Remove the nut(6) and remove the gasket(2), cushion rubber(3), and bushing(5).

Remove the upper plate(4).

The spacer(1), the upper clamp and the direction handle are disassembled.

CAUTION:

●Protect protective measures to prevent scratching the appearance of parts.

●When reassembling, it is necessary to use the direction to ensure that the center and direction of the spacers on both sides are coaxial with the center. First install 4 pieces of cushioning rubber into the upper plate and then install the bushing separately. Make sure that the bushing is flush with the cushioning rubber, otherwise it should be reassembled. When tightening the nut, ensure that the torque is 40N.m. Check the buffer for spillage and reassemble if necessary.

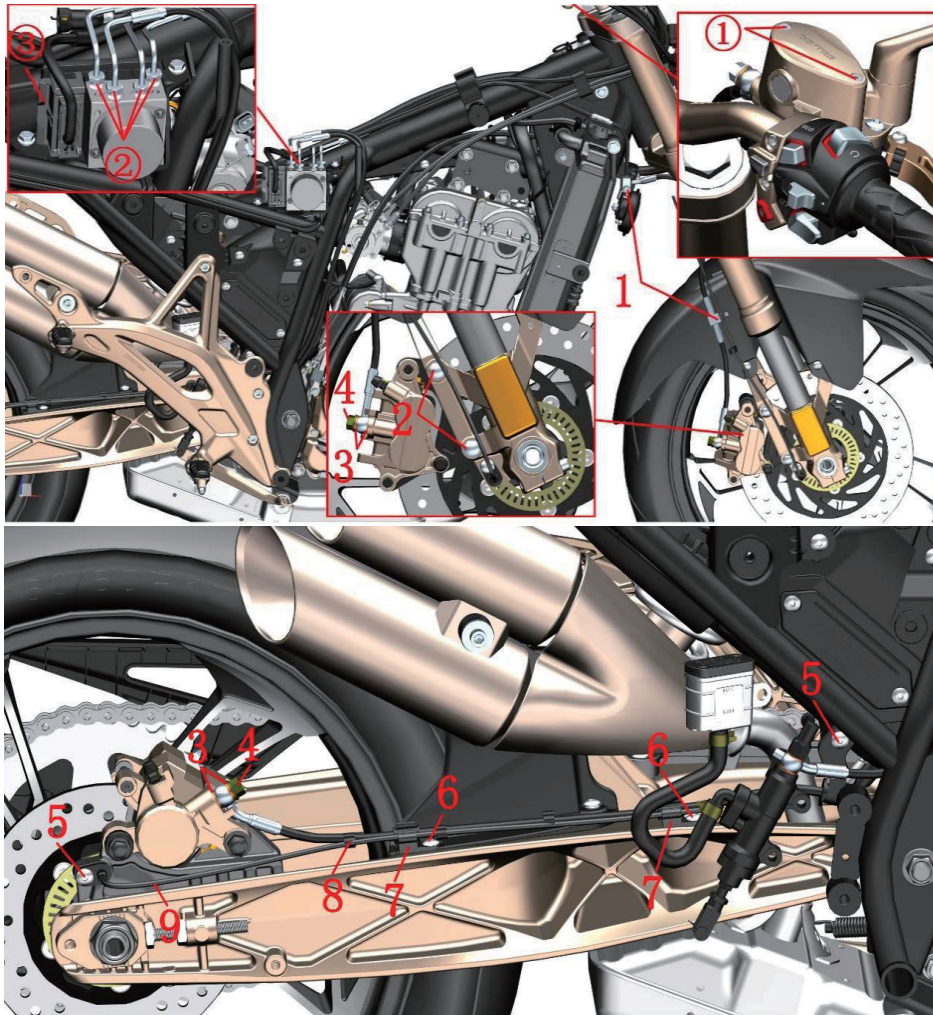


Fig.18 FRONT FORK COMPONENT		ABS brake system-1		CHK	CAUTION
				ADJ	
NO.	PART NO.	PART NAME		QTY	
1	1251100-061093	M6×22 hex flange face full thread bolt		2	
2	1251100-080094	Non-standard bolt M8×37 (environmental color zinc)		2	
3	1251513-013000	Brake brake tubing copper washer φ15×φ10.2×1.5		6	
4	1251100-112000	Disc brake tubing bolt M10×1-22		3	
5	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)		2	
6	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)		2	
7	1224200-003000	ZT310-Z rear disc brake pipe clamp		2	
8	1224100-044000	Wheel speed sensor clamp		4	
9	1184200-045000	DF30 system wheel speed sensor		1	

PROCEDURE:

● front disc brake main pump

Remove the bolt① first, and refer to the front brake fluid addition step to remove the oil cup top cover, cover and sealant.

● Release brake fluid

After placing the oil pan, remove the bolts(4) of the front disc brake caliper and the rear disc brake caliper, and remove the copper pad(3) to release the brake fluid. After wearing waterproof gloves, wipe all surface surfaces with a clean cloth. The remaining small amount of brake fluid is absorbed by a clean rag. Remove the bolts, copper pads and sub-switches, rocker arms, right rear view mirror, etc. of the main pump by referring to the previous steps. Remove the bolt(2) and remove the front disc brake caliper.

● Brake tubing assembly

Remove the bolts(1), bolts(5) and (6), and remove the tubing clamp(7), clamp(8) and sensor(9).

Press the stop tab on the cable connector and push the lever③ open to remove the cable connector. Loosen the nut② with an open-end wrench.

Remove 4 tubing.

Remove the rear disc brake caliper by referring to the steps of removing the rear wheel assembly of the rear wheel and rear fork assembly. The rear disc brake main pump disassembly is shown on the next page.

CAUTION:

● The seat cushion, fuel tank and inner tank, side cover and right foot support assembly must be removed in advance.

● Be sure to disassemble the muffler and engine after they have cooled down completely. The horizontal support of the vehicle should be fixed before disassembly and assembly work.

● The precautions for brake fluid are described in the previous section.

● Because the ABS control system adopts the dry ABS control unit (that is, the ABS control unit itself has no brake fluid), it is necessary to obtain the authorization code of our company and use professional vacuuming equipment to fill the disc brake oil of the ABS complete system; If there is no professional equipment, it is strictly forbidden to dismantle the whole system without authorization. Otherwise, the brake may be invalidated, resulting in accidental injury.

● Adding brake fluid to the oil cups of the front and rear disc brake main pumps does not require professional equipment and authorization code, but it is necessary to prevent air from entering the pipeline.

● The torque of the nut② is 18 N.m.

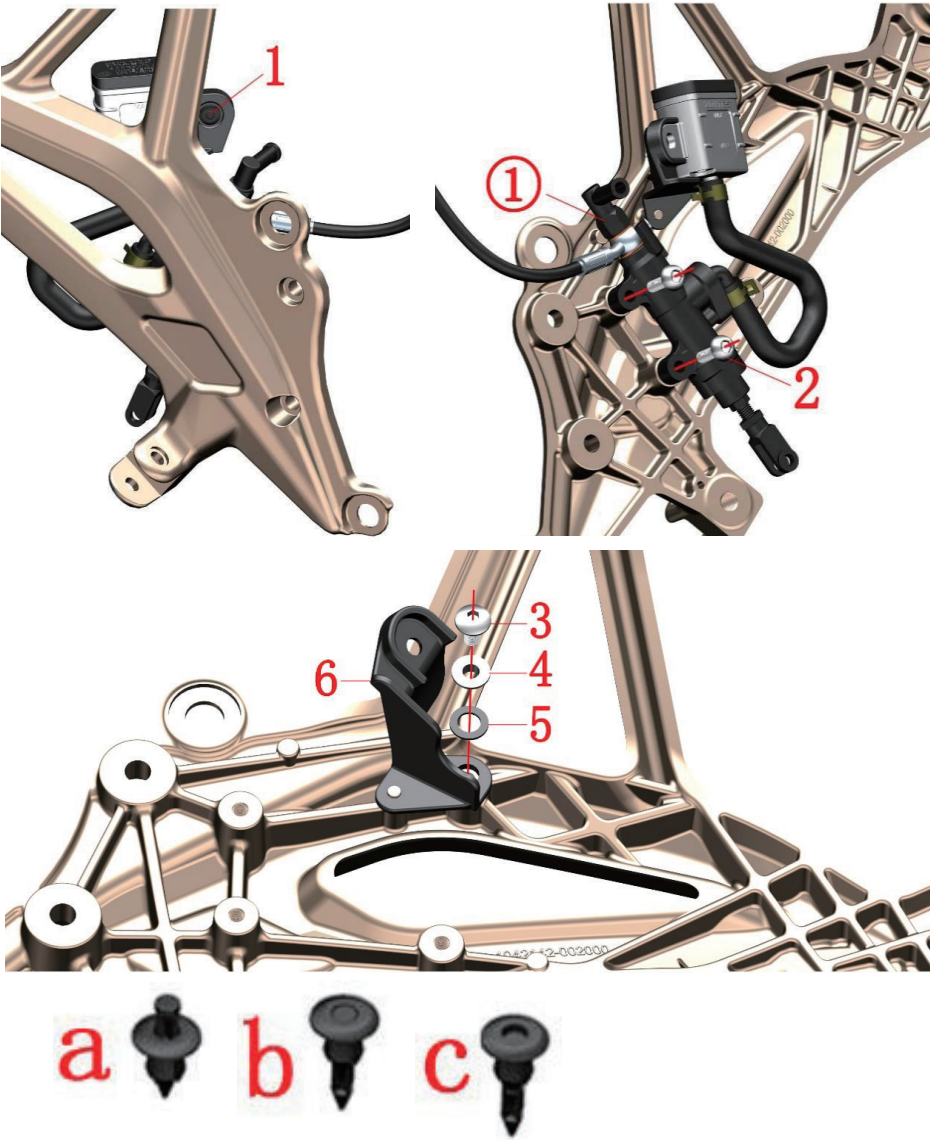


Fig.19 FRONT FORK COMPONENT		ABS brake system-2		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1224100-010000	ZT250-S expansion nail		1	
2	1251100-121093	Non-standard bolt M6×25 (environmental color)		2	
3	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)		1	
4	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5		1	
5	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)		1	
6	1224200-055000	ZT310-R rear disc brake oil cup bracket		1	

PROCEDURE:

- rear disc brake main pump
- Use a small Phillips screwdriver to push down the center of the expansion pin(1) (as shown in Figure c on the left) and remove the expansion pin.
- Locate and unplug the brake switch cord and loosen the brake switch nut① . Remove the copper pad and tubing connector.
- Remove the bolt(2) with the hexagonal tool and remove the rear disc brake main pump assembly.
- Remove the bolt(3), remove the bushing(4), rubber pad(5), and remove the oil cup bracket(6) from the right footrest bracket.

CAUTION:

- Refer to the steps in the pedal assembly to first remove the pin on the right footrest bracket, the brake pedal, and the rear disc brake main pump connection.
- Figure a is the unmounted state; Figure b is the assembled state; Figure c is the disassembled state.
- The precautions for brake fluid are described in the previous section.

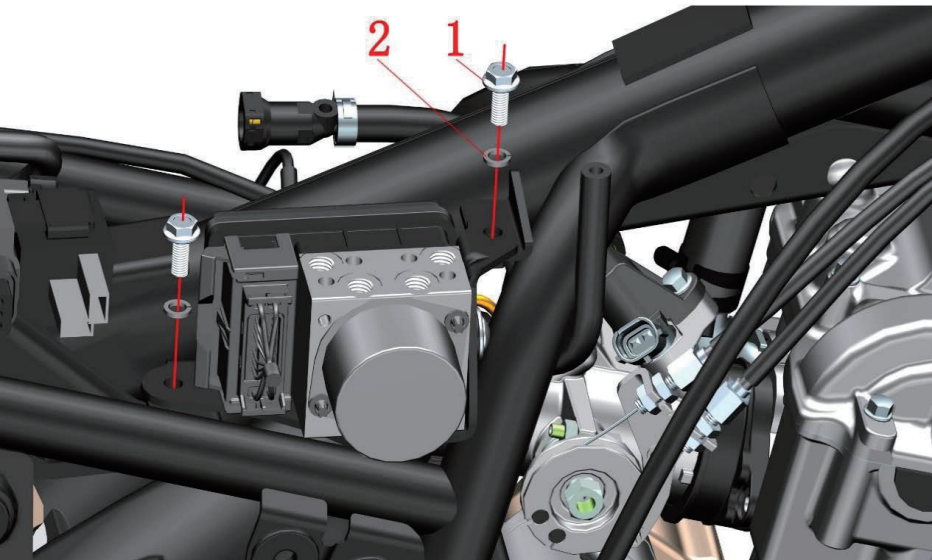


Fig.20 FRONT FORK COMPONENT		ABS brake system-3		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1250105-137093	GB5789M6×16 (environmental color)		2	
2	1250501-010000	GB93φ6 spring pad		2	
3	4024200-006000	ZT310-R ABS mounting bracket		1	
4	1274100-007000	ZT250-S flanging sleeve (φ6.4×φ9×6+φ20×2)		2	
5	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)		2	
6	1244100-004000	ZT250-S Flanging Bushing Buffer		2	

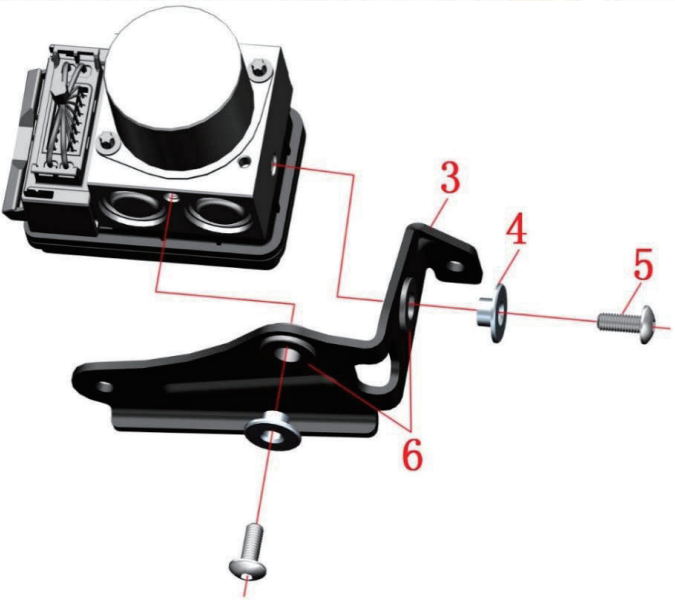
PROCEDURE:

●ABS mounting bracket

Remove the bolt(1) and remove the spring washer(2). Remove the ABS control unit and mounting bracket assembly from the frame.

Remove the bolt(5) and remove the bushing(4). Separate the mounting bracket assembly from the ABS control unit.

The buffer rubber(6) is separated from the mounting bracket(3).



CAUTION:

● If you only replace the mounting bracket, you do not need to remove the brake tubing connector and cable connector.

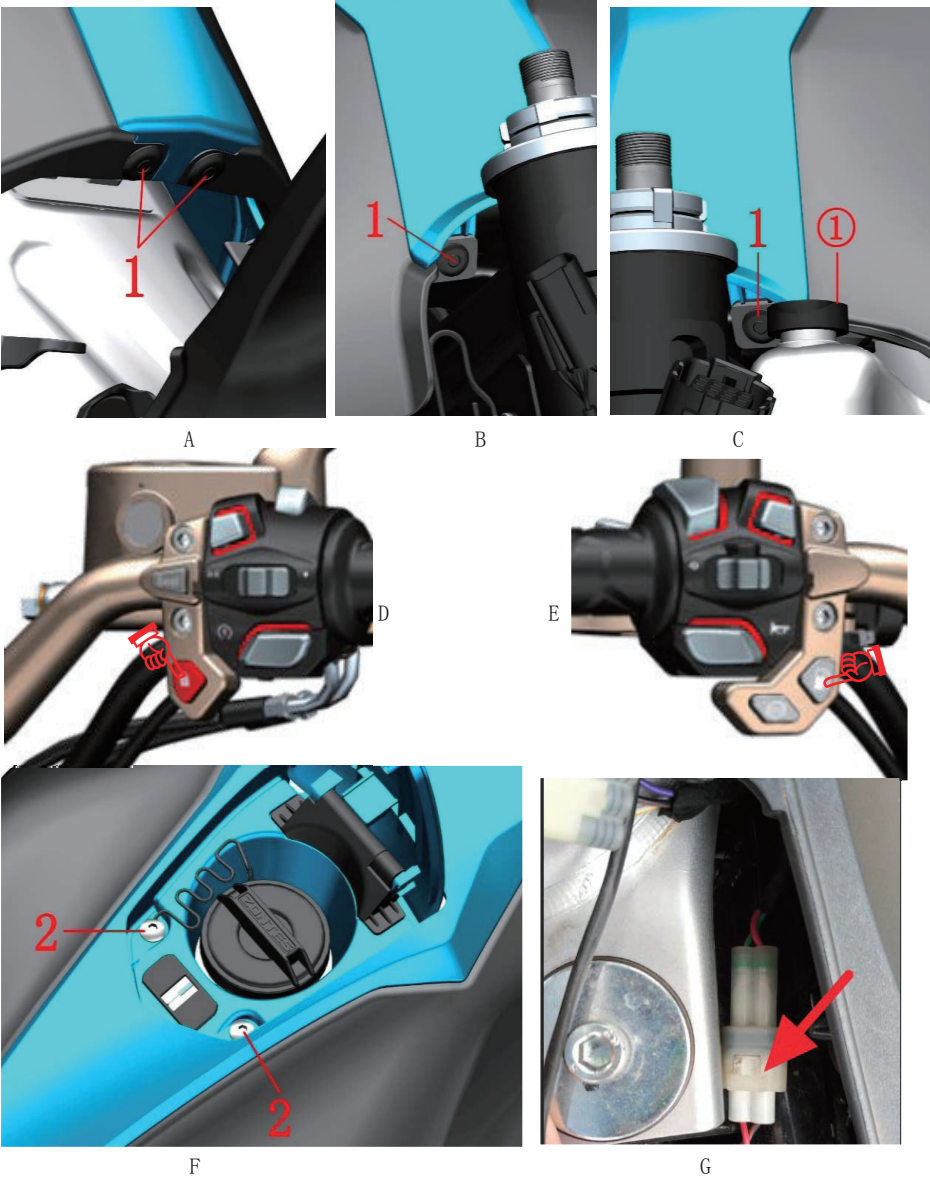


Fig.1 FUEL TANK COVER COMPONENT		Fuel tank middle cover component		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1224100-010000	ZT250-S expansion nail		4	
2	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)		2	



PROCEDURE:

- Middle cover assembly

Use a small Phillips screwdriver to push down the center of the expansion pin (shown in Figure c) and remove the expansion pin(1) from the rear of the middle cover assembly (Figure A).

Turn the front of the car to the left and remove the expansion pin(1) on the right side of the front of the middle cover (Figure B).

Turn the front of the car to the right, open the sub tank cover and remove the expansion pin(1) on the left side of the front part of the middle cover (Fig. C).

Short press the unlock button "  " (Fig. D). After the power-on self-test is completed, short press "  " (Fig. E) to open the fuel tank cover.

Remove the bolt(2) (Figure F).

Grasp the head of the middle cover assembly and pull it up; grasp the tail of the middle cover assembly and pull it up.

Locate the fuel tank lock cable plug (Figure G) on the right side cover and the rear of the tank liner and remove the middle cover assembly.

CAUTION:

- The material should be protected during the disassembly process to prevent damage to the paint surface.
- When removing the buckle, pay attention to the strength to prevent damage to the buckle.
- Figure a is the unmounted state; Figure b is the assembled state; Figure c is the disassembled state.



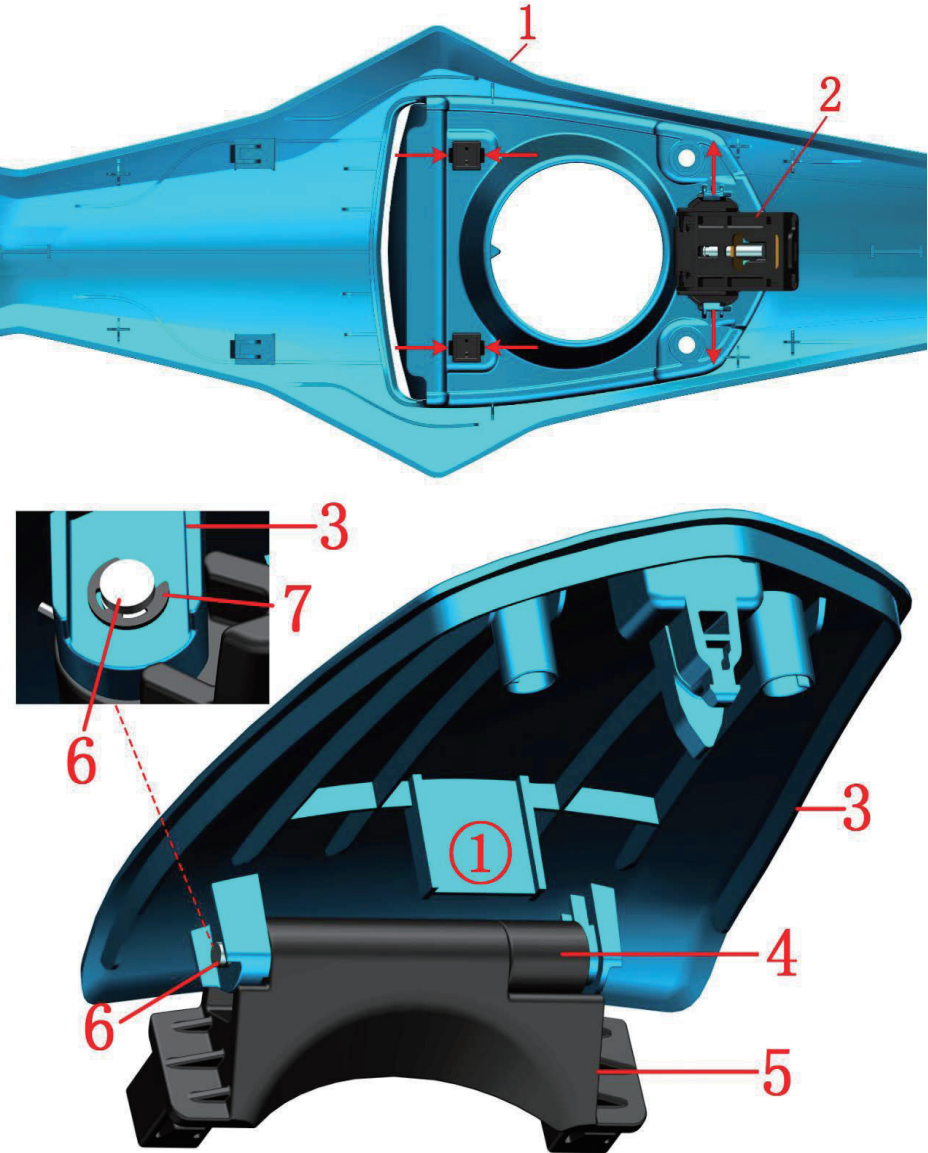


Fig.2 FUEL TANK COVER COMPONENT		Fuel tank cover, fuel tank cover, fuel tank lock	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	4044201-018064	ZT310-R fuel tank cover (bright blue)	1	blue
	4044201-018041	ZT310-R fuel tank cover (bright green)		green
	4044201-018061	ZT310-R fuel tank cover (bright purple)		purple
	4044201-018035	ZT310-R fuel tank cover (titanium matte)		black
	4044201-018011	ZT310-R fuel tank cover (bright red)		red
2	1184200-002000	ZT310 electronic fuel tank lock	1	
3	4044201-019064	ZT310-R fuel tank cover (bright blue)	1	blue
	4044201-019041	ZT310-R fuel tank cover (bright green)		green
	4044201-019061	ZT310-R fuel tank cover (bright purple)		purple
	4044201-019035	ZT310-R fuel tank cover (titanium matte)		black
	4044201-019011	ZT310-R fuel tank cover (bright red)		red
4	1224100-014000	ZT250-S fuel tank cover rotary damping	1	
5	1274100-021000	ZT250-S fuel tank cover rotating bracket	1	
6	1274100-090000	ZT250-S fuel tank cover rotating shaft	1	
7	1260100-215000	ZT310— T circlip	1	【1】

PROCEDURE:

- fuel tank lock
Use a flat-blade screwdriver to carefully pry the ends of the middle cover and remove the fuel tank lock(2), taking care to prevent damage to the buckle.
- Fuel tank cover assembly
Use a needle-nose pliers to clamp the tab of the swivel bracket(5) with a slight force. Remove the cover assembly and take care to prevent damage to the buckle.
Remove the circlip(7) on the rotating shaft(6) ; the fuel tank cover rotating bracket(5) included circlip(7).
Remove the rotating shaft and separate the rotating bracket(5) and the damper(4).

CAUTION:

- The material should be protected during the disassembly process to prevent damage to the paint surface.
- When removing the buckle, pay attention to the strength to prevent damage to the buckle.
- Be careful not to lose your own spring when removing the swivel bracket.
- When change fuel tank cover, pay attention to whether the length of the process clip① is too long. If it is too long, be sure to cut it short.
- 【1】 The fuel tank cover rotating bracket(5) included circlip(7).Just for after-sales.

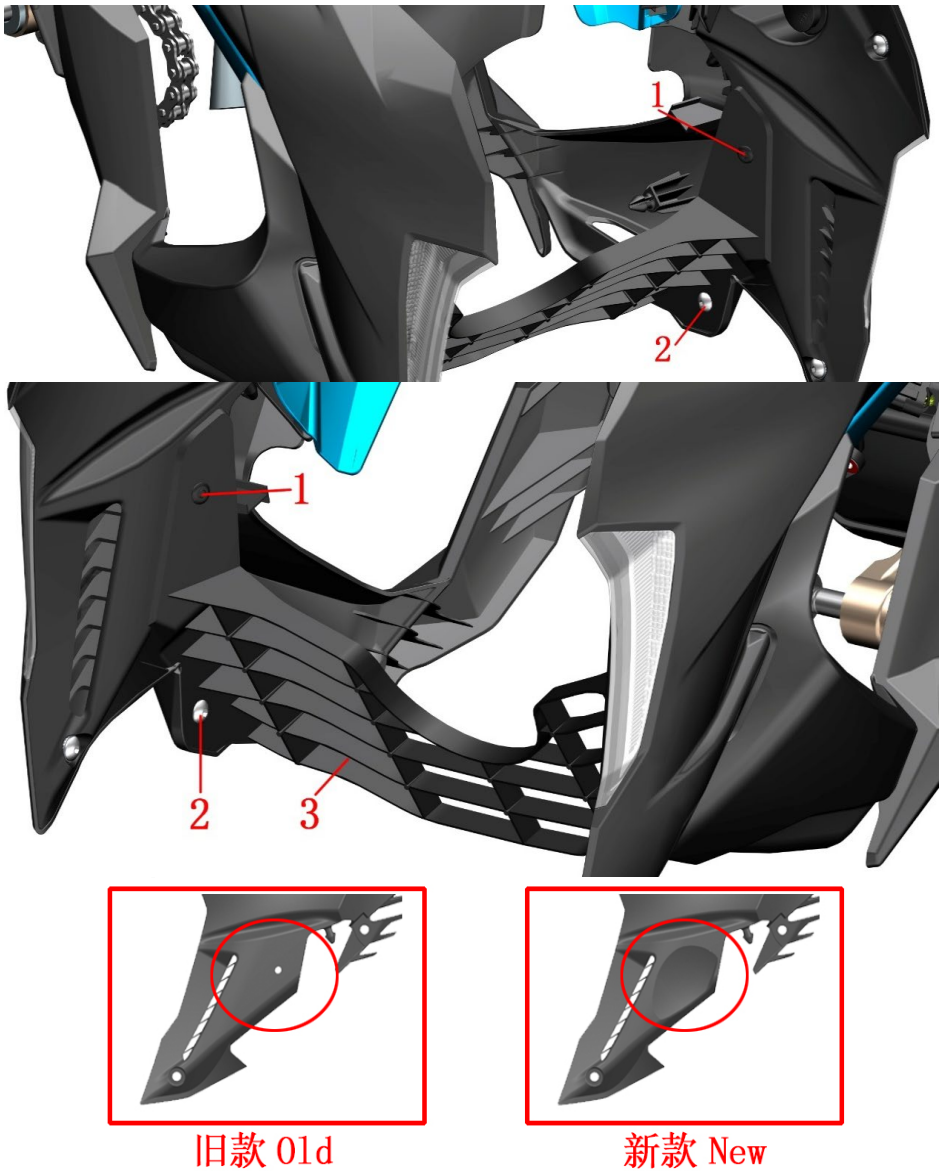


Fig.3 FUEL TANK COVER COMPONENT		Decorative cover grill		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1224100-010000	ZT250-S expansion nail		2	
2	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)		2	
3	1224200-053000	ZT310-R decorative cover grill		1	

PROCEDURE:

- Furniture cover grille
- Remove the expansion screw(1) and the bolt(2).
- Remove the decorative cover grille in one hand, and grasp the bottom of the fuel tank trim cover with one hand and pull it out slightly, and remove the trim cover grille (3).
- Starting in June 2021, the expansion nails and bolt mounting holes of the decorative cover grille have been removed from the rear cover of the new fuel tank decorative cover, and the decorative cover grille has been removed for subsequent production motorcycles.

CAUTION:

- The material should be protected during the disassembly process to prevent damage to the paint surface.
- Figure a is the unmounted state; Figure b is the assembled state; Figure c is the disassembled state.



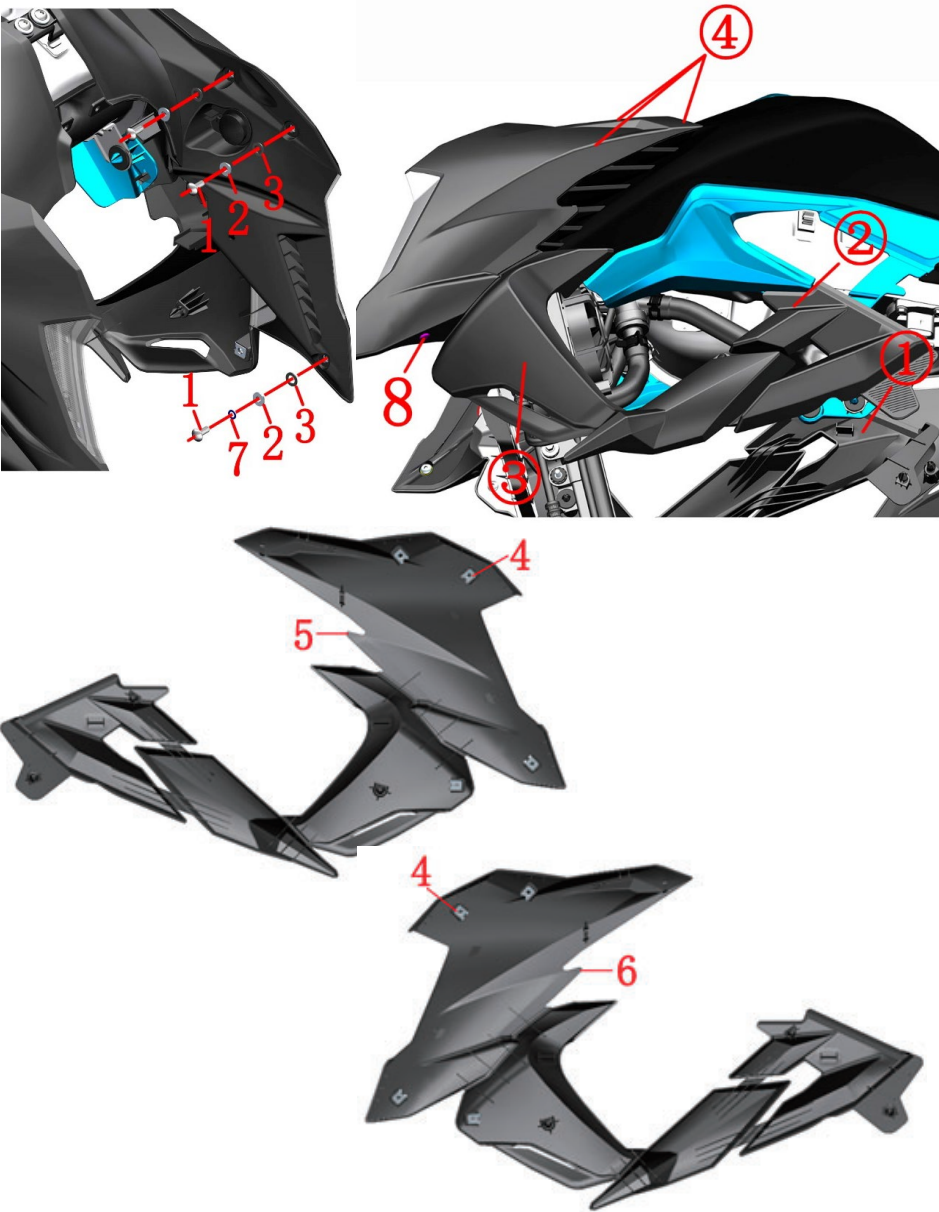


Fig.4 FUEL TANK COVER COMPONENT		Fuel tank trim cover component		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	6		
2	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5	6		
3	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)	6		
4	1251300-063093	Splint M6×11×15 (environmental color)	8		
5		ZT310-R fuel tank left decorative cover	1		
6		ZT310-R fuel tank right decorative cover	1		
7	1251500-081000	Non-standard flat mat φ13×φ8.2×1.5(environmental color)	2	【1】	
8	1224100-010000	ZT250-S expansion nail	2		

PROCEDURE:

● Left tank trim cover

Remove the bolts(1) separately;
Remove the bushing(2) and the cushion rubber(3).
Remove the expansion screw (8), Pull out in the order①-②-③ and pull out the trim cover(5).
Press④ with one hand and push the trim cover forward to remove the left trim cover (5).
Remove the splint(4) from the left trim cover(5).

● Right tank trim cover

Remove the right trim cover(6) by removing the left trim cover.

CAUTION:

- The left and right side covers and cushions must be removed in advance.
- The material should be protected during the disassembly process to prevent damage to the paint surface. The trim cover is long and should be handled or held by both hands during disassembly or assembly.
- When assembling, first fasten the ④ buckles, then install the staples in the order of ③-②-①.
- 【1】 Increase non-standard flat mat(7) at the bottom mounting point of the left&right fuel tank decorative cover from 16 Oct. 2019.



Fig.5 FUEL TANK COVER COMPONENT		Fuel tank trim cover rear shell component	CHK ADJ	
NO.	PART NO.	PART NAME	QTY	
1	1224200-013000	ZT310-R fuel tank left decorative cover back shell	1	
2	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)	10	
3	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5	10	
4	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	10	
5	1251300-063093	Splint M6×11×15 (environmental color)	4	
6	1174200-004000	ZT310-R front left turn signal	1	
7	1184200-100000	ZT310 dual-port USB charging cable	1	dual-port
	1184200-014000	ZT310-R universal USB charging cable		single port
8	1244100-015000	ZT250-S adjustment nut pad	1	
9	1224200-012000	ZT310-R fuel tank right decorative cover back shell	1	
10	1174200-005000	ZT310-R front right turn signal	1	

PROCEDURE:

● Left tank trim cover back shell assembly

Locate the left turn signal plug and press the limit buckle to pull it out. Locate the USB charging cable plug. Remove the 2 bolts(4) of the left turn signal(6) and remove the bushing(3) and the cushion rubber(2). Remove the left turn signal. Remove the splint(5) from the rear case.

Remove the other 3 bolts(4) from the rear cover of the left trim cover and remove the bushing(3) and cushion rubber(2). Remove the left rear housing assembly.

Remove the nut 1 that comes with the USB charging cable and remove the rubber pad(8). Remove the USB charging cable(7) from the rear case(1).Since Oct.16, 2018 cancel ubber pad(8).

● Right tank trim cover back shell assembly

Locate the right turn signal plug and press the limit buckle to pull it out.

Remove the 2 bolts(4) of the right turn signal(10) and remove the bushing(3) and the cushion rubber(2). Remove the right turn signal. Remove the splint(5) from the rear case.

Remove the other 3 bolts(4) from the rear cover(9) of the right trim cover, and remove the bushing(3) and the cushion rubber(2). Remove the right decorative cover back cover(9).

CAUTION:

● Do not pull the cable directly when unplugging the connector. The cable should not be bent or entangled excessively during assembly.

● Pay attention to the alignment when assembling the USB charging cable, as shown on the right.

● When removing the turn signal, the transparent lamp cover should be protected to prevent scratches.



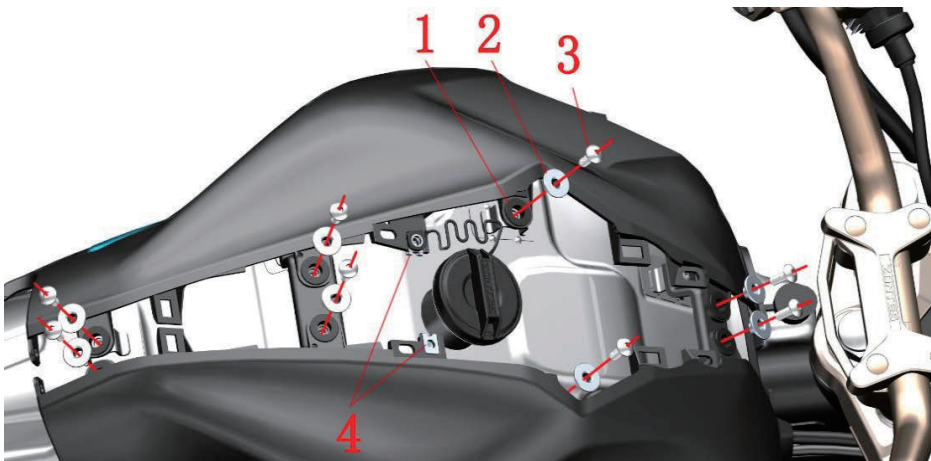


Fig.6 FUEL TANK COVER COMPONENT		Fuel tank cover component1	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1244100-004000	ZT250-S Flanging bushing buffer	8	
2	1274100-007000	ZT250-S flanging sleeve (φ6.4×φ9×6+φ20×2)	8	
3	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	8	
4	1251300-063093	Splint M6×11×15 (environmental color)	8	
5	1244100-002000	ZT250-S side cover round glue	2	
6	1224200-066000	ZT310PKE external antenna mount	1	

PROCEDURE:

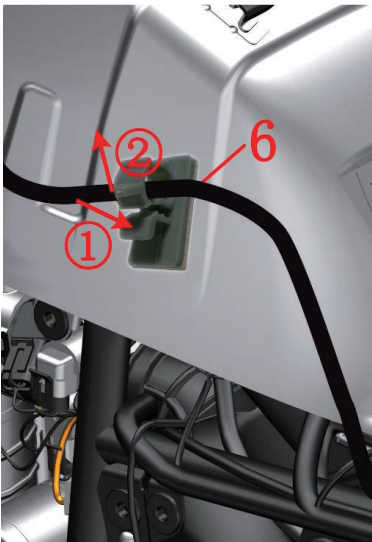
●Fuel tank cover assembly

Remove the 4 bolts(3) of the left tank cover and remove the bushing(2).

Pull out the parallel antennas at ① and ② respectively to find the external antenna mount(6). Press ③ and then pull the ④ toward the arrow to remove the PKE cable(6). Then remove the left Fuel tank cover assembly.

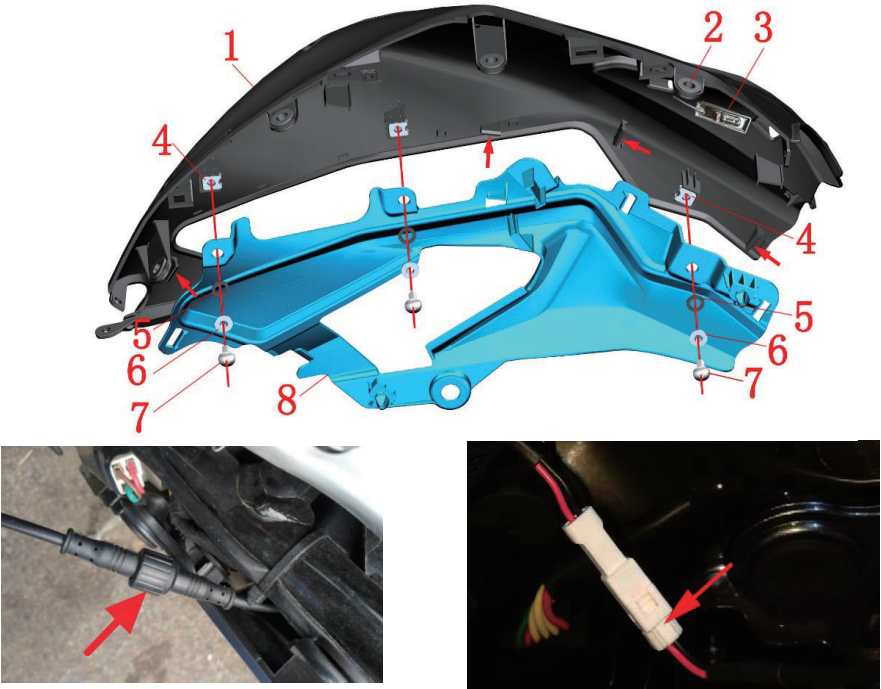
Remove the splint(4) and the side cover round(5) from the left Fuel tank cover assembly.

Follow the steps above to remove the right Fuel tank cover assembly, as well as the splint and side cover round.



CAUTION:

- The left and right side covers, the middle cover assembly and the seat cushion must be removed in advance.
- The material should be protected during the disassembly process to prevent damage to the paint surface.
- When removing and installing the staples, use parallel force to prevent damage to the staples.



Old state

New states

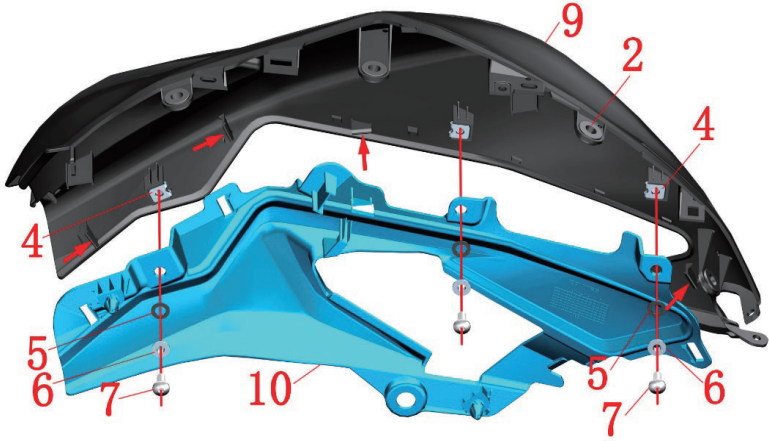


Fig.7 FUEL TANK COVER COMPONENT		Fuel tank cover component2	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	4044201-033052	fuel tank left cover upper part (iron grey)	1	blue
	4044201-033051	fuel tank left cover upper part (dark gray)		【1】
	4044201-033021	fuel tank left cover upper part (bright black)		black
2	1244100-004000	ZT250-S Flanging Bushing Buffer	8	
3	1184200-041000	310PKE external antenna (long)	1	Old state
	1184200-053000	ZT310PKE external single antenna		New states
4	1251300-063093	Splint M6×11×15 (environmental color)	6	
5	1244100-052000	Cuff bushing cushioning rubber (φ8.5×φ14×1)	6	
6	1274100-057095	Flanging bushing φ6.2×φ8.4×3.5+φ14×1.5	6	
7	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	6	
8	4044201-016064	fuel tank left cover lower part (bright blue)	1	blue
	4044201-016041	fuel tank left cover lower part (bright green)		green
	4044201-016061	fuel tank left cover lower part (bright purple)		purple
	4044201-016051	fuel tank left cover lower part (dark gray matte)		black
	4044201-016011	fuel tank left cover lower part (bright red)		red
9	4044201-034052	fuel tank right cover upper part (iron grey)	1	blue
	4044201-034051	fuel tank right cover upper part (dark gray)		【2】
	4044201-034021	fuel tank right cover upper part (bright black)		black
10	4044201-017064	fuel tank right cover lower part (bright blue)	1	blue
	4044201-017041	fuel tank right cover lower part (bright green)		green
	4044201-017061	fuel tank right cover lower part (bright purple)		purple
	4044201-017051	fuel tank right cover lower part (dark gray matte)		black
	4044201-017011	fuel tank right cover lower part (bright red)		red

PROCEDURE:

● Fuel tank cover assembly

Remove the 3 bolts(7) from the left Fuel tank cover assembly and remove the bushing(6) and cushion rubber(5). Slightly push the snap on the upper part of the left cover(1) to remove the lower part of the left cover(8). Remove the cushion rubber(2) and the splint(4)from the upper part(1) of the left cover.

Locate the PKE external antenna(3) cable connector on the left side of the vehicle and unscrew the nut at the arrow indication. Remove the PKE external antenna from the upper part of the left trim cover. After slightly heating with a heat gun, tear off the double-sided tape and clean the residual glue.

Remove the right cover upper part(9) and the right cover lower part(10) as described above.

CAUTION:

- 【1】 and 【2】 is dark gray bright green/bright purple/bright red for the car.
- The new and old states PKE external antenna cannot be universal.

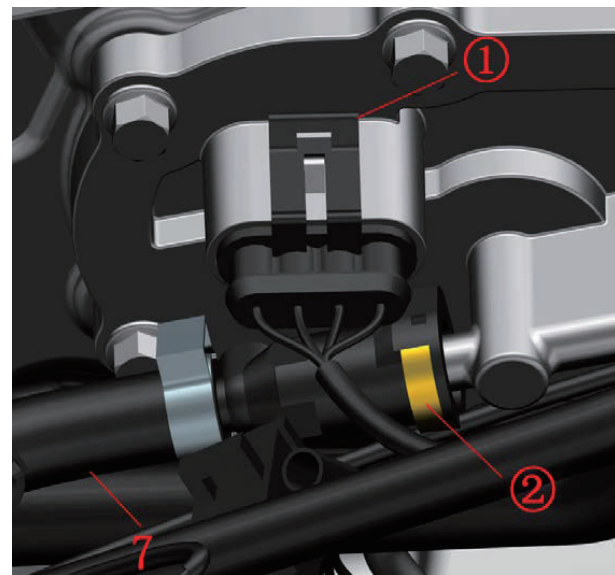
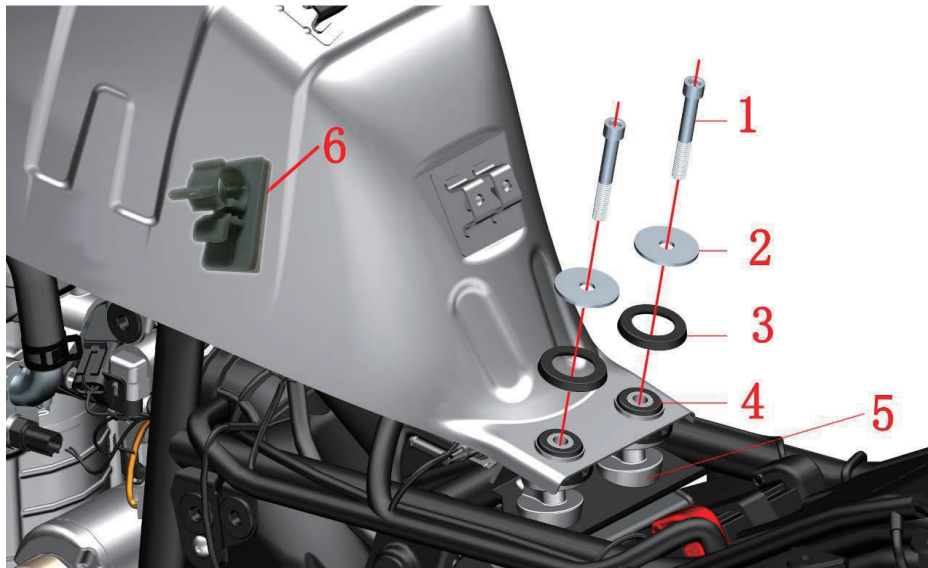


Fig.1 TANK LINER COMPONENT		Tank liner component		CHK	CAUTION
NO.	PART NO.	PART NAME	QTY	ADJ	
1	1250205-043093	GB70.1M8×55 (environmental color)	2		
2	1251900-028093	ZT250-R fuel tank flat pad φ9×φ37.5×2	2		
3	1244100-020000	ZT250-S fuel tank pressure	2		
4	1244100-053000	ZT250-S second generation fuel tank gasket	2		
5	1274100-080000	ZT250-R cushion fixing block	1		
6	1224200-066000	ZT310PKE external antenna mount	1		
7	1050954-006000	ZT250-R EFI High Pressure Tubing Sub-assembly	1		

PROCEDURE:

● Tank liner assembly

Remove the bolt(1) with a hexagonal tool; remove the gasket(2) and press the rubber(3).

Lift the tail of the tank inner assembly and remove the rubber(4) and seat cushion(5).

Pull the main harness limit card① out and pull the plug down.

After removing the antenna fixing block(6) from the inner liner assembly, clean the remaining glue.

Locate the limit retaining ring② on the high-pressure tubing sub-assembly(7) and pull it out while pressing hard.

Continue to raise the tank liner assembly, clamp the tube clamp on the snorkel with pliers in the direction of the arrow, and remove the vent tube.

Swing the tank liner assembly slightly left and right while pulling it back obliquely upwards.

CAUTION:

● The seat cushion, side cover, fuel tank cover, etc. must be removed in advance.

● When removing the high-pressure oil pipe, be sure to wait until the engine and muffler are completely cooled before operating to prevent accidental ignition of the fuel and cause fire.

● Fireworks, answering or dialing should be strictly prohibited near the car-breaking site to prevent accidents.

● A small amount of fuel leakage is required when the high-pressure oil pipe sub-assembly is pulled out, and the fuel should be prevented from dripping to the outside of the engine or the muffler.

● It is recommended to use the oil pump to pump out the fuel or consume the fuel before disassembling the tank assembly.

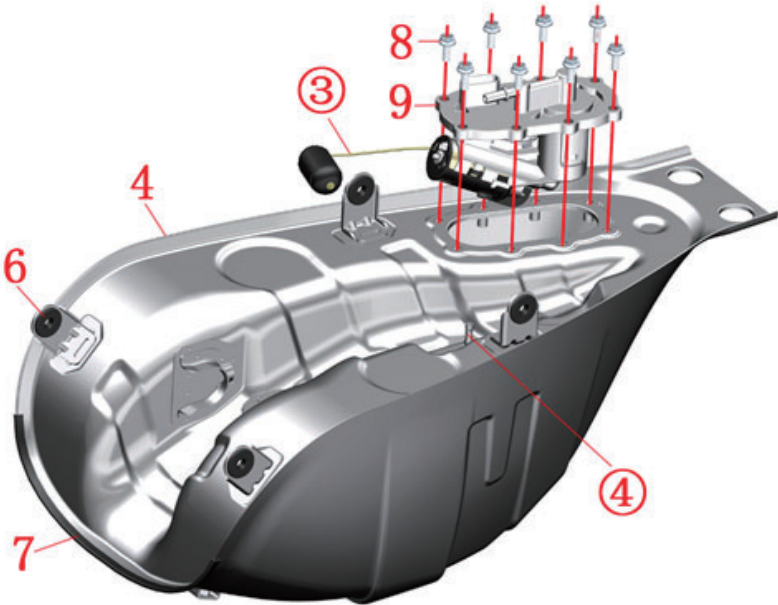


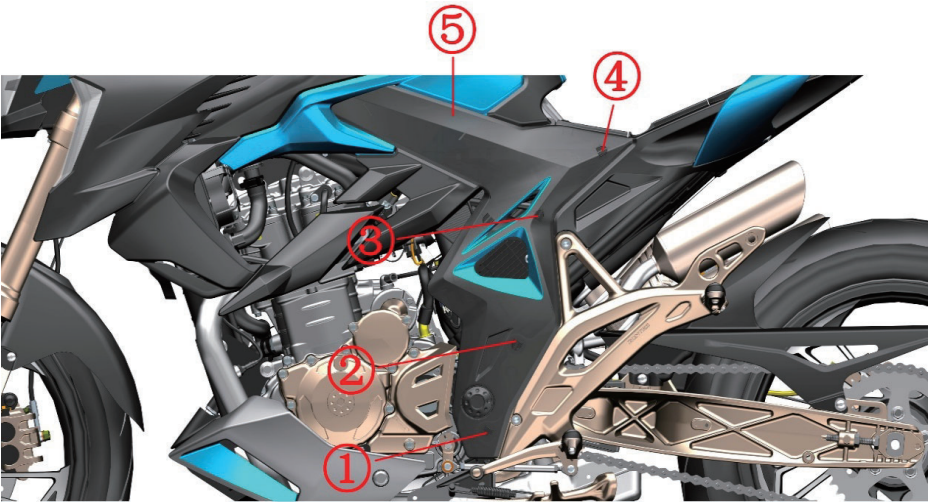
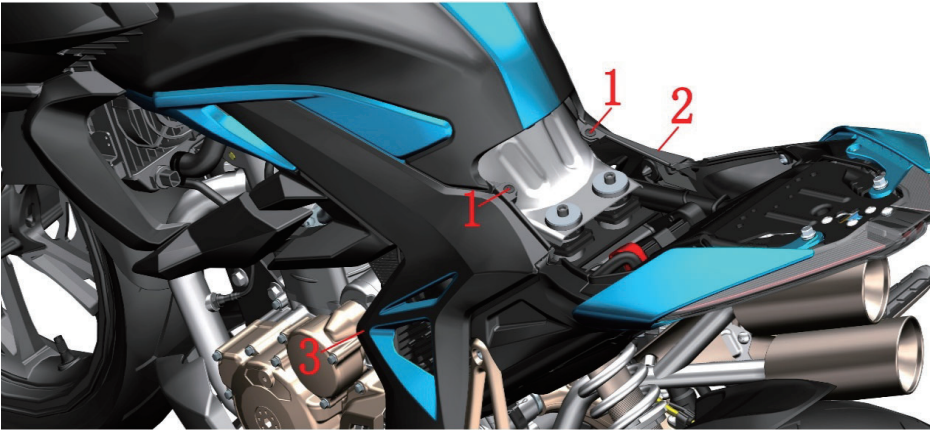
Fig.2 TANK LINER COMPONENT		Tank liner	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)	4	
2	1274200-014000	ZT310-R fuel tank cover rear mounting bracket	1	
3	1224100-033000	ZT250-S threaded fuel tank cap	1	
4	4034200-001000	ZT310-R fuel tank liner	1	
5	1274200-013000	ZT310-R fuel tank cover front mounting bracket	1	
6	1244100-002000	ZT250-S side cover round glue	4	
7	1240300-021000	HJ125-6 shroud glass strip (1.5m)	0.17	
8	1250105-137093	GB5789M6×16 (environmental color)	8	
9	1050954-018000	T02 built-in fuel pump -300	1	

PROCEDURE:

- Fuel tank cover bracket
Remove the bolts(1) separately, and remove the tank cover to install the bracket(2) and the front bracket(5).
- Fuel tank cap
Pinch① by hand to remove the fuel tank cap(3) counterclockwise. Be careful not to pull the nylon cord② hard.
- Adhesive strip
Pull the strip(7) off the end of the strip by hand.
- Side cover round glue
Remove the side cover round rubber(6) from the tank liner(4).
- Fuel pump
After the Tank liner assembly is placed upside down, remove the bolts(8) with a sleeve.
When the fuel pump(9) is removed, the float connecting rod③ cannot be bent or bent to avoid inaccurate oil display.

CAUTION:

- Before removing the Tank liner assembly, it is recommended to use the oil pump to pump out the fuel or dissipate the fuel before disassembling.
- Fireworks, answering or dialing should be strictly prohibited near the car-breaking site to prevent accidents.
- Reverse the Tank liner assembly When disassembling the fuel pump, be sure to check that the fuel tank cap is tightened to prevent the remaining fuel from overflowing from the fuel tank port; the vent pipe 4 may have a small amount of fuel overflow when the fuel tank cap is turned back.
- When reassembling the fuel pump, be sure to clean the joint surface of the fuel pump sealant and the tank liner. When locking the bolt, the position should be locked to ensure uniform deformation of the seal gasket.
- When assembling the fuel tank cap, be careful to rotate 1 to the position shown in the figure. In other positions, it may interfere with the process clip of the fuel tank cover.



R310
SUPER MOTORCYCLE
R310
SUPER MOTORCYCLE

Stop
selling

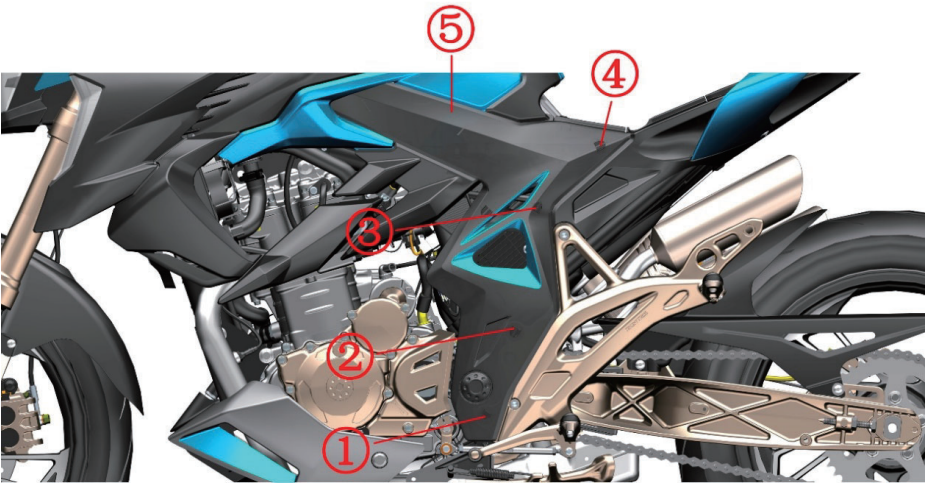
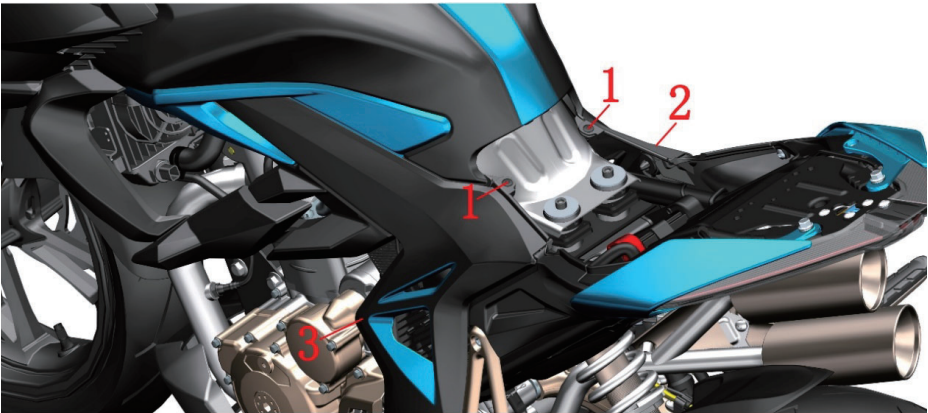
Fig.1 SIDE COVER COMPONENT		SIDE COVER COMPONENT(Old applique)	CHK ADJ	
NO.	PART NO.	PART NAME	QTY	
1	1224100-010000	ZT250-S Expansion nail	2	
2	4044201-027052	ZT310-R Right side cover (iron grey)	1	blue
	4044201-088051	ZT310-R Right side cover (dark grey bright blue)		bright blue
	4044201-084051	ZT310-R Right side cover (dark grey bright green)		green
	4044201-080051	ZT310-R Right side cover (dark grey bright purple)		purple
	4044201-092051	ZT310-R Right side cover (dark grey matte)		black
	4044201-084011	ZT310-R Right side cover (dark grey bright red)		bright red
3	4044201-026052	ZT310-R Left side cover (iron grey)	1	blue
	4044201-087051	ZT310-R Left side cover (dark grey bright blue)		bright blue
	4044201-083051	ZT310-R Left side cover (dark grey bright green)		green
	4044201-079051	ZT310-R Left side cover (dark grey bright purple)		purple
	4044201-091051	ZT310-R Left side cover (dark grey matte)		black
	4044201-083011	ZT310-R Left side cover (dark grey bright red)		bright red

PROCEDURE:

- Side cover assembly
Use a small Phillips screwdriver to press down on the center of the expansion screw and remove the expansion screw(1).
Pull out the gap by hand and pull it out. Pull out the ①-②-③ staples first.
Hold the front end of the side cover with one hand and grasp the front part of the skirt with one hand, and then pull the staples at the side cover ④ out.
Press the ⑤ points in one hand, grasp the rear part of the side cover with one hand, and then pull backwards with force to remove the side cover from the fuel tank trim cover.

CAUTION:

- When inserting, firstly insert the latch of the head of the side cover→the buckle that buckles at⑤ → install the staples by④-①; finally install the expansion screw.
- The side cover already contains applique.Old applique side cover will stop selling ,and it's recommended to buy a new stripes applique or a new side cover(the part no. ples see next page) when replacing the side cover.




R310

1210342-473000 ZT310-R right side cover applique (black/stripes/R310)

R310

1210342-474000 ZT310-R left side cover applique (black/stripes/R310)

Fig.2 SIDE COVER COMPONENT		SIDE COVER COMPONENT(New stripes applique)	CHK ADJ	
NO.	PART NO.	PART NAME	QTY	
1	1224100-010000	ZT250-S Expansion nail	2	
2	4044201-460052	Right side cover (iron grey/stripes applique /R310)	1	blue
	4044201-457051	Right side cover (dark grey bright blue/stripes applique /R310)		bright blue
	4044201-456051	Right side cover (dark grey bright green/stripes applique /R310)		green
	4044201-454051	Right side cover (dark grey bright purple/stripes applique /R310)		purple
	4044201-458051	Right side cover (dark grey matte/stripes applique /R310)		black
	4044201-455051	Right side cover (dark grey bright red/stripes applique /R310)		bright red
3	4044201-459052	Left side cover (iron greyt/stripes applique /R310)	1	blue
	4044201-452051	Left side cover (dark grey bright blue/stripes applique /R310)		bright blue
	4044201-451051	Left side cover (dark grey bright green/stripes applique /R310)		green
	4044201-449051	Left side cover (dark grey bright purple/stripes applique /R310)		purple
	4044201-453051	Left side cover (dark grey matte/stripes applique /R310)		black
	4044201-450051	Left side cover (dark grey bright red/stripes applique /R310)		bright red

PROCEDURE:

●Side cover assembly

Use a small Phillips screwdriver to press down on the center of the expansion screw and remove the expansion screw(1).

Pull out the gap by hand and pull it out. Pull out the ①-②-③ staples first.

Hold the front end of the side cover with one hand and grasp the front part of the skirt with one hand, and then pull the staples at the side cover ④ out.

Press the ⑤ points in one hand, grasp the rear part of the side cover with one hand, and then pull backwards with force to remove the side cover from the fuel tank trim cover.

CAUTION:

●When inserting, firstly insert the latch of the head of the side cover→the buckle that buckles at⑤ →install the staples by④-①; finally install the expansion screw.

●The side cover already contains applique.Old applique(see previous page) will stop selling ,and it's recommended to buy a new stripes applique or a new side cover when replacing the side cover.

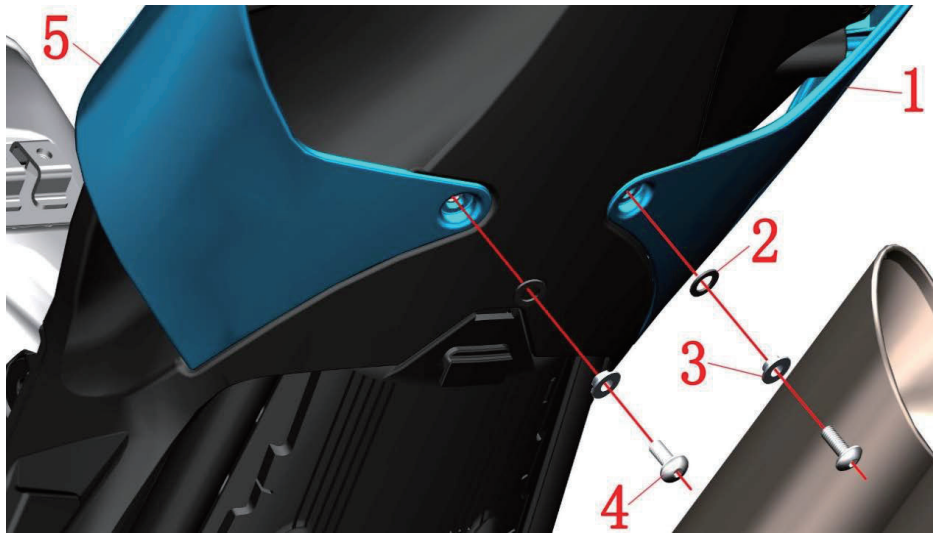
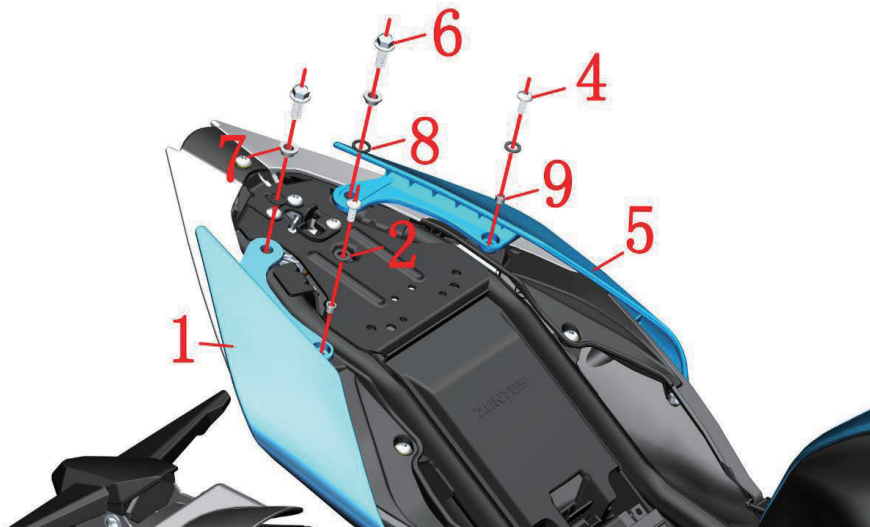


Fig.1 REAR COVER COMPONENT		Rear cover trim cover component	CHK ADJ	CAUTION
NO.	PART NO.	PART NAME	QTY	
1		ZT310-R Rear cover right trim cover (bright blue)	1	blue
		ZT310-R Rear cover right trim cover (bright green)		green
		ZT310-R Rear cover right trim cover (bright purple)		purple
		ZT310-R Rear cover right trim cover (bright black)		black
		ZT310-R Rear cover right trim cover (bright red)		bright red
2	1244100-052000	Flange bushing buffer (φ8.5×φ14×1)	4	
3	1274100-057095	Flanged bush φ6.2×φ8.4×3.5+φ14×1.5	2	
4	1251100-102000	Non-standard bolt M6×16 (stainless steel)	4	
5		ZT310-R Rear cover left trim cover (bright blue)	1	blue
		ZT310-R Rear cover left trim cover (bright green)		green
		ZT310-R Rear cover left trim cover (bright purple)		purple
		ZT310-R Rear cover left trim cover (bright black)		black
		ZT310-R Rear cover left trim cover (bright red)		bright red
6	1250105-142093	GB5789M8×20 (environmental color)	2	
7	1251700-058093	Flange bushing φ8.2×φ11×4.5+φ16×1.5	2	
8	1240300-071000	Flange bushing buffer (φ11×φ16×1)	2	
9	1274100-018000	ZT250-S Muffler anti-hot plate bushing	2	



PROCEDURE:

●Rear cover left trim cover

Remove the bolt(4) on the bottom left side and remove the bushing(3) and cushion rubber(2).

Remove the upper left bolt(4) and remove the cushion(2) and bushing(9).

Hold the left rear trim cover(1) with one hand, remove the upper left bolt(6) with one sleeve, and remove the bushing(7) and cushion rubber(8).

Remove the rear cover left trim cover(1).

●Rear cover right trim cover

Remove the rear cover right trim cover(5) as described above.

CAUTION:

●Remove side covers and seat cushions in advance.

●The material should be protected during discomponent to prevent damage to the paint.



Fig.2 REAR COVER COMPONENT		Rear cover interior trim cover component		CHK	CAUTION
				ADJ	
NO.	PART NO.	PART NAME		QTY	
1	1224100-010000	ZT250-S Expansion nail		2	
2	1251100-102000	Non-standard bolt M6×16 (stainless steel)		2	
3	1274100-057095	Flanged bush φ6.2×φ8.4×3.5+φ14×1.5		2	
4	1244100-052000	Flange bushing buffer (φ8.5×φ14×1)		2	
5	1224200-095000	ZT310-R Rear cover interior left trim cover		1	【1】
6	1251200-033093	Non-standard self-tapping screws ST4.2×12		2	
7	1224200-096000	ZT310-R Rear cover internal right trim cover		1	【2】
8	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)		2	
9	1251300-063093	plywood M6×11×15 (environmental color)		2	
10	1184200-042000	310PKE External Antenna (Short)		1	【3】
11	1224100-037000	0 flame retardant tie (black 3.6×295)		1	

PROCEDURE:

●Rear cover left interior trim cover

Use a small Phillips screwdriver to press down the center of the expansion screw(1) (shown in picture c) and remove it.

Remove the bolt(2) and remove the bushing(3) and cushion rubber(4).

Remove the bolt(8) from the bottom left of the cover.

Remove the self-tapping screws(6). Remove the cover left interior trim cover component.

Turn to the back and remove the plywood(9) from the end cover left interior trim cover(5).

●Front cover right interior trim cover

Remove the rear cover right interior trim cover(7) as described above.

●PKE short antenna

Cut the tie(11), find the antenna connector, unscrew the nut(3) and pull it out. Separate the PKE short antenna head from the end cover. After heating with a hot air gun, remove the double-sided tape and clean the residue.

CAUTION:

●Remove the side cover, seat cushion, and cover decoration cover in advance.

●The material should be protected during discomponent to prevent damage to the paint.

●Picture a is not mounted; Picture b is component; Picture c is disassembled.

●When assembling self-tapping screws(6), it must be perpendicular to mounting surface①, otherwise it will be damaged②.

●【1】 and 【2】 In mid- April, 2018 change for not roast a paint, at the same time the roasted paint status stop production.If your vehicle for roast a paint must buy(5)and(7) to replace.

●【3】 Just for old state PKE after-sales.The new states PKE do not use external antenna(short) .

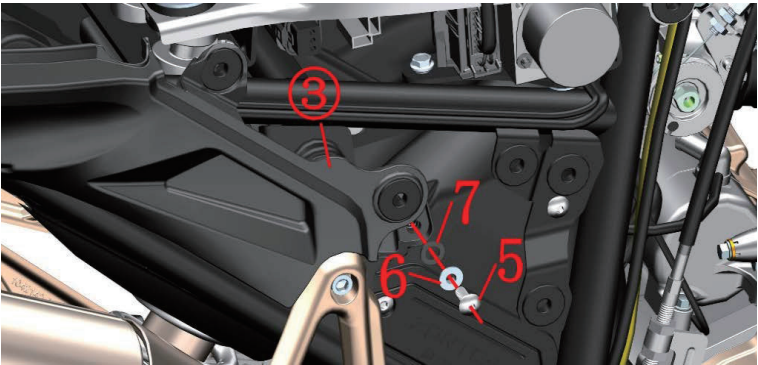
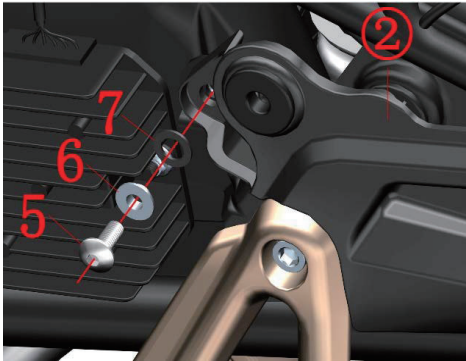
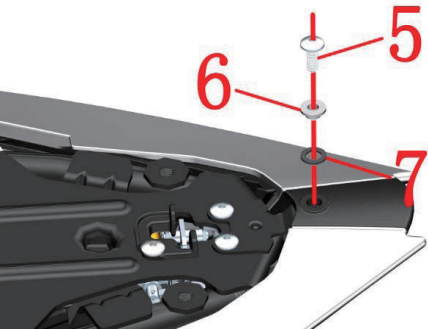


Fig.3 REAR COVER COMPONENT		Rear cover tail light component 1		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	4044201-029052	ZT310-R Rear cover mudguard Installation Cover (Iron Grey)	1	blue	
	4044201-029021	ZT310-R Rear cover mudguard mounting cover (bright black)		black	
	4044201-029051	ZT310-R Rear cover fender cover (dark bright grey)		【1】	
2	1251100-122093	Non-standard bolt M8×16 (environmental color)	4		
3	1251700-058093	Flange bushing φ8.2×φ11×4.5+φ16×1.5	4		
4	1240300-071000	Flange bushing buffer (φ11×φ16×1)	4		
5	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	3		
6	1274100-057095	Flanged bush φ6.2×φ8.4×3.5+φ14×1.5	3		
7	1244100-052000	Flange bushing buffer (φ8.5×φ14×1)	3		

PROCEDURE:

- Rear cover mudguard mounting cover
Find and remove the plug connector for the rear lamps.
Push the buckle① on the mounting cover(1) forward and remove it. Pay attention to efforts.
Remove the 4 bolts(2) and remove the bushing(3) and pad(4).
Remove the bolts(5) on the upper part of the rear cover lamp component and remove the bushing(6) and pad(7).
Remove the bolt(5) at the front left end of the cover and remove the bushing(6) and the pad(7).
Remove the bolt (5) at the front right end of the cover and remove the bushing(6) and pad(7).
Remove the② and ③ clips respectively and remove the rear cover component.

CAUTION:

- Remove the side cover, seat cushion, and cover decoration cover in advance.
- The material should be protected during discomponent to prevent damage to the paint.
- Use a parallel force to remove the staples to prevent damage to the staples. At the same time should pay attention to efforts.
- 【1】 is dark gray bright blue/bright green/bright purple/bright red for the car.

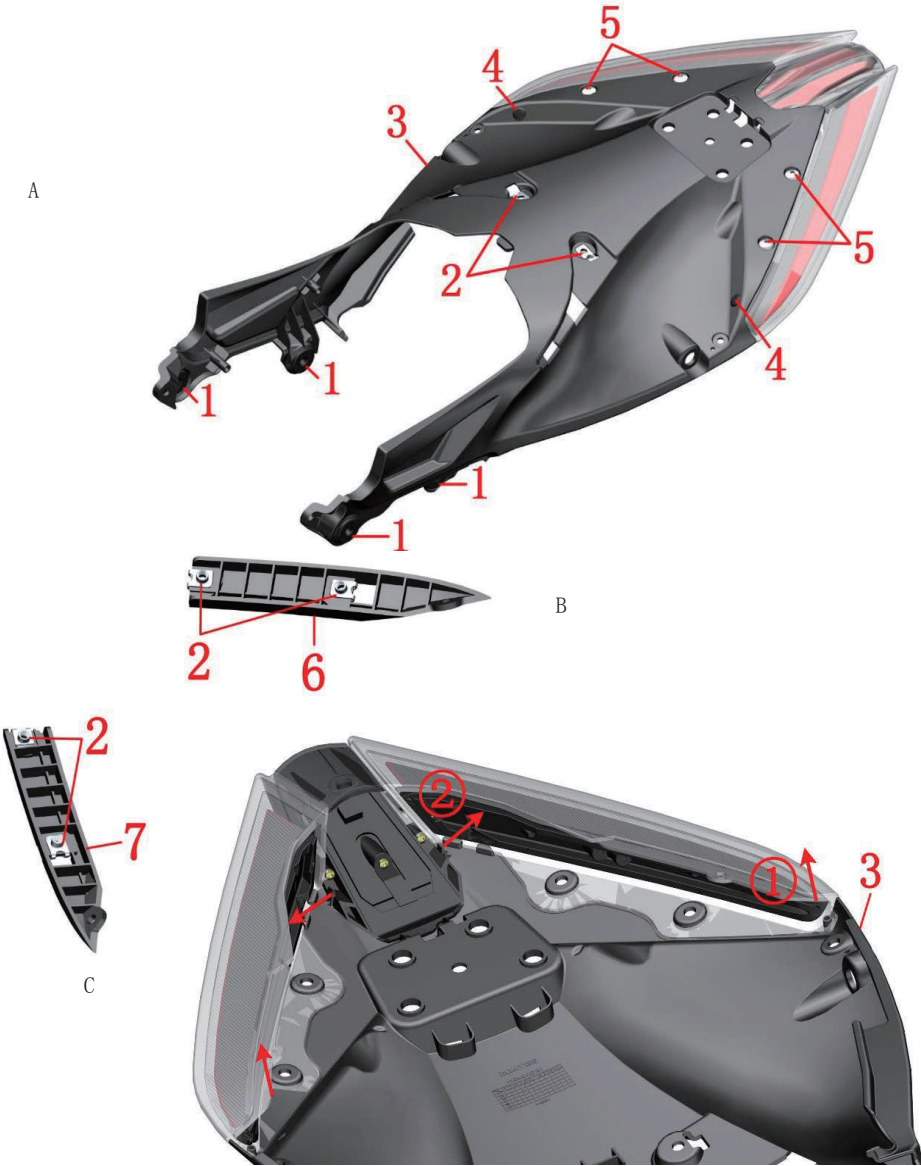


Fig.4 REAR COVER COMPONENT		Rear cover taillight component 2	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1244100-002000	ZT250-S Side cover round rubber	4	
2	1251300-063093	plywood M6×11×15 (environmental color)	6	
3		ZT310-R Rear cover (iron grey)	1	blue
		ZT310-R Rear cover (dark bright grey)		【1】
		ZT310-R Rear cover (dark bright black)		black
4	1224100-010000	ZT250-S Expansion nail	2	
5	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	4	
6	1224200-054000	ZT310-R Taillight left mounting plate	1	
7	1224200-056000	ZT310-R Taillight right mounting plate	1	

PROCEDURE:

- Rear cover taillight component
Remove 4 pieces of side cover round glue(1) and 2 pieces of plywood nuts(2) and 2 pieces of expansion nails(4) from the rear cover(3), as shown in Picture A.
Remove the bolts(5) and remove the left and right mounting plate component.
- Mounting plate component
Remove the plywood nut(2) from the taillight left mounting plate(6) as shown in Picture B.
Remove the plywood nut(2) from the taillight right mounting plate(7) as shown in Picture C.
- Taillight component
With both hands, grasp the left front and rear cover connections of the taillights and pull up in the direction of arrow① to pull the taillight component out of the pin on the cover. Snap the② in the direction of the arrow and pull them up while pulling them outwards. In the same procedure, pull up the right taillight component.

CAUTION:

- The material should be protected during discomponent to prevent damage to the paint or scratching the lamp.
- The front of the cover is a litter long and care must be taken to prevent it from being broken unevenly.
- 【1】 is dark gray bright blue/bright green/bright purple/bright red for the car.

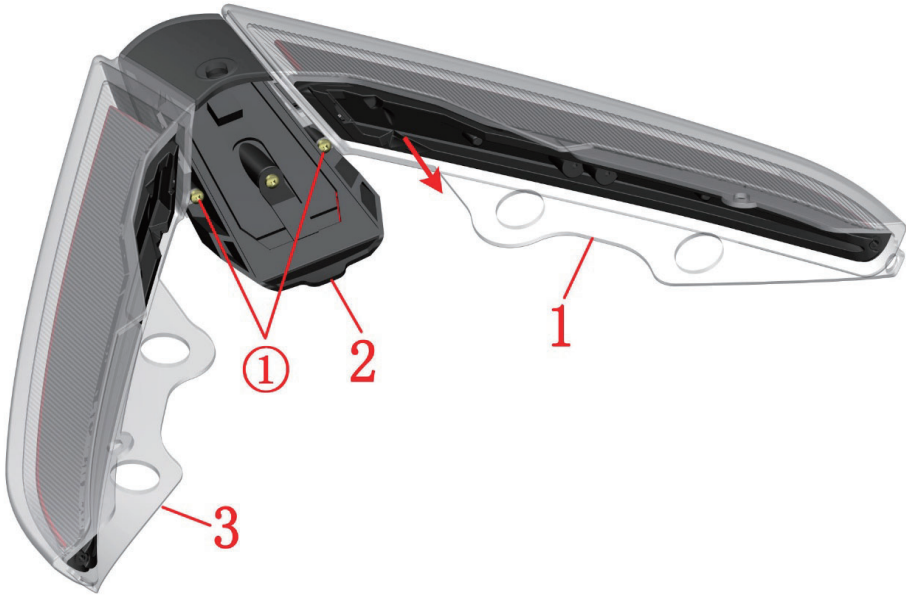


Fig.5 REAR COVER COMPONENT		taillight component	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1174200-012000	ZT310-R left rear position lamp	1	
2	1174200-014000	ZT310-R stop lamp	1	
3	1174200-013000	ZT310-R right rear position lamp	1	

PROCEDURE:

- Taillamp component

Remove the left bolt① and hold the stop lamp(2). Pull the left rear position lamp(1) out in the direction of the arrow. Remove the left rear position lamp(1).
Remove the right rear position bright(3) as described above.

CAUTION:

- The material should be protected during discomponent to prevent scratching the lamp.
- Never pull the cable directly.

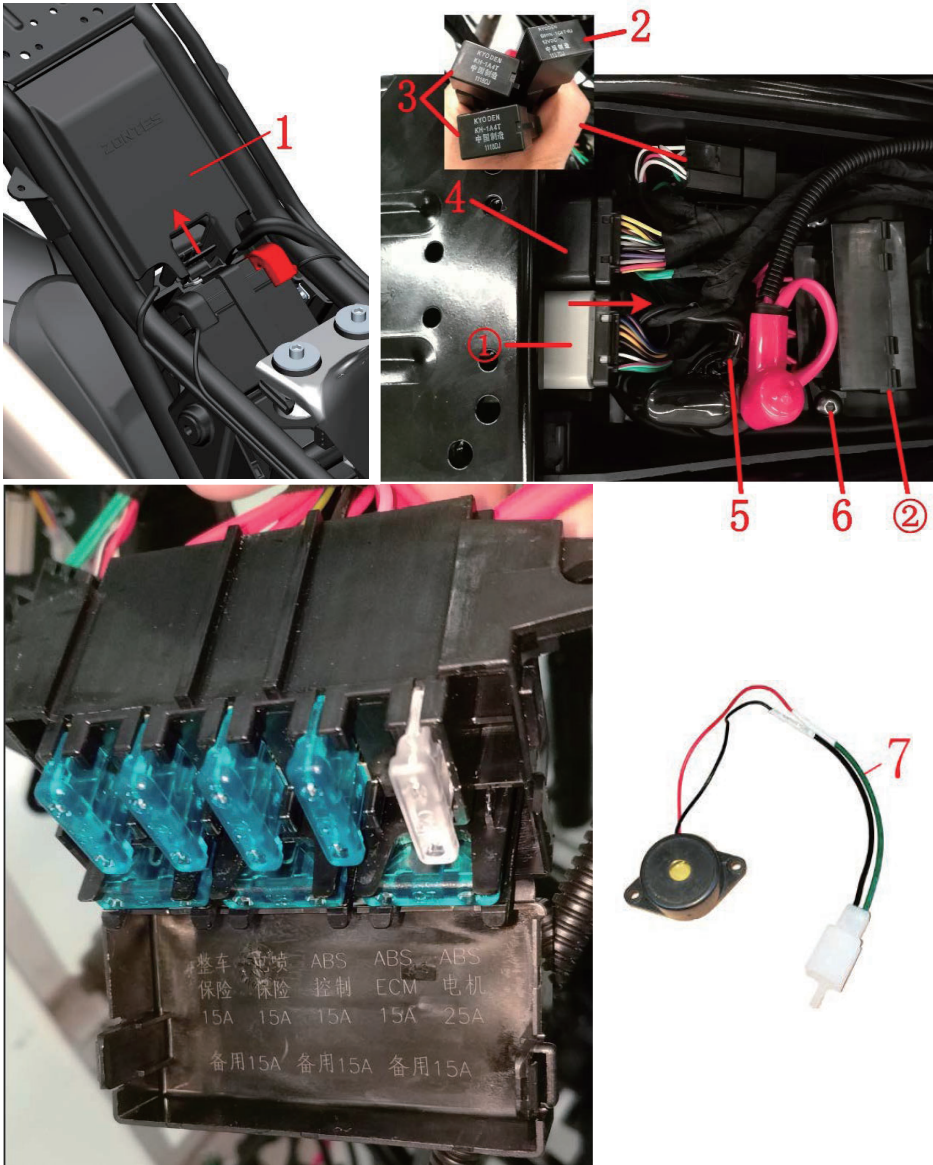


Fig.6 REAR COVER COMPONENT		Electric component box cover component		CHK	
		PART NAME		ADJ	
NO.	PART NO.	PART NAME		QTY	CAUTION
1	1224200-039000	ZT310 Electrical device box cover		1	
2	1184200-024000	ZT310-R Side bracket relay		1	G8HN-1C4T-RJ
3	1184100-017000	ZT250-S Electric spray relay		2	KH-1A4T
4	1050954-019000	MT05.2 Engine Controller - Model ZT310-RC4		1	ECU
5	1184100-010000	ZT250-S Start relay		1	
6	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)		2	
7	1184200-016000	ZT310 PKE buzzer		1	

PROCEDURE:

- Electrical device box cover
Pull the metal buckle of the electrical device box cover (1) in the direction of the arrow, pull it down, remove it.
- Relay
Pull up the cable and unplug the side stand relay(2) and the EFI relay(3). Turn off the positive and negative protective rubber caps (red for the positive and black for the negative) of the starter relay(5). Remove the positive and negative connectors by unscrewing the nut, and screw the nut back onto the relay stud to prevent loss. Find the starting relay and main cable connector unplugged.
- Engine Controller (ECU)
Hold the ECU(4) connector① in the direction of the arrow and separate the ECU(4) from the main cable.
- Fuse box
Remove the two bolts(6) and pull the fuse box and cables together, and then pinch the two ends of the fuse box ② and open the lid to replace the fuse. There is a corresponding description on the fuse box cover.
- PKE buzzer
Remove the PKE buzzer(7). Clean up the remaining offset.

CAUTION:

- Never pull the cable directly.

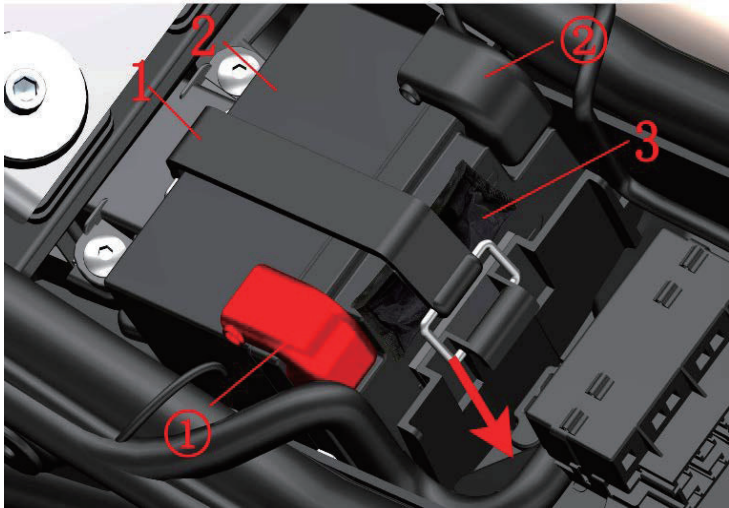


Fig.7 REAR COVER COMPONENT		Battery pack	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1244100-072000	ZT250-R Battery straps	1	
2		ZT310 Lithium battery	1	【1】
	1184100-116000	ZT250 Lithium battery	1	
3	1274200-234000	ZT310-R1 Finished motorcycle tool	1	
4	1184200-018000	ZT310 Lithium battery wake-up switch	1	【2】

PROCEDURE:

● Battery straps, finished motorcycle tools

Pull the metal snap ring ③ of the battery strap (1) in the direction of the arrow, press it down, remove it, and remove the on-board tool (3).

● Battery

Unscrew the black protective cap ② to remove the negative pole; then remove the red protective cap ① and remove the positive pole; remove the battery. For reinstallation, connect the positive electrode first, then connect the negative electrode. No parallel battery charging or ignition.

● Wake up switch

Finding the plug for the wake-up switch ③ Hold the plug in one hand and wake it up to the end of the switch. Rotate the connector on the battery end and pull it out completely.

Hold the awake switch in one hand and hold the cable end. Use a wrench to loosen the nut ④ and unscrew it completely. Remove the wake-up switch and cable from the mounting bracket on the frame.

CAUTION:

● Pull the plugs ①、② out of the cable.

● Reassemble the battery or fuse, etc. Remember to remember to reset the EFI hardware: Turn on the key-Ignition- 10 seconds After the ignition is turned off - After 10 seconds Turn on the ignition switch and repeat 2 times.

● If the battery has reached the end of its useful life, it should be handed over to a qualified organization or a dedicated recycling center for proper disposal. Discard it at will.

● 【1】 Production has been suspended since April 26,2019.All motorcycles equipped with ZT310 Lithium battery should be replaced by"1184100-116000 ZT250 Lithium battery"without wake up switch,and the wake up switch should be removed.

● 【2】 Since April 26,2019, cancel lithium wake up switch. Wake up switch should be used with ZT310 lithium battery. The ZT250 lithium battery don't need wake up swith.

● July 17,2019,"1274200-078000 ZT310-R Finished motorcycle tool"replaced by"1274200-234000 ZT310-R1 Finished motorcycle tool".



ZT310 Lithium battery

ZT310 Lithium battery wake-up switch

ZT250 Lithium battery

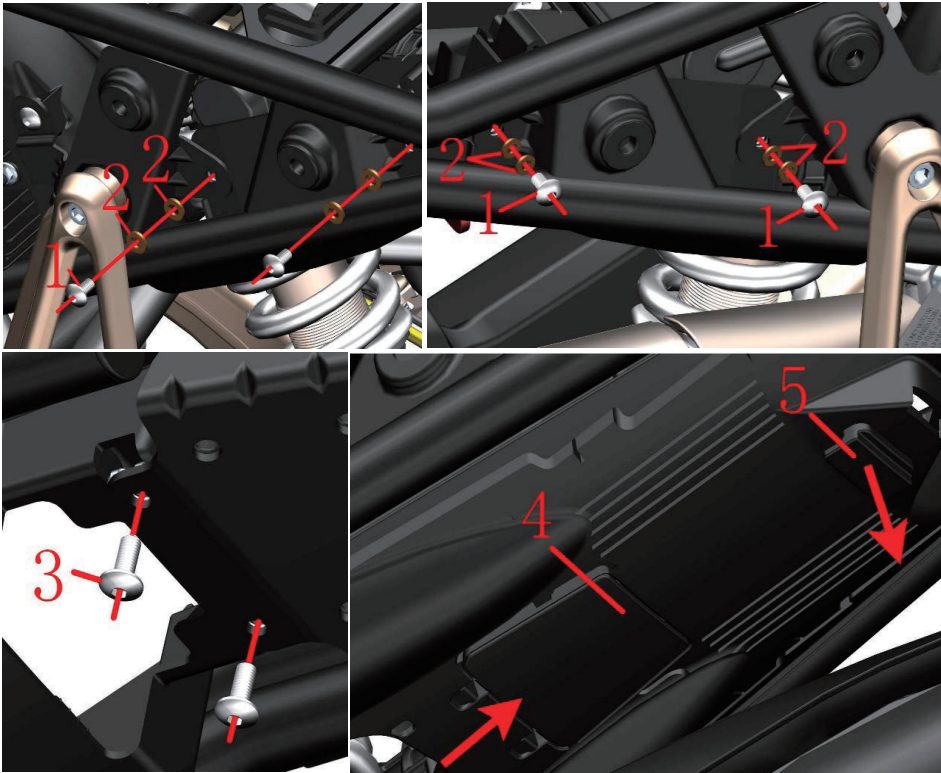


Fig.8 REAR COVER COMPONENT		Electrical device box component 1		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION	
1	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)	4		
2	1251513-001019	6.3 x 12 x 1.6 copper gasket	8		
3	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	2		
4	1224200-040000	ZT310 Electrical device box cover	1		
5	1244200-047000	ZT310-X Electric device box back glue	1		

PROCEDURE:

- Electrical device box component
- Remove the bolts on the left side of the front of the electrical component box(1) Remove the four washers(2).
- Remove the bolt(1) on the right side of the front of the electrical component box.
- Remove the bolts(3) on the bottom of the rear frame of the frame.
- Push the card in the direction of the arrow to snap the lower cover(4).
- Pull down the electrical device box backing(5) in the direction of the arrow.
- Old state PKE:
Find the connectors③ and ④ of the PKE antenna, unscrew the nut and pull it out. Connector③ short antenna; connector④ long antenna.
- New states PKE:
Find and unplug the connectors⑤ of the PKE antenna(single).
- Hold the electric device box component in one hand and grasp the front part downwards with one hand.
- Unplug the PKE cable connectors① and ② and remove the electrical device box component.



ZT310 PKE Controller

ZT310 PKE Controller
(single antenna)

ZT310 PKE Controller
(bracelet edition)

CAUTION:

- Do not pull the cable directly when unplugging it.
- If you need to replace the PKE fuse, you can directly replace the lower cover of the electrical device box to replace it.
- For PKE antenna disassembling, see “Fuel Tank Cover component 2” and “End cover Interior Trim component” above.
- When refitting connector ②, check whether the metal contacts inside are bent. If necessary, straighten them first.

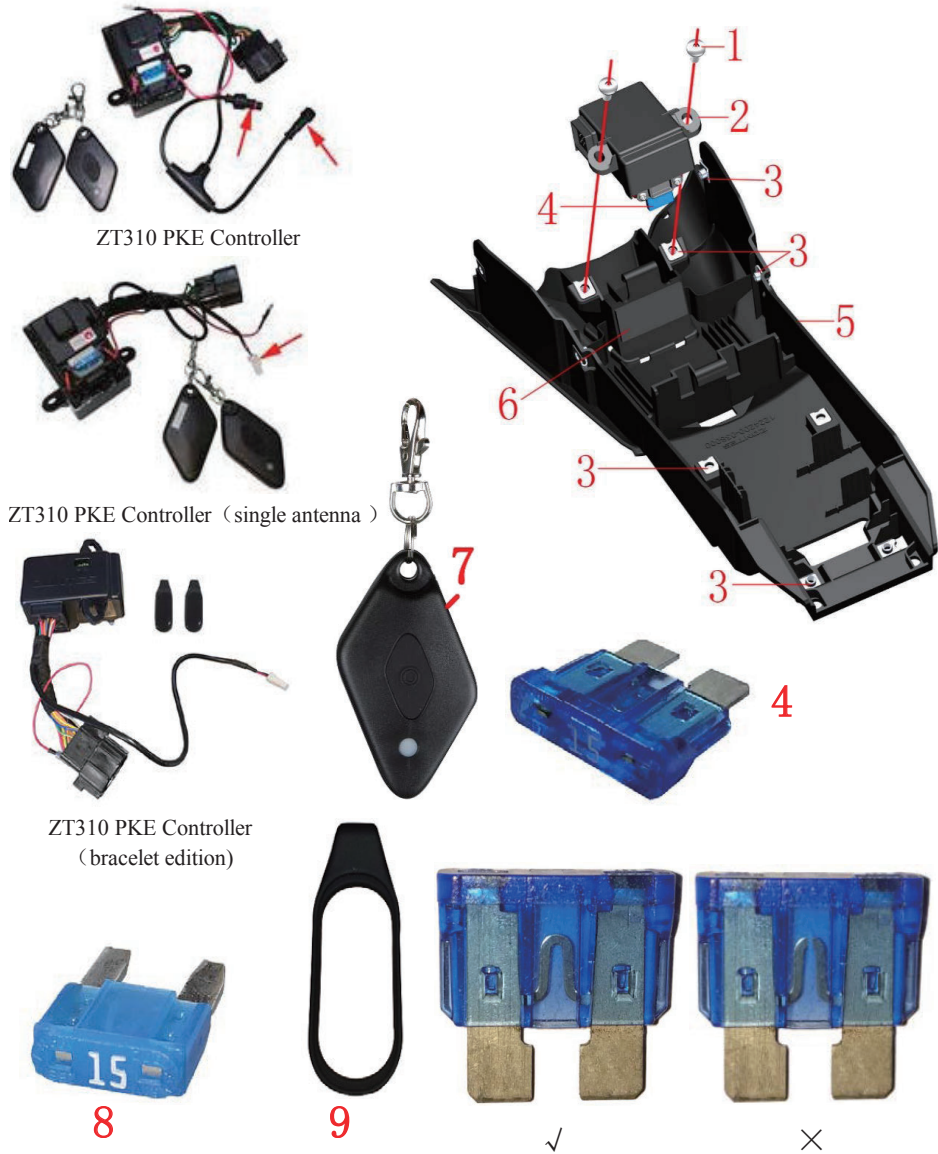



Fig.9 REAR COVER COMPONENT		Electrical device box component 2	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	CAUTION
1	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)	2	
2	1184200-007000	ZT310 PKE Controller	1	stop selling
	1184200-054000	ZT310 PKE Controller (single antenna)		stop selling
	1184200-137000	ZT310 PKE Controller (bracelet edition)		
3	1251300-063093	Plywood M6×11×15 (environmental color)	8	
4	1184100-080000	ZT250-S Fuse (15A)	1	For after-sale
5	1224200-038000	ZT310 Electrical Device Box	1	
6	1240300-007000	HJ125-6 Battery Pad	1	
7	1184200-043000	PKE key shell (containing key glue+key ring)	1	For after-sale
8	1184200-128000	ZT310 Universal Fuse (15A small)	2	bracelet edition
9	1244200-100000	ZT310 Induction key glue ring	1	after-sale

PROCEDURE:

- PKE controller
Remove the bolt(1) and remove the PKE controller(2).
- Electrical device box component
Remove 8 pieces of plywood nuts(3) from the electrical component box(5).
Remove the battery pad(6) and clean the remaining adhesive.
- Fuses
Unplug the fuse(4) or (8) and check if it is blown. If it has blown, replace the fuse of the same specification.
The dual antenna and the single antenna PKE controller used medium 15A fuses.
The bracelet edition PKE controller used 2pcs small fuses.

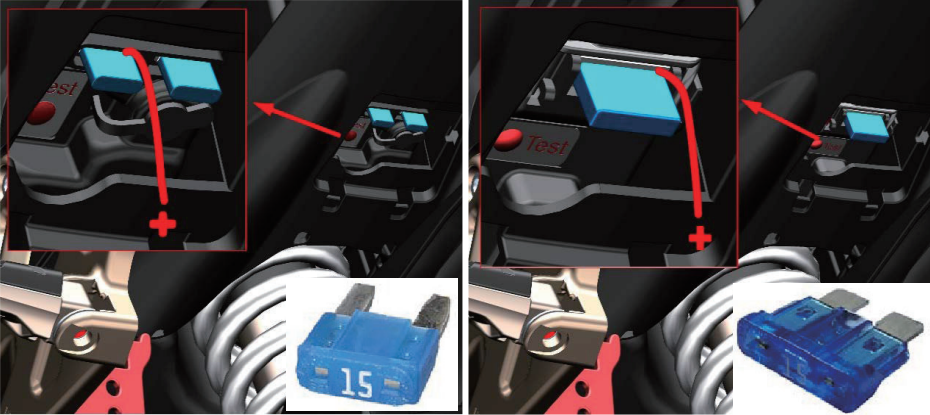
CAUTION:

- When inserting or removing the fuse, pay attention to the vertical alignment and then disassemble it. Do not bend it. Use a qualified fuse.
- PKE cables need to be protected. Non-professionals are strictly prohibited from dismantling the PKE system components, as this may cause permanent damage.
- Please refer to the driving manual for details on the use of PKE.
- PKE key shell (containing key glue+key ring) just for after-sale to change the shell,no internal electrical appliances.
- The single antenna and dual antenna PKE controller cannot be universal.If you need to replace dual antenna PKE,you must buy 1184200-053000 ZT310PKE external single antenna at the same time.
- The single antenna PKE controller has been stop selling, it can be replaced by bracelet edition.


Fig.10 REAR COVER COMPONENT	External battery start PKE system	CHK	
		ADJ	

ZT310 PKE Controller
(bracelet edition)

ZT310 PKE Controller (single antenna)
ZT310 PKE Controller



PROCEDURE:


- Emergency handling method after the battery is destroyed or the battery is exhausted for too long:
Find a 15A fuse and wind a wire around any one of the fuses as shown in the left side.
Remove the lower cover of the electrical device box; insert the previously made wire into the right side of the PKE fuse slot.
Find a battery with sufficient power and connect the previously made wire to the positive side of the battery.
Find one end of the wire attached to the frame (the bolt is directly connected to the frame) and the other end to the negative pole of the battery.
After connecting the wires, check that the wires are fixed and short press the unlock button "  "to turn on the PKE system. Disable pressing the ignition button at this time.




CAUTION:

- The wire must be connected to the right slot in the forward direction of the finished motorcycle.
- When connecting the battery, always connect the positive electrode first and then connect the negative electrode. When disassembling, disassemble the negative electrode and then remove the positive electrode. Be sure to pay attention to the order of discomponent.
- The negative pole must be connected with the frame and can be connected to the bolt head directly connected to the frame.



FIG.1 CUSHION COMPONENT		Cushion component		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	REMARKS
1	1204200-002000	ZT310-R Seat cushion		1	【1】
2	1010502-005000	ZT310-R Cushion belt		1	
3	1244100-024000	ZT250-S Cushion front rubber		2	
4	1244100-022000	ZT250-S Cushion rubber		4	
5	1244100-025000	ZT250-S Cushion round rubber		4	
6	1250303-010093	GB6177.1M6 (environmental color)		2	

PROCEDURE:

- Remove seat cushion
Press the unlock button "  " shortly. After the power-on self test is completed, press the "SEAT" button briefly to open the electronic cushion lock.
Grasp the seat cushion(1) and pull it diagonally upwards. At the same time, remove the cushion by moving the rear part of the cushion from side to side.
- Assembly cushion
When assembling the cushion, check whether all the cushion rubbers are complete. Insert the front part of the cushion first. After the assembly is in place, shoot the rear part of the cushion firmly. When you hear the "click" sound, it indicates that the cushion lock has been assembled.
- Cushion rubber and belt, purchased separately
If the cushion rubber aging or excessive wear of the belt can be purchased on the Zontes official website. The corresponding installation position is shown in the lower left figure.

CAUTION:

- The motorcycle should be fixed before operation.
- 【1】 Cushion(1) contains all cushion rubber and locks, bolts.
- Cushion can cause accidents if it is not installed properly.

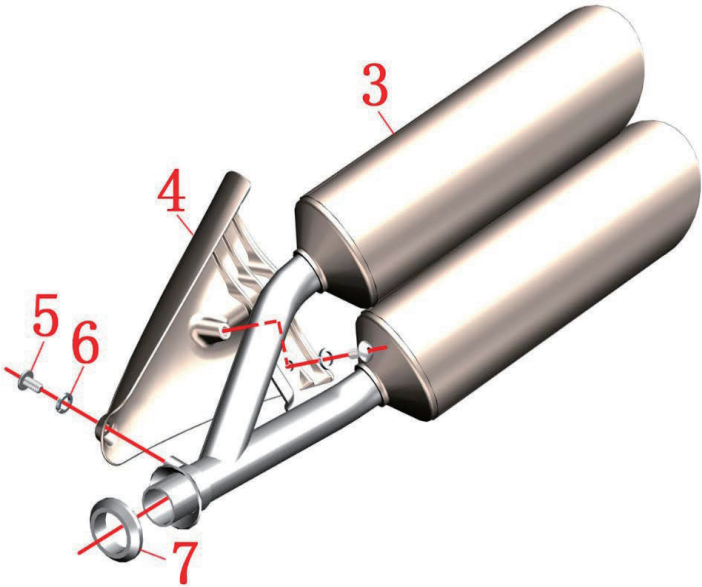
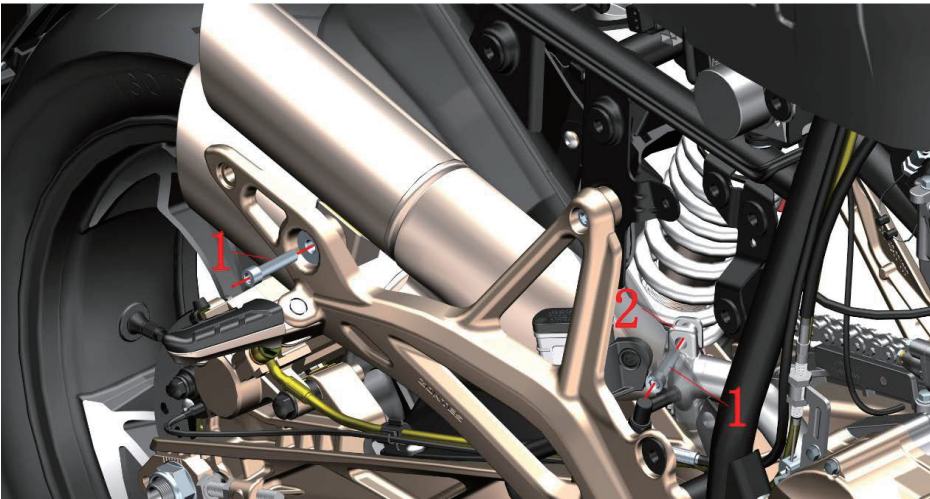



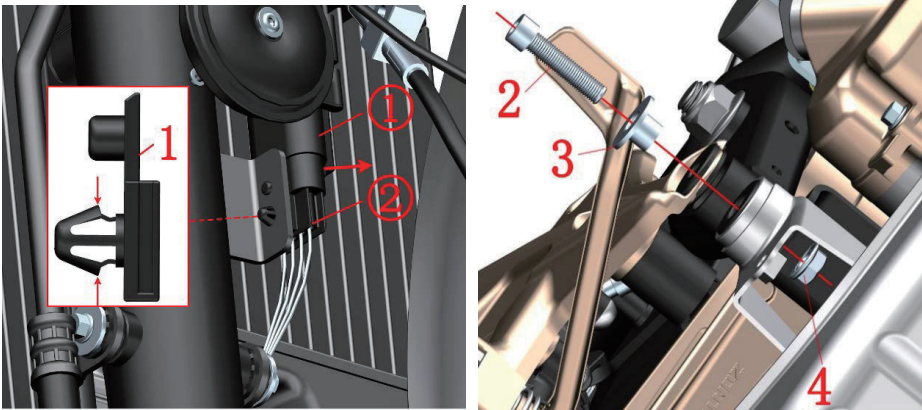
FIG.1 MUFFLER COMPONENT		Muffler rear assembly		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	REMARKS
1	1250205-023000	GB70.1 Hexagon M8×35 (environmental color zinc)		2	
2	1274100-074000	ZT310-R Muffler clamp		1	
3	4024200-003035	ZT310-R Titanium rear muffler		1	
4	4024200-004035	ZT310-R Titanium anti-hot plate		1	
5	1251100-101000	Non-standard bolt M6×12 (304 stainless steel)		2	
6	1250501-010000	GB93φ6 Spring washer		2	
7	1124100-012000	ZT310-R Muffler graphite seal gasket (37.8×25×10)		1	

PROCEDURE:

- Remove the muffler rear assembly
Hold the muffler rear assembly in one hand, and use the hexagon tool to remove the bolt(1) from the space between the frame tube and the pedal bracket. Remove the clamp (2).
Remove the bolt(1) at the pedal bracket and remove the muffler rear assembly.
Remove the bolt(5) and remove the spring washer(6).
Remove the anti-hot plate(4) from the muffler rear part(3).
- Graphite gasket
Remove the graphite gasket(7) and protect the nozzle. If there is any deformation, it may cause air leakage.

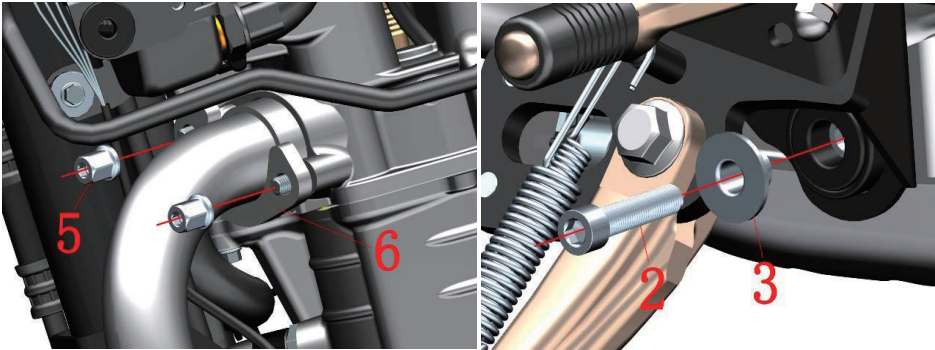
CAUTION:

- The material should be protected during disassembly to prevent damage to the paint.
- The muffler should be completely cooled before it is disassembled.
- Prevent foreign matter from entering the interior of the muffler.
- The muffler nozzle needs to be protected. If there is any deformation, it may cause air leakage.
- It is recommended that new seals be replaced each time the muffler front assembly is removed to prevent air leakage.



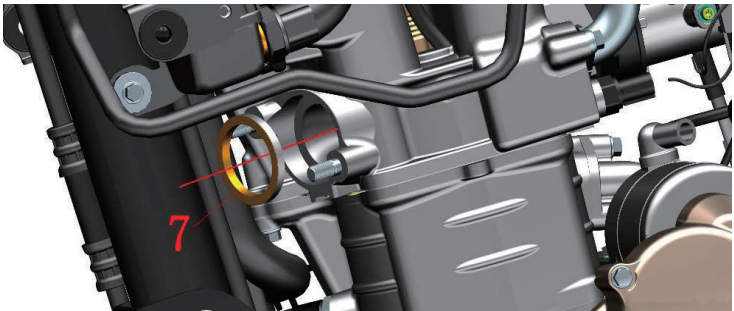
A

B




C

D



E

FIG.2MUFFLER COMPONENT		Muffler front assembly 1		CHK	
				ADJ	
NO.	PART NO.	PART NAME		QTY	REMARKS
1	1224100-013000	ZT250-S Oxygen sensor fixing buckle		1	
2	1250205-023000	GB70.1 Hexagon M8×35 (environmental color zinc)		2	
3	1274100-068095	ZT310 Muffler flange bushing		4	
4	1250303-011093	GB6177.1 M8 (environmental color)		1	
5	1251300-058093	Hexagon nut M8 (environmental color zinc)		2	
6	1020241-094000	ZT250-S Muffler flange		1	
7	1070100-133000	ZT250-S Engine exhaust seal gasket		1	

PROCEDURE:

●Oxygen sensor fixing buckle

Pull the cable clip(1) out of the radiator bracket with the pliers after slightly clamping it to the outside top (as shown in Figure A). Separate the oxygen sensor connector from the main harness.

●Muffler assembly

Lower the side bracket to fix the motorcycle.

Under the right nameplate of the motorcycle, after fixing the nut(4) with a boxer wrench, remove the bolt(2) and remove the bushing(3), as shown in Figure B.

Remove the nut(5) and remove the muffler flange(6) as shown in Figure C.

Hold the muffler front assembly with one hand, remove the bolt(2) from under the side bracket mounting plate with one hand, and remove the bushing(3) as shown in Figure D.

After removing the muffler front assembly, remove the gasket(7) as shown in Figure E.

CAUTION:

- The lower shroud assembly needs to be removed in advance. For the removal procedure, see "Lower shroud assembly".
- The muffler should be completely cooled before it is disassembled.
- Prevent foreign matter from entering the muffler or engine interior.
- It is recommended that new seals should be replaced each time the muffler front assembly is removed to prevent air leakage.

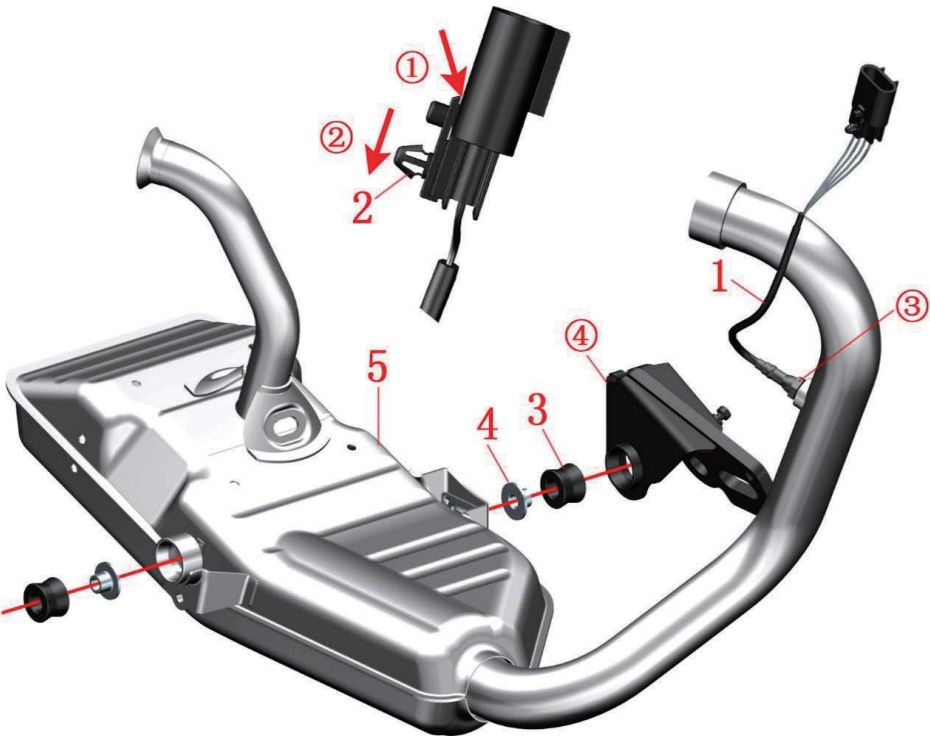



FIG.3 MUFFLER COMPONENT		Muffler front assembly 2		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	REMARKS	
1	1050953-008000	OSM planar oxygen sensor 25322728	1		
2	1224100-013000	ZT250-S Oxygen sensor fixing buckle	1		
3	1244100-064000	ZT310 Muffler cushion rubber	2		
4	1274100-068095	ZT310 Muffler Flange Bushing	2		
5	1124200-002000	ZT310-R Front muffler (homemade/Euro IV)	1		

PROCEDURE:

- oxygen sensor
Insert the screwdriver with a small slotted screwdriver① to open the fastener, and press it in the direction indicated by arrow② to push it out from the oxygen sensor connector. Remove the oxygen sensor(1) with an open wrench.
- Buffer assembly
Remove the bushing(3) and cushion rubber(2) from the frame④.
Remove the bushing(3) and cushion rubber(2) from the muffler front part(5).

CAUTION:

- The muffler should be completely cooled before it is disassembled.
- Prevent foreign matter from entering the interior of the muffler.

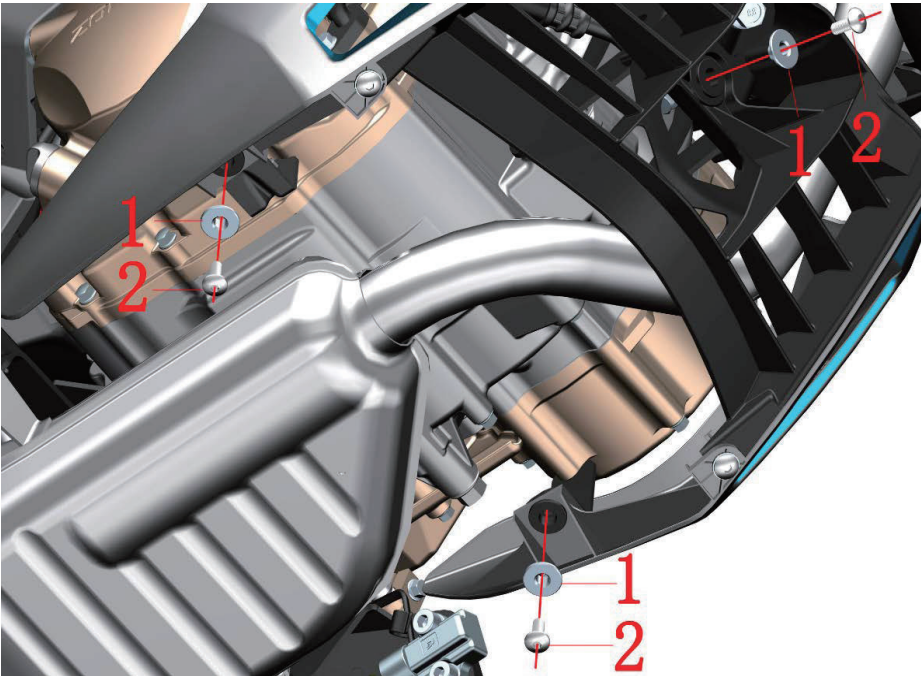


FIG.1 LOWER SHROUD COMPONENT		Lower shroud component 1	CHK	
			ADJ	
NO.	PART NO.	PART NAME	QTY	REMARKS
1	1274100-007000	ZT250-S flanging sleeve (φ6.4×φ9×6+φ20×2)	3	
2	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	3	
3	1251112-005093	M6×75 Hexagonal flange bolt (color zinc)	1	
4	1274200-015000	ZT310-R Lower shroud left bracket	1	
5	1274200-016000	ZT310-R Lower shroud right bracket	1	
6	1251112-003093	M6×45 Hex flange surface 9.8 bolts (color zinc)	1	

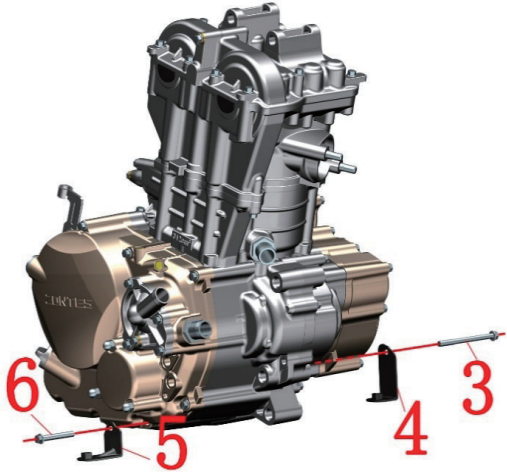
PROCEDURE:

●Lower shroud assembly

Raise the platform of the motorcycle and support the lower shroud assembly with one hand. Remove the 3 bolts(2) with the hexagonal tool and remove the flange bush(1). Remove the shroud assembly and place it.

●Lower shroud bracket

Remove the bolt(3) with the sleeve and remove the left shroud bracket(4). Remove the bolt(6) with the sleeve and remove the right shroud bracket(5).



CAUTION:

- The motorcycle support should be fixed during disassembly to prevent accidents caused by incline.
- The shroud should be supported during disassembly to prevent fracture due to uneven force.
- The bolts(3) and (6) must meet the standard torque and must be coated with a thread tightening glue.

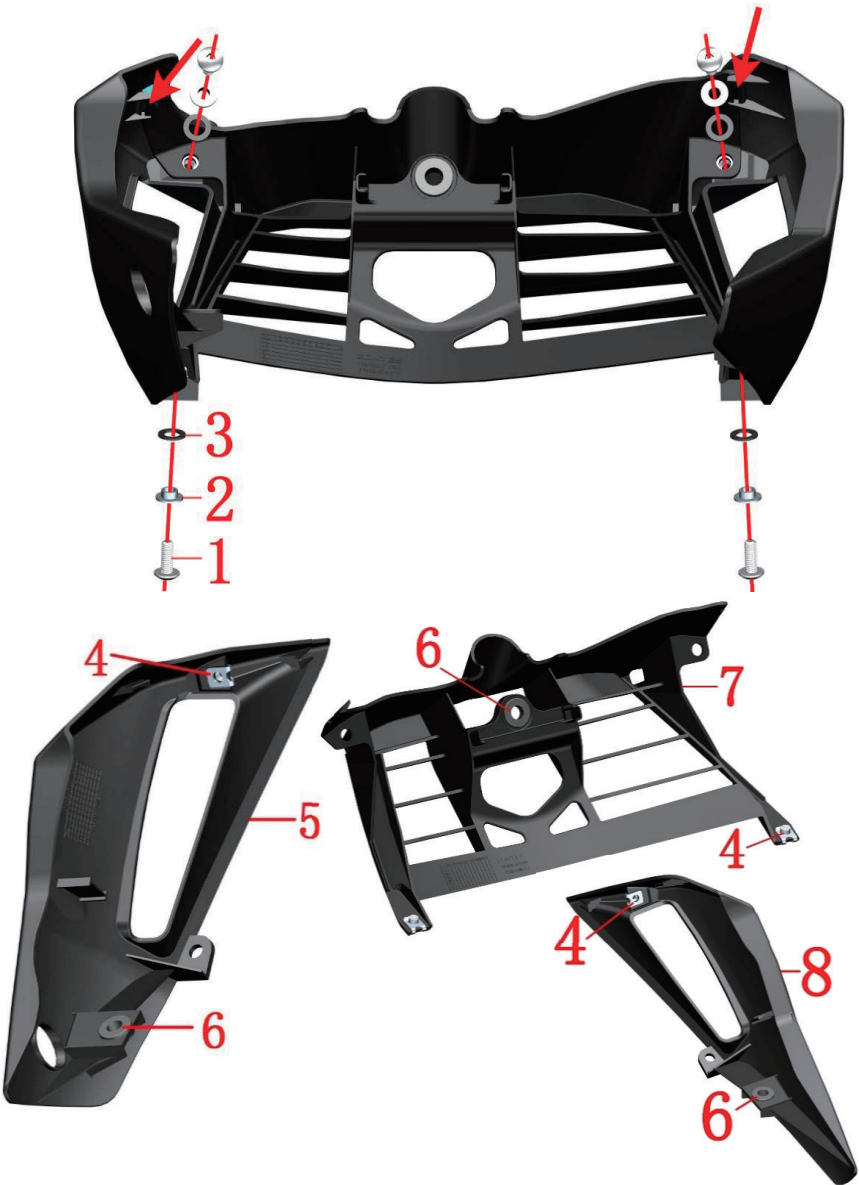



FIG.2 LOWER SHROUD COMPONENT		Lower shroud component 2		CHK	
				ADJ	
NO.	PART NO.	PART NAME	QTY	REMARKS	
1	1251100-102000	Non-standard bolt M6×16 (304 stainless steel)	4		
2	1274100-057095	Flanged bush φ6.2×φ8.4×3.5+φ14×1.5	4		
3	1244100-052000	Flange bushing buffer (φ8.5×φ14×1)	4		
4	1251300-063093	Plywood M6×11×15 (environmental color)	4		
5	4044201-032052	Lower shroud left part (iron grey)	1	blue	
	4044201-089051	Lower shroud left part (dark grey bright blue)		bright blue	
	4044201-085051	Lower shroud left part (dark grey bright green)		green	
	4044201-081051	Lower shroud left part (dark grey bright purple)		purple	
	4044201-093021	Lower shroud left part (bright black)		black	
	4044201-085011	Lower shroud left part (dark grey bright red)		red	
6	1244100-004000	ZT250—S Flanging bushing buffer	3		
7	1224200-011000	ZT310—R Lower shroud middle part	1		
8	4044201-036052	Lower shroud right part (iron grey)	1	blue	
	4044201-090051	Lower shroud right part (dark grey bright blue)		bright blue	
	4044201-086051	Lower shroud right part (dark grey bright green)		green	
	4044201-082051	Lower shroud right part (dark grey bright purple)		purple	
	4044201-094021	Lower shroud right part (bright black)		black	
	4044201-086011	Lower shroud right part (dark grey bright red)		red	

PROCEDURE:

- Lower shroud assembly
Remove 4 bolts(1) and remove the flange bush(2) and pad(3).
Use a flathead screwdriver to open the snaps indicated by the arrows and separate the lower shroud assembly into three parts.
Remove the plywood nut(4) and cushion rubber(6) from the left part of the shroud(5).
- Shroud right part
Remove the plywood nut(4) and cushion rubber(6) from the right part of the shroud(8).
- Shroud middle part
Remove the plywood nut(4) and cushion rubber(6) from the middle part of the shroud(7).

CAUTION:

- The shroud should be well protected during disassembly to prevent breakage or paint scratches caused by uneven force.